

# Panasonic<sup>®</sup>

## Operating Instructions Pharmaceutical Refrigerator

MPR-721

MPR-721R

## MPR-721 MPR-721R Series



MPR-721R

Please read these instructions carefully before using this product, and save this operating instructions for future use.

See page 37 for all Model numbers.

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# INTRODUCTION

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- Read this operating instructions carefully before using the appliance and follow the instructions for safety operation.
- Our company never guarantee any safety if the appliance is used for any objects other than intended use or used by any procedures other than those mentioned in this operating instructions.
- Keep this operating instructions in an adequate place to refer to it as necessary.
- The contents of the operating instructions will be subjected to change without notice due to the improvement of performance or functions.
- Contact our sales representative or agent if any page of the operating instructions is lost or page order is incorrect.
- Contact our sales representative or agent if any point in this operating instructions is unclear or if there are any inaccuracies.
- No part of this operating instructions may be reproduced in any form without the expressed written permission of our company.

## **CAUTION**

Our company guarantees the product under certain warranty conditions. Our company in no way shall be responsible for any loss of content or damage of content.

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# PRECAUTIONS FOR SAFE OPERATION

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**It is imperative that the user complies with this operating instructions as it contains important safety advice.**

Items and procedures are described so that you can use this unit correctly and safely. If the precautions advised are followed, this will prevent possible injury to the user and any other person.

Precautions are illustrated in the following way:

## **WARNING**

Failure to observe WARNING signs could result in a hazard to personnel possibly resulting in serious injury or death.

## **CAUTION**

Failure to observe CAUTION signs could result in injury to personnel and damage to the unit and associated property.

Symbol shows;



this symbol means caution.



this symbol means an action is prohibited.



this symbol means an instruction must be followed.

Be sure to keep this operating instructions in a place accessible to users of this unit.

< Label on the unit >















This mark is labeled on the cover in which the electrical components of high voltage are enclosed to prevent the electric shock.

The cover should be removed by a qualified engineer or a service personnel only.














# PRECAUTIONS FOR SAFE OPERATION

## **WARNING**

-  **Do not use the unit outdoors.** Current leakage or electric shock may result if the unit is exposed to rain water.
-  **Only qualified engineers or service personnel should install the unit.** The installation by unqualified personnel may cause electric shock or fire.
-  **Install the unit on a sturdy floor and take an adequate precaution to prevent the unit from turning over.** If the floor is not strong enough or the installation site is not adequate, this may result in injury from the unit falling or tipping over.
-  **Never install the unit in a humid place or a place where it is likely to be splashed by water.** Deterioration of the insulation may result which could cause current leakage or electric shock.
-  **Never install the unit in a flammable or volatile location.** This may cause explosion or fire.
-  **Never install the unit where acid or corrosive gases are present** as current leakage or electric shock may result due to corrosion.
-  **Always ground (earth) the unit to prevent electric shock.** If the power supply outlet is not grounded, it will be necessary to install a ground by qualified engineers.
-  **Never ground the unit through a gas pipe, water main, telephone line or lightning rod.** Such grounding may cause electric shock in the case of an incomplete circuit.
-  **Connect the unit to a power source as indicated on the rating label attached to the unit.** Use of any other voltage or frequency other than that on the rating label may cause fire or electric shock.
-  **Never store volatile or flammable substances** in this unit if the container cannot be sealed. These may cause explosion or fire.
-  **Do not insert metal objects such as a pin or a wire into any vent, gap or any outlet on the unit.** This may cause electric shock or injury by accidental contact with moving parts.
-  **Use this unit in safe area when treating the poison, harmful or radiate articles.** Improper use may cause bad effect on your health or environment.
-  **Turn off the power switch (if provided) and disconnect the power supply to the unit prior to any repair or maintenance** of the unit in order to prevent electric shock or injury.
-  **Do not touch any electrical parts (such as power supply plug) or operate switches with a wet hand.** This may cause electric shock.

# PRECAUTIONS FOR SAFE OPERATION

## **WARNING**







-  **Ensure you do not inhale or consume medication or aerosols** from around the unit at the time of maintenance. These may be harmful to your health.
-  **Never splash water directly onto the unit** as this may cause electric shock or short circuit.
-  **Never put containers with liquid on the unit** as this may cause electric shock or short circuit when the liquid is spilled.
-  **Never bind, process, or step on the power supply cord, or never damage or break the power supply plug.** A broken supply cord or plug may cause fire or electric shock.
-  **Do not use the supply cord if its plug is loose.** Such supply cord may cause fire or electric shock.
-  **Never disassemble, repair, or modify the unit yourself.** Any such work carried out by an unauthorized person may result in fire, or electric shock or injury due to a malfunction.
-  **Disconnect the power supply plug if there is something wrong with the unit.** Continued abnormal operation may cause electric shock or fire.
-  **When removing the plug from the power supply outlet, grip the power supply plug, not the cord.** Pulling the cord may result in electric shock or fire by short circuit.
-  **Disconnect the power supply plug** before moving the unit. Take care not to damage the power cord. A damaged cord may cause electric shock or fire.
-  **Disconnect the power plug when the unit is not used for long periods.** Keeping the connection may cause electric shock, current leakage, or fire due to the deterioration of insulation.
-  **If the unit is to be stored unused in an unsupervised area for an extended period, ensure that children do not have access and that doors cannot be closed completely.**
-  **The disposal of the unit should be accomplished by appropriate personnel.** Remove doors to prevent accidents such as suffocation.
-  **Do not put the packing plastic bag within reach of children** as suffocation may result.

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# PRECAUTIONS FOR SAFE OPERATION

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## CAUTION

-  **Use a dedicated power source** (a dedicated circuit with a breaker) as indicated on the rating label attached to the unit. A branched circuit may cause fire resulting from abnormal heating.
-  **Connect the power supply plug to the power source firmly after removing the dust on the plug.** A dusty plug or improper insertion may cause a heat or ignition.
-  **Never store corrosive substances such as acid or alkali** in this unit if the container cannot be sealed. These may cause corrosion of inner components or electric parts.
-  **Check the setting when starting up of operation after power failure or turning off of power switch.** The stored items may be damaged due to the change of setting.
-  **Be careful not to tip over the unit** during movement to prevent damage or injury.
-  **Prepare a safety check sheet** when you request any repair or maintenance for the safety of service personnel.

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# ENVIRONMENTAL CONDITIONS

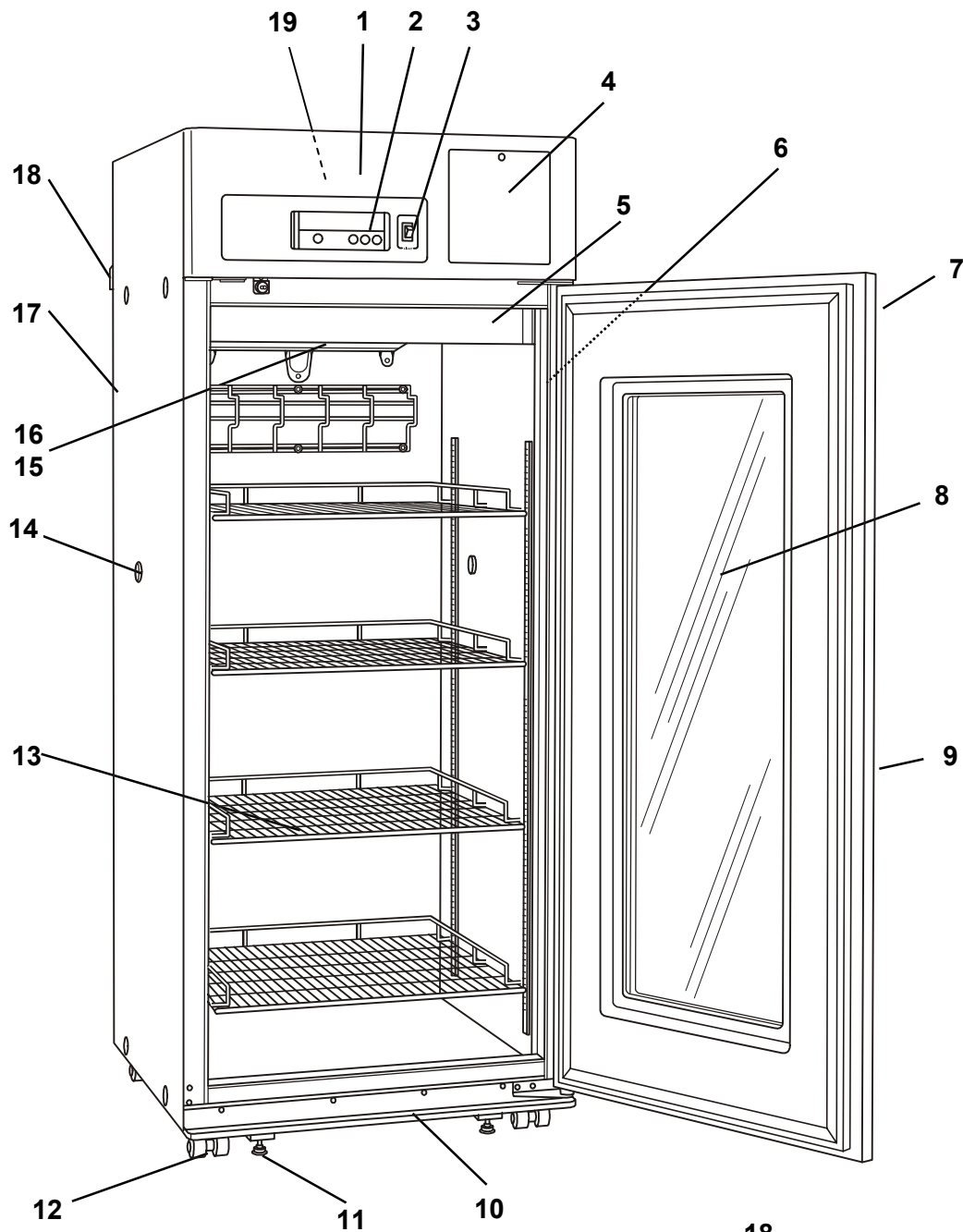
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This equipment is designed to be safe at least under the following conditions (based on the IEC 61010-1):

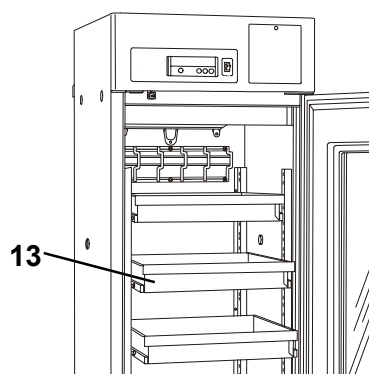
- Indoor use;
- Altitude up to 2000 m;
- Ambient temperature 5°C to 40°C;
- Maximum relative humidity 80% for temperature up to 31°C decreasing linearly to 50% relative humidity at 40°C;
- Mains supply voltage fluctuations up to  $\pm 10\%$  of the nominal voltage;
- Transient overvoltages up to the levels of OVERVOLTAGE CATEGORY II;
- Temporary OVERVOLTAGES occurring on the mains supply;
- Applicable pollution degree of the intended environment (POLLUTION DEGREE 2 in most cases)



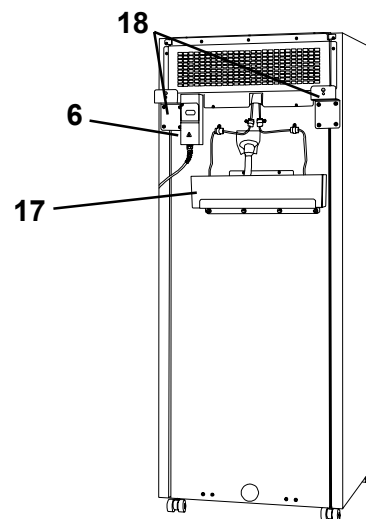
# REFRIGERATOR COMPONENTS



**MPR-721**



**MPR-721R**



**Back side**

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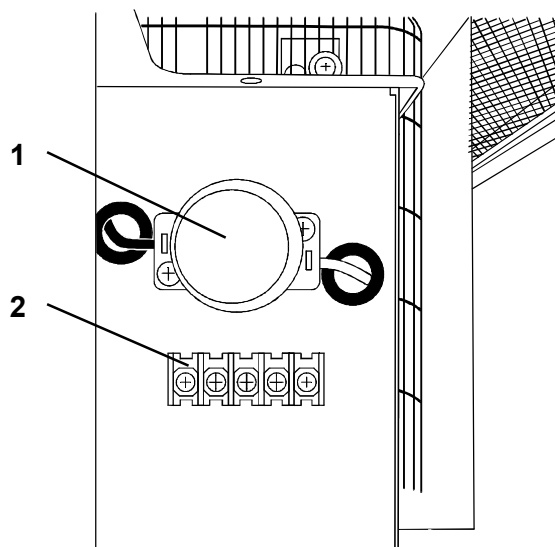
# REFRIGERATOR COMPONENTS

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- 1. Front cover:** Open this cover when connecting the remote alarm or replacing glow stater for fluorescent lamp.
- 2. Control panel:** The chamber temperature and alarms can be set through the keys on the control panel. The temperature indicator and lamps are also provided on the control panel. Refer to page 11.
- 3. Light switch:** This switch is used for turning the fluorescent lamp off and on.
- 4. Space for temperature recorder:** A temperature recorder (optional component) can be mounted here. See page 30.
- 5. Fluorescent lamp:** 20 W lamp. See page 23 for replacement.
- 6. Circuit breaker (right back side):** This disconnects the power when any abnormality is occurred and over current is rushed. Rated AC 250 V, 10 A.
- 7. Lock:** Turn the key counterclockwise through 180° to securely lock the door.
- 8. Glass window:** The window may have condensation in high humidity environment. Wipe off the condensation with a soft dry cloth.
- 9. Handle:** Always hold the handle when opening/closing the door.
- 10. Condensation tray:** The condensation on the door is accumulated in this tray. Wipe off the water occasionally.
- 11. Leveling foot:** Adjust the height of the leveling feet by turning the screw bolts until the unit is level.
- 12. Castor:** When installing the unit the castors can be raised from the ground by using the leveling feet above.
- 13. Shelf (MPR-721 only):** Items to be stored in the chamber must be placed on the shelves. The maximum storage weight for each shelf is 50 kg. Do not put stored items directly onto the interior floor of the chamber. See page 15.
- Drawer (MPR-721R only):** Items to be stored in the chamber must be placed on the drawers. The maximum storage weight for each drawer is 40 kg.
- 14. Access port:** This port allows temperature measurement cables to enter the chamber from outside. A total of three (3) ports are provided; left side, right side and top.
- 15. Air exhaust vent:** Do not block this vent. If this vent is blocked, temperature regulation will become unstable. Do not place stored items in the path of the cold air.
- 16. Air intake vent:** Do not block this vent. If this vent is blocked, temperature regulation will become unstable. Do not insert a finger or any foreign object into this vent as there is danger from the internal fan.
- 17. Evaporating tray (back side):** Defrost water from the evaporator accumulates on the tray and evaporates into the atmosphere. See page 22 for cleaning.
- 18. Fixture (back side):** These keep the adequate space between the unit and wall and also can be used for fixing the unit. See page 13.
- 19. Battery mounting box MPR-48B (option):** MPR-48B (option) is installed. See page 35.

# REFRIGERATOR COMPONENTS

## Inside of front cover

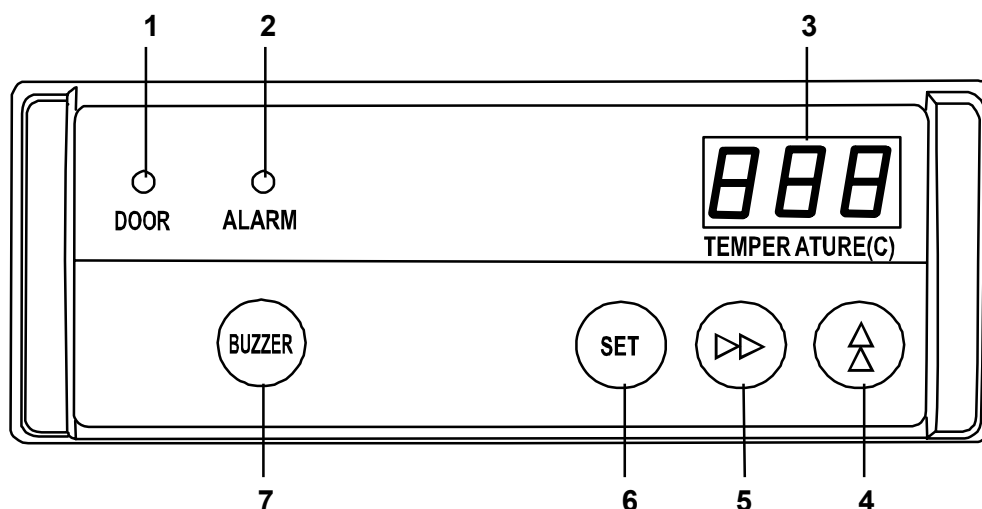


**1. Glow starter (with cover):** This is for the fluorescent light. It is recommended that the glow starter is also replaced when the fluorescent light is replaced. Refer to page 23.

**2. Remote alarm terminal:** This is used to connect the unit to an exterior alarm to notify users of any malfunction. Refer to page 20.

# REFRIGERATOR COMPONENTS

## Control panel



**1. Door alarm lamp (DOOR):** This lamp is lit when the door is opened.

**2. Alarm lamp (ALARM):** This lamp flashes during an alarm condition.

**3. Digital temperature indicator:** This indicator shows the present chamber temperature or set temperature.

**4. Numerical value shift key (▲):** Pressing this key in the set mode causes the numerical value to scroll up. ON-OFF of key lock can be selected by pressing this key in the key lock mode. See page 16.

**5. Digit shift key (▶▶):** Pressing this key in the set mode alters the digit to be set. Key lock mode is led by pressing this key for more than 5 seconds in the temperature display mode. Refer to page 16 for the key lock.

**6. Set key (SET):** Temperature setting mode is initiated by pressing this key. Once the key is pressed, the digit to be changed will flash. Pressing this key again after setting the desired temperature stores the set temperature in the memory. If there is no key operation for 90 seconds during the temperature setting mode, the temperature setting mode is invalid automatically.

**7. Alarm buzzer stop key (BUZZER):** To silence the audible alarm, press this key. Press it once again to reactivate the alarm.

# INSTALLATION SITE

To operate this unit properly and to obtain maximum performance, install the unit in a location with the following conditions:

■ **A location not subjected to direct sunlight**

Do not install the unit under direct sunlight. Installation in a location subjected to direct sunlight cannot obtain the intended performance.

■ **A location with adequate ventilation**

Leave at least 10 cm around the unit for ventilation. Poor ventilation will result in a reduction of the performance and consequently the failure.

■ **A location away from heat generating sources**

Avoid installing the unit near heat-emitting appliances such as a heater or a boiler etc. Heat can decrease the intended performance of the unit.

■ **A location with little temperature change**

Install the unit under stable ambient temperature. The allowable ambient temperature is between -5 and +35°C.

■ **A location with a sturdy and level floor**

Always install the unit on a sturdy and level floor. The uneven floor or tilted installation may cause failure or injury. Install the unit in stable condition to avoid the vibration or noise. Unstable condition may cause vibration or noise.



**WARNING**

**Install the unit on a sturdy floor.** If the floor is not strong enough or the installation site is not adequate, this may result in injury from the unit falling or tipping over.

**Select a level and sturdy floor for installation.** This precaution will prevent the unit from tipping. Improper installation may result in water spillage or injury from the unit tipping over.

■ **A location not prone to high humidity**

Install the unit in the ambient of 80% R.H. or less humidity. Installation under high humidity may cause current leakage or electric shock.



**WARNING**

**Do not use the unit outdoors.** Current leakage or electric shock may result if the unit is exposed to rain water.

**Never install the unit in a humid place or a place where it is likely to be splashed by water.** Deterioration of the insulation may result which could cause current leakage or electric shock.

■ **A location without flammable or corrosive gas**

Never install the unit in a flammable or volatile location. This may cause explosion or fire or may result in the current leakage or electric shock by the corrosion of the electrical components.

■ **A location without the possibility of anything fall**

Avoid installing the unit in the location where anything can fall down onto the unit. This may cause the breakdown or failure of the unit.

# INSTALLATION

## 1. Removing the packaging materials and tapes

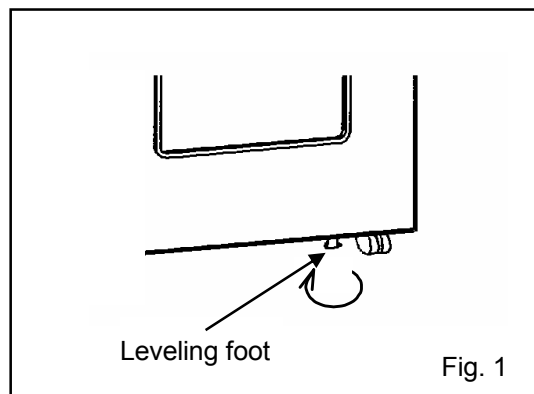
Remove all transportation packaging materials and tapes. Open the doors and ventilate the unit. If the outside panels are dirty, clean them with a diluted neutral dishwashing detergent. (Undiluted detergent can damage the plastic components. For the dilution, refer to the instruction of the detergent.) After the cleaning with the diluted detergent, always wipe it off with a wet cloth. Then wipe off the panels with a dry cloth.

### Note:

Remove the cable tie banding the power supply cord. Prolonged banding may cause the corrosion of the cord coating.

## 2. Adjusting the leveling feet

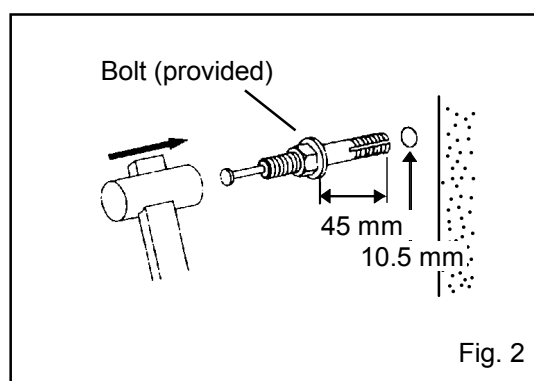
Extend the leveling feet by rotating them counterclockwise to contact them to the floor. Ensure the unit is level. See Fig. 1.



## 3. Fixing the unit

Two fixtures are attached to the rear of the frame. Fix the frame to the wall by attaching a rope or chain between the wall and the fixtures.

If holes can be drilled in the wall, drill a 10.5 mm diameter hole (Fig. 2) and fix the unit by using the special bolt-nut supplied. This bolt-nut can only be used on a concrete wall.



## 4. Ground (earth)

The ground (earth) is for preventing the electric shock in the case of the electrical insulation is somehow degraded. Always ground the unit at the time of installation.

### WARNING

**Use a power supply outlet with ground (earth)** to prevent electric shock. If the power supply outlet is not grounded, it is necessary to install a ground by qualified engineers.

**Never ground the unit through a gas pipe, water main, telephone line or lightning rod.** Such grounding may cause electric shock in the case of an incomplete circuit.

# START-UP OF UNIT

Follow the procedures for the initial and consequent operations of the unit.

1. Connect the power cord to the dedicated outlet with appropriate rating.

## CAUTION

If the unit is unplugged or the power to the unit is interrupted, do not restart the unit for at least 5 minutes. This protects the compressor.

2. On start-up, the alarm buzzer sometimes operates. In this case, stop the buzzer by pressing the alarm buzzer stop key (BUZZER).

3. Set the chamber temperature to 5°C.

4. Allow the chamber temperature to fall to 5°C. Check the chamber temperature on the temperature indicator.

5. Turn on the fluorescent light switch to check the light. After checking, turn off the switch if the light is not necessary.

6. Set the desired temperature. When the chamber temperature gets to the set temperature, begin slowly placing items into the chamber to minimize the temperature rise.

## CAUTION

The chamber is refrigerated by the forced circulation of cooled air inside the chamber. Ensure that the air intake and exhaust vents are not blocked. Adequate space should be provided between the items inside the unit to allow air circulation.

If any electrical equipment is used in the chamber, the chamber temperature cannot be maintained due to the heat emission from the equipment. Refer to the table below when you use any equipment.

(at ambient temperature of 35°C)	
Heat load in chamber	Lowest chamber temperature
100 W	2°C
200 W	9°C
300 W	18°C

# STOCK OF CONTAINERS

Always distribute items so as not to disturb the air circulation in the chamber. Disruption of the air flow can cause items to freeze or reduce the uniformity of the chamber temperature. Never put any articles on the top of the unit.

## Air intake vent

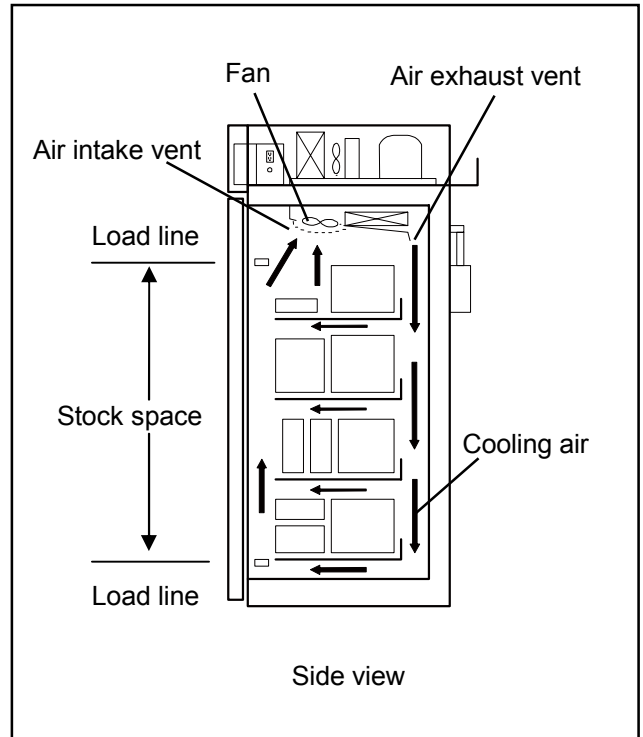
Do not block this vent with containers. If this vent becomes blocked, temperature regulation becomes unstable. Do not place paper or vinyl near the vent as they may be sucked into the fan.

## Air exhaust vent

Do not block this vent with containers as this can impede air circulation. Items stored near the exhaust air vent can freeze when the refrigerator is operating at temperature settings lower than 5°C.

## Load line

In this refrigerator, storage space is limited to allow the passage of cool air around the chamber. The label "load line" is fixed to both sides of the chamber. Always stock items within this line.



## ⚠ CAUTION

**Never store corrosive substances** in this unit. This may lead to damage to the inner components or electric parts.



# CHAMBER TEMPERATURE SETTING

Table 1 shows the basic procedure for setting the chamber temperature. Perform key operations in the sequence indicated in the table. The example in the table is based on the assumption that the desired temperature is 4°C.

**Note:** The unit is set at the factory with a chamber temperature of 5°C.

**Table 1 Basic operation sequence (Example: Chamber set temperature 4°C)**

	Description of operation	Key operated	Indication after operation
1	Turn the power switch ON.	----	The current chamber temperature is displayed.
2	Press set key.	SET	The first digit is flashed.
3	Press numerical value shift key and scroll the figure to 4.		When pressed, the figure of settable digit changes.
4	Press set key.	SET	Set temperature is memorized and the current chamber temperature is displayed.

**Note:**

The temperature set mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation. In this case, the chamber temperature setting is not accepted.

The available set range of chamber temperature is between 2°C and 23°C. The partial freezing may occurred if the set temperature is lower than 3°C.

## KEY LOCK FUNCTION

This unit is provided with a key lock function. When the key lock is ON, change of temperature setting through the key pad is not available. The key lock is set in OFF at the factory.

Display	Mode	Function
L 0	Key lock is OFF	Enable to change of temperature setting
L 1	Key lock is ON	Disable to change of temperature setting

**Table 2 Procedure for key lock setting (change from key lock OFF to key lock ON)**

	Description of operation	Key operated	Indication after operation
1		----	The current chamber temperature is displayed.
2	Press digit shift key for 5 seconds.		The first digit is flashed.
3	Press numerical value shift key and scroll the figure to 1.		When pressed, the figure of settable digit changes.
4	Press set key.	SET	The key lock is set to ON. The current chamber temperature is displayed.

# ALARM TEMPERATURE SETTING

This unit is provided with both high and low temperature alarms. The temperature at which the alarm is activated may be changed.

The available set range for high temperature alarm is between +2°C and +14°C and -2°C and -14°C for low temperature alarm against the chamber temperature.

**Note:** The temperature alarm is set at  $\pm 5^{\circ}\text{C}$  of the set temperature at the factory.

Display	Mode	Function
F01	High temperature alarm set	See Table 3 on page 17
F02	Low temperature alarm set	See Table 4 on page 17

As an example, Table 3 shows the procedure to set the high temperature alarm so that the alarm can activate when the chamber temperature is 3°C higher than the set temperature.

Table 4 shows the procedure to set the low temperature alarm so that the alarm can activate when the chamber temperature is -3°C lower than the set temperature.

**Table 3 Procedure for setting high temperature alarm (Change from 5°C to 3°C)**

	Description of operation	Key operated	Indication after operation
1		----	The current chamber temperature is displayed.
2	Press numerical value shift key for 5 seconds.		The first digit is flashed.
3	Press numerical value shift key and scroll the figure to 1.		When pressed, the figure of settable digit changes.
4	Press set key.	SET	The first digit is flashed.
5	Set the temperature to 003 with the digit shift key and numerical value shift key.		Pressing the key shifts the digit which can be set.
			When pressed, the figure of settable digit changes.
6	Press set key.	SET	Alarm temperature is memorized and the current chamber temperature is displayed.

**Table 4 Procedure for setting low temperature alarm (Change from -5°C to -3°C)**

	Description of operation	Key operated	Indication after operation
1		----	The current chamber temperature is displayed.
2	Press numerical value shift key for 5 seconds.		The first digit is flashed.
3	Press numerical value shift key and scroll the figure to 2.		When pressed, the figure of settable digit changes.
4	Press set key.	SET	The first digit is flashed.
5	Set the temperature to -03 with the digit shift key and numerical value shift key.		Pressing the key shifts the digit which can be set.
			When pressed, the figure of settable digit changes.
6	Press set key.	SET	Alarm temperature is memorized and the current chamber temperature is displayed.

The alarm temperature set mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation.

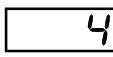

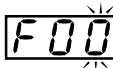

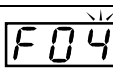
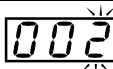


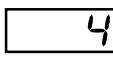
# SETTING OF DELAY OF DOOR ALARM

The door alarm lamp (DOOR) is light when the door is opened, and the alarm buzzer sounds with some delay to notice the door opening.

The delay time (between lighting of the door alarm lamp and activation of the alarm buzzer) can be changed. Set an appropriate delay time according to the condition of use to prevent the rise of chamber temperature resulting from inadequate door close.

- Setting range of delay time: 1 and 15 minutes
- Initial setting (factory setting): 2 minutes

**Table 5 Procedure for setting of delay of door alarm (Change the delay time to 3 min. from 2 min.)**

	Description of operation	Key operated	Indication after operation
1		-----	The current chamber temperature is displayed. 
2	Press numerical value shift key for 5 seconds.		F00 is displayed and the first digit flashed. 
3	Press numerical value shift key 4 times.		The display is changed to F04 from F00. 
4	Press set key.	SET	The current setting (002) is displayed and the first digit flashed. 
5	Press numerical value shift key and scroll the figure to 003.		The display is changed to 003 from 002. 
6	Press set key.	SET	Door alarm delay time is memorized and the current chamber temperature is displayed. 

**Note:**

- The door alarm delay time set mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation.

# SETTING OF RINGBACK OF ALARM BUZZER

The alarm buzzer operates again after certain period (ringback time) even if the alarm buzzer is stopped by pressing the alarm buzzer stop key (BUZZER) when the same alarm status is continued. Set the ringback time to prevent the misidentify the alarm status.

- Setting range of ringback time: between 10 and 60 minutes (10 minutes interval)  
Display of setting: between 010 and 060 (000 display shows no ringback)
- Initial setting (factory setting): 30 minutes

The alarm buzzer will not recover once the alarm buzzer is stopped by pressing the alarm buzzer stop key (BUZZER) when the ringback time is set to 000. However, the alarm buzzer will operate if other alarm status is detected.

**Table 6 Procedure for setting of ringback of alarm buzzer (Change the ringback time to 20 min. from 30 min.)**

	Description of operation	Key operated	Indication after operation
1		----	The current chamber temperature is displayed.
2	Press numerical value shift key for 5 seconds.	▲	F00 is displayed and the first digit flashed.
3	Press numerical value shift key 5 times.	▲	The display is changed to F05 from F00.
4	Press digit shift key once.	▶▶	The second digit flashed.
5	Press numerical value shift key twice.	▲	The display is changed to F25 from F05.
6	Press set key.	SET	The current setting (030) is displayed and the second digit flashed.
7	Press numerical value shift key and scroll the figure to 2.	▲	The display is changed to 020 from 030.
8	Press set key.	SET	Ringback alarm time is memorized and the current chamber temperature is displayed.

**Note:**

- The alarm buzzer ringback set mode returns to the temperature display mode automatically when 90 seconds has passed without any key operation.
- The setting should be performed during normal operation, not during alarm status.

## OPERATION CHECK AFTER RECOVERY

After recovery from a power failure, the unit will resume operation automatically with the setting before power failure. Accordingly, there is no need for re-set however, always check the running status after recovery.

- The set value is memorized by nonvolatile memory during power failure.

# DEFROST CYCLES

There is no need for routine defrosting of the unit as this occurs automatically as follows:

## ■ Cycle defrost

To keep the chamber temperature stable, the refrigeration compressor is cycled on and off. During OFF period any frost which has accumulated on the evaporator is melted by energizing a defrost heater. This will not have any discernible effect on the chamber temperature.

## ■ Forced defrost

When the ambient humidity is high, or a large amount of damp product is being stored inside the chamber, there is a possibility that cycle defrost may not be enough to remove all of the frost on the evaporator. In this case, a forced defrost cycle can be initiated.

When the unit is operating under a forced defrost cycle, the current chamber temperature and dF is displayed alternately on the digital temperature display.

Once the forced defrost cycle is completed, normal operation resumes.

## ⚠ CAUTION

The unit may collect **excessive frost on the evaporator** if it is installed in high temperature and high humidity location. For example, the unit starts to defrost once a week with 2°C setting in the ambient of 35°C and 80% R.H. **The chamber temperature goes up to approximately 10°C temporarily during defrosting.**

# REMOTE ALARM TERMINAL

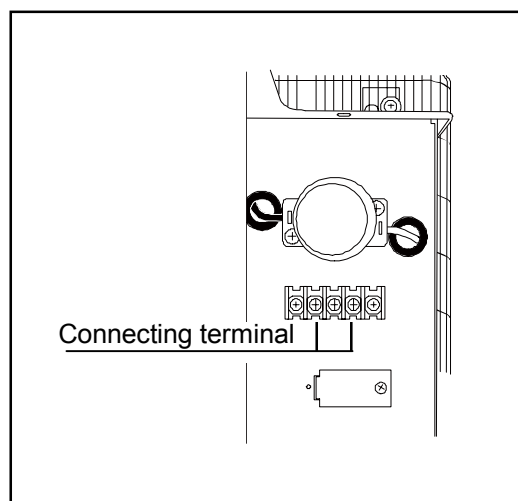
The remote alarm terminal is located inside the front cover. The alarm is generated from this terminal. Contact capacity is DC 30 V, 2 A.

	between COM. and N.O.	between COM. and N.C.
At normal	Open	Close
At abnormal	Close	Open

## Note:

The alarm is actuated when the power failure or the power cord is disconnected from the outlet.

The remote alarm is silenced by pressing the buzzer stop key (BUZZER) as the remote alarm is operated in conjunction with the buzzer.



# ALARMS & SAFETY FUNCTIONS

This unit has the alarms and safety functions shown in Table 7, and also self diagnostic functions.

**Table 7 Alarms and safety functions**

Alarm & Safety	Situation	Indication	Buzzer	Safety operation
High temperature alarm	If the chamber temperature deviates from the set temperature +2°C or up to +14°C.	Alarm lamp is flashed. Chamber temperature is flashed.	Intermittent tone with 15 minutes delay.	Remote alarm with 15 minutes delay.
Low temperature alarm	If the chamber temperature deviates from the set temperature -2°C or up to -14°C.	Alarm lamp is flashed.	Intermittent tone with 15 minutes delay.	Remote alarm with 15 minutes delay.
	If the chamber temperature is lower than 0°C.	Chamber temperature is flashed.	Intermittent tone	Remote alarm
Over-heat protection	When the chamber temp. is higher than 30°C. (Reset when the chamber temp. is lower than 25°C)	----	----	Inside fan, drain pan heater, defrost heater, drain pipe heater OFF
Over-cooling protection	When the chamber temp. is lower than -1°C. (Reset when the chamber temp. is higher than 6°C)	----	----	Compressor OFF
Power failure alarm	When the power to the unit is disconnected.	----	----	Remote alarm.
Power failure alarm (with MPR-48B)	At power failure. If the power supply cord is unplugged.	Alarm lamp blinks.	Intermittent tone	Alarm status.
Door alarm	When the door is open.	Door alarm lamp is lit.	Intermittent tone with 2 minutes delay.	----
Auto-return	When there is no key pressing in each setting mode for 90 seconds.	Chamber temperature is displayed.	----	Finishing of each setting mode.
Key lock	When the key lock is "ON".	----	----	Change of setting is disable.
Sensor abnormality	If the thermal sensor is disconnected.	Alarm lamp is flashed. E01 and 50°C (or -50°C) are displayed alternately.	Intermittent tone	Remote alarm. Unit keeps continuous running.
	If the thermal sensor is short-circuited.	Alarm lamp is flashed. E02 and 50°C (or -50°C) are displayed alternately.	Intermittent tone	Remote alarm. Unit keeps continuous running.
	If the defrost sensor is disconnected.	Alarm lamp is flashed. E03 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
	If the defrost sensor is short circuited.	Alarm lamp is flashed. E04 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
	If the compressor sensor is disconnected.	Alarm lamp is flashed. E05 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
	If the compressor sensor is short-circuited.	Alarm lamp is flashed. E06 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
	If the ambient temp. sensor is disconnected.	Alarm lamp is flashed. E07 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
	If the ambient temp. sensor is short-circuited.	Alarm lamp is flashed. E08 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm.
Memory back-up	When power failure or disconnected the power cord.	----	----	Set value memorized
Setting check (with MPR-48B)	When the battery switch is turned ON without setting after attachment.	E09 and chamber temp. is displayed alternately.	----	----
Condenser temp. abnormality	In the event of failure of fan motor for cooling the compressor	E10 and chamber temp. are displayed alternately.	Intermittent tone	Remote alarm. Compressor of high stage side stops.

**Note:**

The remote alarm is stopped by pressing the alarm buzzer stop key (BUZZER) as the remote alarm is operated in conjunction with the buzzer, except for the power failure alarm.

When more than two alarm conditions occur simultaneously, the lowest number error code has priority on the error display.

After a power failure, the unit will resume operation with the set value that was in place before power failure occurred.

The over-cooling protection may activate when the set temperature is 2°C. In this case, the chamber temperature will rise to 6°C, but this is not malfunction.

# ROUTINE MAINTENANCE

## WARNING

**Always disconnect the power supply to the unit prior to any repair or maintenance** of the unit in order to prevent electric shock or injury.

**Ensure you do not inhale or consume medication or aerosols** from around the unit at the time of maintenance. These may be harmful to your health.

## CAUTION

**Always wear dry gloves to protect hands** at the time of maintenance. Failure to wear gloves may result in injury from edges and corners.

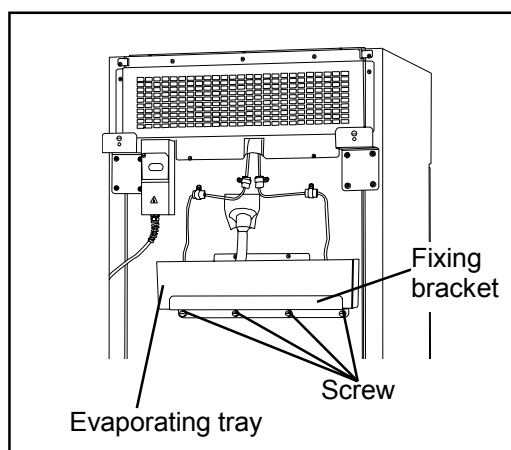
## Cleaning of cabinet

- Clean the unit once a month. Regular cleaning keeps the unit looking new.
- Use a dry cloth to wipe off small amounts of dirt on the outside and inside of the unit and all accessories. If the outside panels are dirty, clean them with a diluted neutral dishwashing detergent. (Undiluted detergent can damage the plastic components. For the dilution, refer to the instruction of the detergent.) After the cleaning with the diluted detergent, always wipe it off with a wet cloth. Then wipe off the cabinet or accessories with a dry cloth.
- Never pour water onto or into the unit. Doing so can damage the electric insulation and cause failure.
- The compressor and other mechanical parts are completely sealed. This unit requires absolutely no lubrication.

## Cleaning of evaporating tray

This unit is provided with the evaporating tray on the back.

1. Four screws of the fixing bracket are removed.
2. The evaporating tray downwards to removed.
- 3 Wash the evaporating tray and replace.

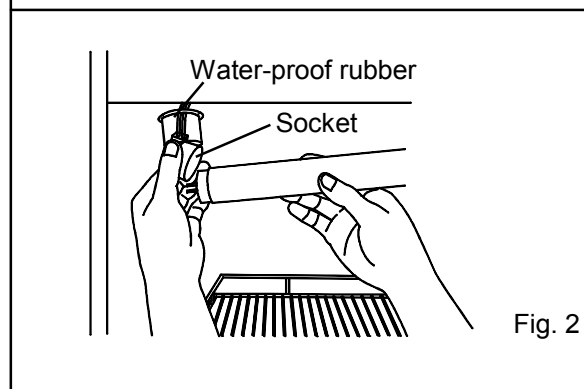
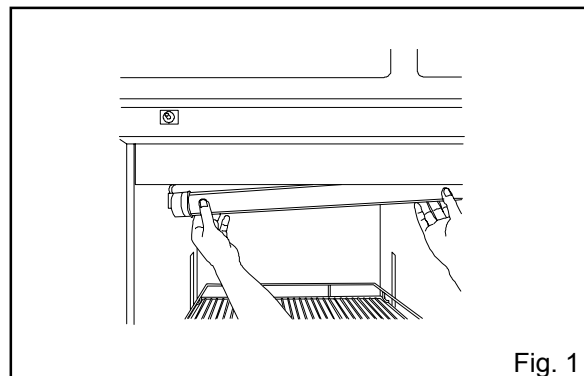


# ROUTINE MAINTENANCE

## Replacement of fluorescent lamp

Follow the procedure below when replacing a fluorescent lamp. The fluorescent lamp is located horizontally at upper front of the cabinet.

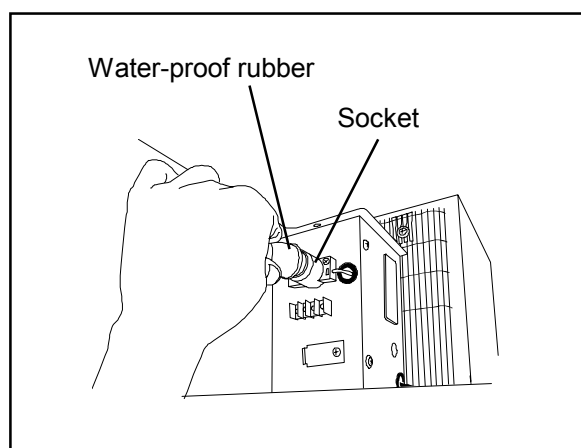
1. Turn off the light switch and disconnect the power supply plug of the refrigerator.
2. Move the stored items on the top shelf and in the top drawer.
3. Pull the fluorescent lamp downwards from the stopper together with the lamp cover and wiring. [Fig. 1]
4. Remove the water-proof cover with the wiring on the both sides of the lamp cover.
5. Take out the fluorescent lamp and insert a new fluorescent lamp into the lamp cover. [Fig. 2]
6. Replace the water-proof cover on the both sides of the lamp cover and then replace the lamp cover to the stopper.
7. Replace the stored items on the top shelf and in the top drawer and connect the power supply cord to the outlet.



## Replacement of glow starter

A glow starter is located inside the front cover.

1. Disconnect the power supply plug.
2. Remove the water-proof rubber.
3. Remove the glow starter and replace with a new one.
4. Replace the water-proof rubber.





# TROUBLE SHOOTING

If the unit malfunctions, check out the following before calling for service.

Malfunction	Check/Remedy
If nothing operates even when switched on	<ul style="list-style-type: none"><li>▪ There is a power failure.</li><li>▪ The circuit breaker is activated.</li><li>▪ The unit is not connected to the power supply.</li></ul>
When no key operation is available	<ul style="list-style-type: none"><li>▪ The key lock is set in ON (L 1).</li></ul>
The alarm device is activated	<p>&lt; On start-up &gt;</p> <ul style="list-style-type: none"><li>▪ The temperature in the unit does not match the set value.</li></ul> <p>&lt; In use &gt;</p> <ul style="list-style-type: none"><li>▪ The door was kept opened for a long time.</li><li>▪ The temperature setting was changed.</li><li>▪ The containers of high temperature (load) were put in the unit.</li></ul> <p>In these cases, alarm is removed automatically by running the unit for several hours.</p>
When unit does not get cold enough	<ul style="list-style-type: none"><li>▪ A large amount of items or warm product was put in the unit.</li><li>▪ The air exhaust vent is blocked up with containers.</li><li>▪ The unit is in direct sunlight.</li><li>▪ The door is frequently opened.</li><li>▪ There is a nearby heat source.</li><li>▪ The ambient temperature is too high.</li><li>▪ The door is not securely closed.</li><li>▪ The heat source is put in the unit.</li><li>▪ The door seal is damaged or foreign substance is inserted between door gaskets.</li></ul>

**Note:**

If the malfunction is not eliminated after checking the above items, or the malfunction is not shown in the above table, contact our sales representative or agent.

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# DISPOSAL OF UNIT

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## **WARNING**

If the unit is to be stored unused in an unsupervised area for an extended period **ensure that children do not have access and doors cannot be closed completely.**

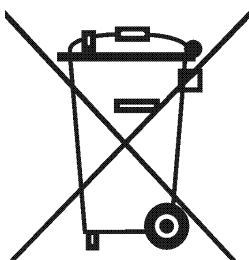
**The disposal of the unit should be accomplished by appropriate personnel. Always remove doors** to prevent accidents such as suffocation.

# DISPOSAL OF UNIT

**Note:**

This symbol mark and recycle system are applied only to EU countries and not applied to the countries in the other area of the world.

## Waste Electrical and Electronic Equipment (WEEE) Directive-2002/96/EC



**(English)**

Your Panasonic product is designed and manufactured with high quality materials and components which can be recycled and reused.

This symbol means that electrical and electronic equipment, at their end-of-life, should be disposed of separately from your household waste.

Please dispose of this equipment at your local community waste collection/recycling centre.

In the European Union there are separate collection systems for used electrical and electronic products.

Please help us to conserve the environment we live in!

**(German)**

Ihr Panasonic Produkt wurde entworfen und hergestellt mit qualitativ hochwertigen Materialien und Komponenten, die recycelt und wiederverwendet werden können.

Dieses Symbol bedeutet, daß elektrische und elektronische Geräte am Ende ihrer Nutzungsdauer von Hausmüll getrennt entsorgt werden sollen.

Bitte entsorgen Sie dieses Gerät bei Ihrer örtlichen kommunalen Sammelstelle oder im Recycling Centre.

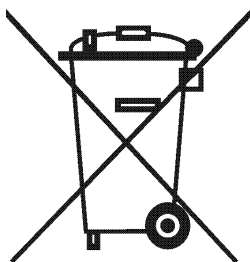
In der Europäischen Union gibt es unterschiedliche Sammelsysteme für Elektrik- und Elektronikgeräte.

Helfen Sie uns bitte, die Umwelt zu erhalten, in der wir leben!

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# DISPOSAL OF UNIT

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## **(French)**

Votre produit Panasonic est conçu et fabriqué avec des matériaux et des composants de qualité supérieure qui peuvent être recyclés et réutilisés.

Ce symbole signifie que les équipements électriques et électroniques en fin de vie doivent être éliminés séparément des ordures ménagères.

Nous vous prions donc de confier cet équipement à votre centre local de collecte/recyclage.

Dans l'Union Européenne, il existe des systèmes sélectifs de collecte pour les produits électriques et électroniques usagés.

Aidez-nous à conserver l'environnement dans lequel nous vivons !

Les machines ou appareils électriques et électroniques contiennent fréquemment des matières qui, si elles sont traitées ou éliminées de manière inappropriée, peuvent s'avérer potentiellement dangereuses pour la santé humaine et pour l'environnement.

Cependant, ces matières sont nécessaires au bon fonctionnement de votre appareil ou de votre machine. Pour cette raison, il vous est demandé de ne pas vous débarrasser de votre appareil ou machine usagé avec vos ordures ménagères.

## **(Spanish)**

Los productos Panasonic están diseñados y fabricados con materiales y componentes de alta calidad, que pueden ser reciclados y reutilizados.

Este símbolo significa que el equipo eléctrico y electrónico, al final de su ciclo de vida, no se debe desechar con el resto de residuos domésticos.

Por favor, deposite su viejo equipo en el punto de recogida de residuos o contacte con su administración local.

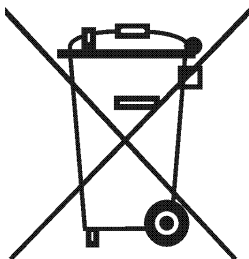
En la Unión Europea existen sistemas de recogida específicos para residuos de aparatos eléctricos y electrónicos.

Por favor, ayúdenos a conservar el medio ambiente!

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# DISPOSAL OF UNIT

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## **(Portuguese)**

O seu produto Panasonic foi concebido e produzido com materiais e componentes de alta qualidade que podem ser reciclados e reutilizados.

Este símbolo significa que o equipamento eléctrico e electrónico no final da sua vida útil deverá ser descartado separadamente do seu lixo doméstico.

Por favor, entregue este equipamento no seu ponto local de recolha/reciclagem.

Na União Europeia existem sistemas de recolha separados para produtos eléctricos e electrónicos usados.

Por favor, ajude-nos a conservar o ambiente em que vivemos!

## **(Italian)**

Il vostro prodotto Panasonic è stato costruito da materiali e componenti di alta qualità, che sono riutilizzabili o riciclabili.

Prodotti elettrici ed elettronici portando questo simbolo alla fine dell'uso devono essere smaltiti separatamente dai rifiuti casalinghi.

Vi preghiamo di smaltire questo apparecchio al deposito comunale.

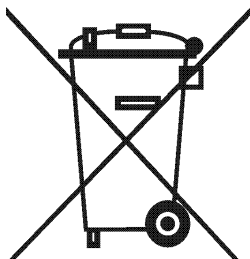
Nell'Unione Europea esistono sistemi di raccolta differenziata per prodotti elettrici ed elettronici.

Aiutateci a conservare l'ambiente in cui viviamo!

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# DISPOSAL OF UNIT

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## **(Dutch)**

Panasonic producten zijn ontwikkeld en gefabriceerd uit eerste kwaliteit materialen, de onderdelen kunnen worden gerecycled en weer worden gebruikt.

Het symbool betekent dat de elektrische en elektronische onderdelen wanneer deze vernietigd gaan worden, dit separaat gebeurt van het normale huisafval.

Zorg ervoor dat het verwijderen van de apparatuur bij de lokaal erkende instanties gaat gebeuren. In de Europese Unie wordt de gebruikte elektrische en elektronische apparatuur bij de daarvoor wettelijke instanties aangeboden.

Alstublieft help allen mee om het milieu te beschermen.

## **(Swedish)**

Din Panasonic produkt är designad och tillverkad av material och komponenter med hög kvalitet som kan återvinnas och återanvändas.

Denna symbol betyder att elektriska och elektroniska produkter, efter slutanvändande, skall sorteras och lämnas separat från Ditt hushållsavfall.

Vänligen, lämna denna produkt hos Din lokala mottagningstation för avfall/återvinningsstation.

Inom den Europeiska Unionen finns det separata återvinningssystem för begagnade elektriska och elektroniska produkter.

Vänligen, hjälp oss att bevara miljön vi lever i!

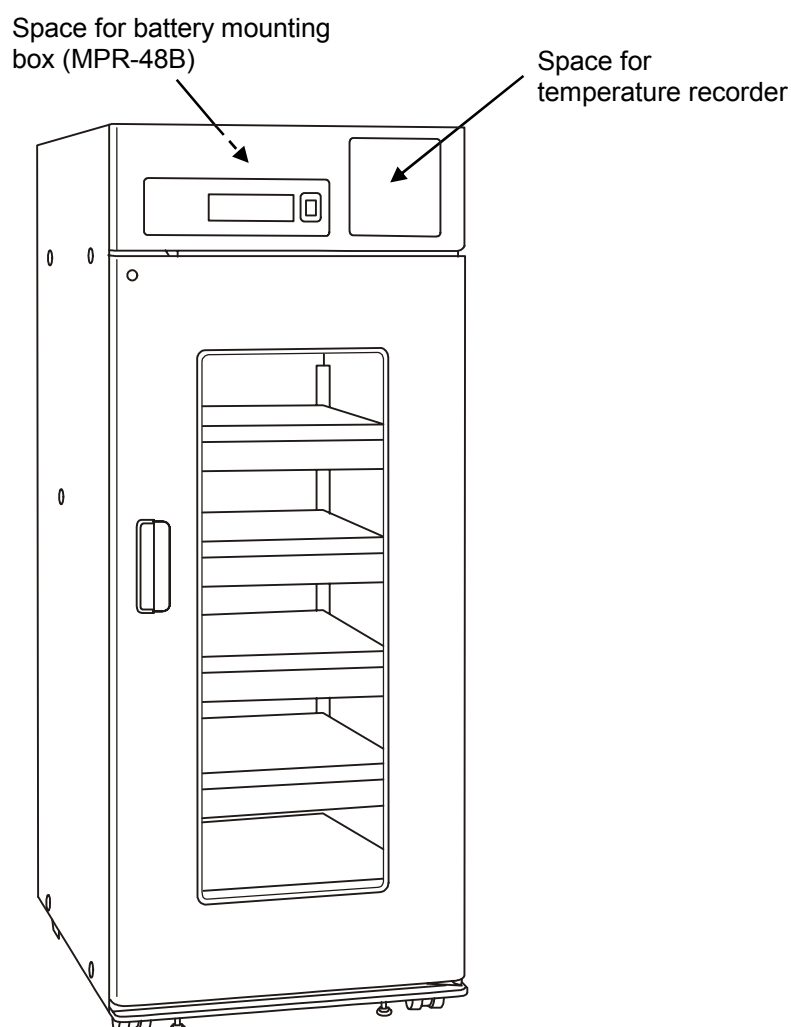
# OPTIONAL COMPONENTS

## Temperature recorder

A temperature recorder is available for this refrigerator as an optional accessory. Contact our sales representative or agent for the installation of the temperature recorder.

Temperature recorders available are the MTR-0621LH, MTR-G04A or MTR-G04C. Please note that each recorder needs a different fixture. See the following for the details.

Temperature recorder	Type	Recording range	Recorder fixing
MTR-0621LH	30 days (split recording paper type)	-6 to + 20°C	MPR-S30
MTR-G04A/ MTR-G04C	7 days (circular recording paper type)	-10 to + 40°C	MPR-S7



# TEMPERATURE RECORDER (OPTION)

## CAUTION

Always disconnect the power supply to the unit prior to attachment of a temperature recorder in order to prevent electric shock or injury.

## Setting of MTR-0621LH

Pull the knob on the upper part of the temperature recorder forward to change the recording paper or battery.

### Setting of recording paper

1. The information on the recording paper is shown in Fig. 1.

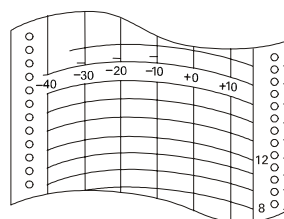


Fig. 1

2. Pull the cartridge up after opening the top lid. The lid can be opened by turning the knob counterclockwise. See Fig. 2.

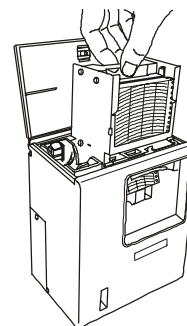


Fig. 2

3. As shown in Fig. 3, insert the recording paper with the "begin" tab placed in the cartridge. Check that the printed side is facing out.

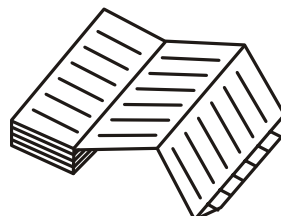


Fig. 3

4. Place the recording paper beneath the arm and between the plate spring and guide plate in the direction of the arrow.

### Note:

- Do not scratch or put pressure on the recording paper.
- Do not bend the recording paper.
- Do not reverse the recording paper manually.

The used recording paper left in the used recording paper compartment can cause a malfunction. Be sure to remove it. See Fig. 4.

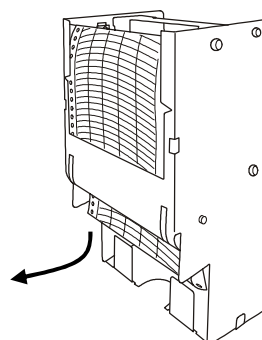


Fig. 4



# TEMPERATURE RECORDER (OPTION)

5. Place the recording paper between the guide and the guide plate. Slide the recording paper along the guide plate so that the recording paper will not be forced out of the date/hour slot. See Fig. 5.

6. After ascertaining that the holes on the side of the recording paper are locked into the teeth of the sprocket, turn the gear and send the recording paper into the used recording paper compartment.

## Setting of time

1. Turn the gear on the date/hour slot to the desired time.
2. After properly folding the recording paper in the used or unused recording paper compartment, replace the cartridge.

## Removing of the used recording paper

After recording, take out the cartridge and remove the recording paper from the recording paper outlet. If not all of the recording paper has been fed into the used recording paper compartment, send all the recording paper in the compartment first turning the gear.

## Battery replacement

To replace the battery, turn the knob counterclockwise to open the lid. Place the battery in the battery case according to the plus-minus indications on the bottom of the battery case. See Fig. 6.

### Note :

This temperature recorder is designed for the manganese battery and the alkaline battery.

Do not use a rechargeable battery because the initial voltage of such battery is low. The rechargeable battery may cause the malfunction of temperature recorder or shorten the battery life significantly.

## Start-up

1. The quartz motor is started by placing a "R14" or size "C" battery in the battery case.
2. Check the operation of the temperature recorder using the quartz motor rotation check gear.
3. Replace the battery once a year.

## Stopping

The temperature recorder is stopped by taking the battery out of the battery case.

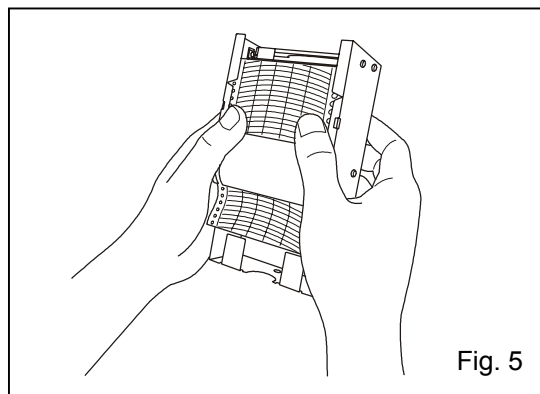


Fig. 5

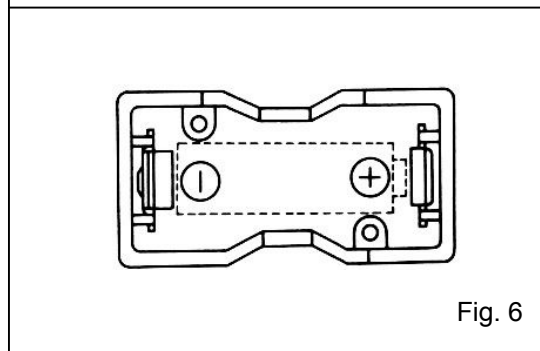


Fig. 6

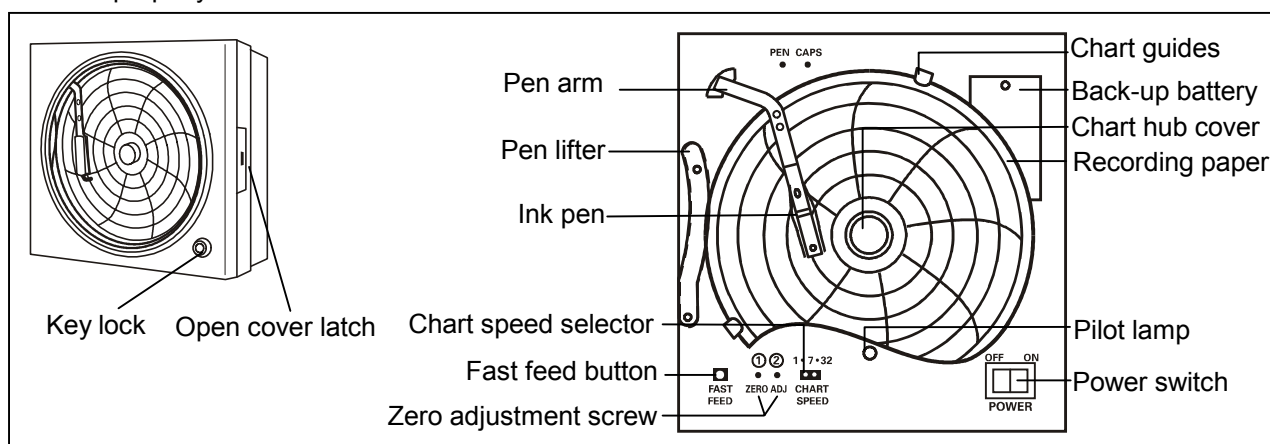
# TEMPERATURE RECORDER (OPTION)

## Setting of MTR-G04A/MTR-G04C

### WARNING

Always disconnect the power supply to the unit prior to attachment of a temperature recorder in order to prevent electric shock or injury.

If the warning is required for the internal temperature record or the interior temperature deviates from the target temperature, an optional temperature recorder (MTR-G04A/MTR-G04C) is available. Install the recorder properly as described below.



### Loading the ink pen:

1. Slightly raise the end of the pen lifter and remove from the lifter stopper. Then rotate clockwise as shown in Fig. 1.

2. Remove the ink pen from the bag and remove its cap. The cap can be conveniently kept on the cap holder located at the upper left corner.

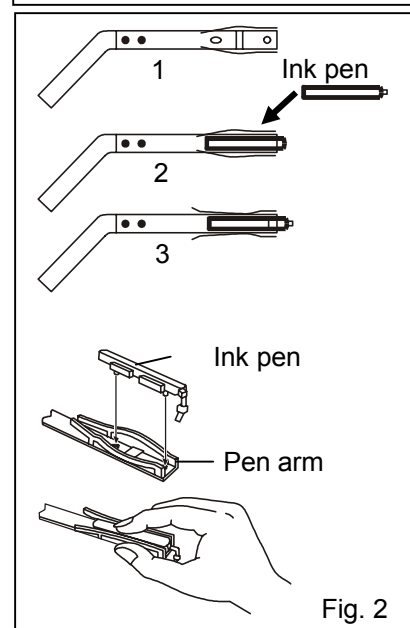
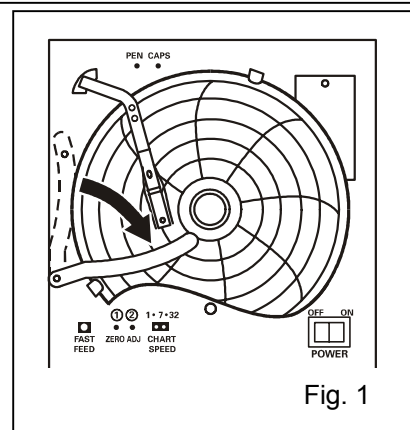
**NOTE:** Loading a ink pen, turn the power OFF and then ON again to return to the normal mode. (Refer to Fig. 2 when loading a ink pen.

3. Press both sides of the pen arm as indicated by the arrows to open the head clamp at A and B. (See to Fig. 2 illustration 1)

4. Position the ink pen so that the guide pins fit into the guide holes on the pen arm. (See to Fig. 2 illustration 2)

5. Press the two sides of the head clamp as indicated by the arrows to secure the ink pen. (See to Fig. 2 illustration 3) From the side view, the cartridge should fit perfectly on the arm. Confirm that the pen arm is attached to both sides of the ink pen.

6. After loading the ink pen, return the pen lifter to the original position. Confirm that the pen lifter has securely entered the pen lifter stopper.



# TEMPERATURE RECORDERS (OPTION)

## Starting recording and setting the time:

Turn the power switch ON. The pen will move inward on the circular recording paper and stop temporarily at the 0% position (equivalent to the 40°C line). Then the ink pen will move to the position which indicates the measured temperature. (Fig. 3)

## Time setting Method:

Place the recording paper at a position slightly in front of the desired time (the recording paper is rotated to the left). Set the time by using the fast feed button to quickly rotate the recording paper.

The fast feed button can be used to accurately set the time.

## When the recording paper speed is set to 32 days:

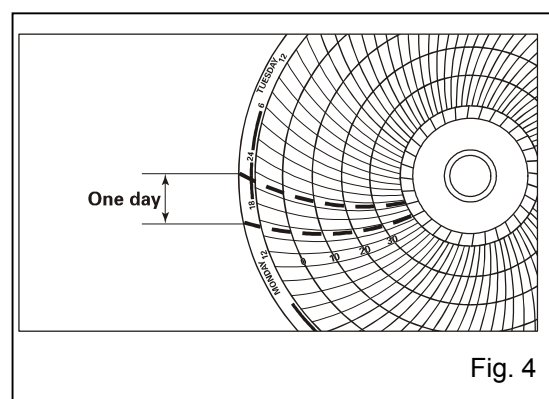
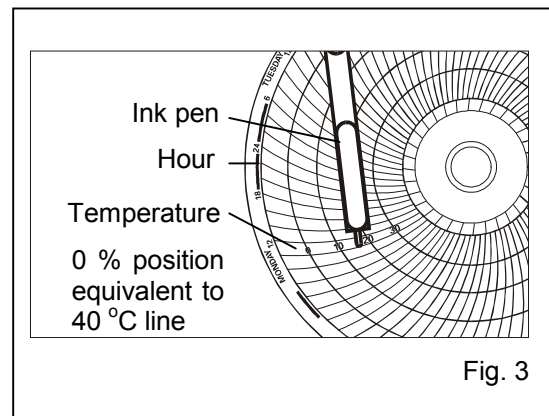
The center of the recording paper is divided into 32 equal sections. The lines extending from these lines serve as the 32-day time scale. (Fig. 4)

## Stopping recording:

1. Turn OFF the power switch.
2. When recording is stopped for a prescribed period, place the caps back on the ink pen to prevent the ink from evaporating.

## Replacing the recording paper:

1. Slightly raise the end of the ink pen lifter and remove from the ink pen lifter stopper. Rotate the tip of the ink pen clockwise until it rests on top of the ink pen lifter.
2. Remove the chart hub cover, and then replace the recording paper.
3. Place the chart hub cover. Remove and dispose of the piece of paper. Confirm that the new recording paper is inside of the chart guides.
4. Set the correct time.



# BATTERY MOUNTING BOX (OPTION)

## Setting of MPR-48B

Always perform the setting shown below after the installation of battery mounting box, an optional component (MPR-48B).

The chamber temperature and “E09” is displayed on the temperature display alternately if the battery switch is turned on without following procedure.

- Turn off the battery switch, perform the following setting, and turn on the battery switch again if “E09” is displayed on the temperature display.

	Description of operation	Key operated	Indication after operation
1		-----	The current chamber temperature is displayed.
2	Press numerical value shift key for 5 seconds.		F00 is displayed and the first digit blinks.
3	Press numerical value shift key twice.		The display is changed to F02 from F00.
4	Press digit shift key once.		The second digit blinks.
5	Press numerical value shift key 4 times.		The display is changed to F42 from F02.
6	Press set key.	SET	The current setting (000) is displayed and the first digit blinks.
7	Press numerical value shift key and scroll the figure to 1.		The display is changed to 001 from 000.
8	Press set key.	SET	The setting is memorized and the current chamber temperature is displayed.

# SPECIFICATIONS

Product name	Pharmaceutical Refrigerator MPR-721	Pharmaceutical Refrigerator MPR-721R
External dimensions	W770 mm x D830 mm x H1955 mm	
Internal dimensions	W650 mm x D710 mm x H1500 mm	
Effective capacity	684 L	671 L
Exterior	Painted steel	
Interior	Painted steel	
Door	Double layer pair glass/steel plate, automatic closing mechanism	
Insulation	Rigid polyurethane foamed-in place	
Shelf	Hard steel wire on polyethylene coating 4 pcs. (Max. load; 50 kg/shelf)	-----
Drawer	-----	Painted steel 5 pcs. (Max. load; 40 kg/drawer)
Access port	Top side, Left side, Right side, Inner diameter 30 mm	
Compressor	Hermetic type, Output; 200 W	
Condenser	Wire and tube type	
Evaporator	Fin and tube type	
Refrigerant	R-134a	
Internal heater	153 W	
Temperature controller	Microprocessor control system	
Temperature display	Digital display	
Alarm	High temperature, Low temperature, Door, Power failure, Sensor	
Remote alarm contact	Allowable contact capacity: DC 30 V, 2 A	
Memory back-up	Nonvolatile static memory	
Fluorescent lamp	White light 20 W (FL20SSEXD) x 1 (Glow starter; FG-1P)	
Accessories	1 set of key, 2 sets of bolt, 2 nylon clips, 2 binders	
Weight	174 kg	193 kg
Optional component	Temperature recorder (MTR-0621LH). Recorder fixing (MPR-S30) Temperature recorder (MTR-G04A/MTR-G04C). Recorder fixing (MPR-S7) Battery mounting box (MPR-48B). Interface board (MTR-480C)	

**Note:** Design or specifications will be subject to change without notice.

- Refer to the updated catalog when ordering an optional component.

# PERFORMANCE

Product name	Pharmaceutical Refrigerator MPR-721/ MPR-721R			
Model	MPR-721-PA MPR-721R-PA	MPR-721-PK MPR-721R-PK	MPR-721-PB MPR-721R-PB	MPR-721-PE MPR-721R-PE
Cooling performance	2°C to 14°C (ambient temperature; -5°C to 0°C, no load) 2°C to 23°C (ambient temperature; 0°C to 35°C, no load)			
Temperature control range	2°C to 23°C			
Power source	AC 115 V	AC 220 V	AC 220 V	AC 230 V-240 V
Power source	60 Hz	60 Hz	50 Hz	50 Hz
Rated power consumption	340 W	330 W	280 W	305 W
Noise level	41 dB [A] (background noise; 20 dB)			
Maximum pressure	1516 kPa			

**Note** : The unit with CE mark complies with EC directives.

## **CAUTION**

**Please fill in this form before servicing.  
Hand over this form to the service engineer to keep for his and your safety.**

### Safety check sheet

1. Refrigerator contents : ☐ Yes ☐ No  
Risk of infection: ☐ Yes ☐ No  
Risk of toxicity: ☐ Yes ☐ No  
Risk from radioactive sources: ☐ Yes ☐ No

(List all potentially hazardous materials that have been stored in this unit.)

Notes :

2. Contamination of the unit  
Unit interior ☐ Yes ☐ No  
No contamination ☐ Yes ☐ No  
Decontaminated ☐ Yes ☐ No  
Contaminated ☐ Yes ☐ No  
Others:

3. Instructions for safe repair/maintenance of the unit  
a) The unit is safe to work on ☐ Yes ☐ No  
b) There is some danger (see below) ☐ Yes ☐ No  
Procedure to be adhered to in order to reduce safety risk indicated in b) below.

Date :

Signature :

Address, Division :

Telephone :

Product name : Pharmaceutical Refrigerator	Model : MPR-	Serial number :	Date of Installation :
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Please decontaminate the unit yourself before calling the service engineer.

**Panasonic Healthcare Co., Ltd.**

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