



Instruction Manual

COND METER (DS-72G)



■ Preface

This manual describes the operation of the following instrument.

Brand (pet name): LAQUA

Series name: Benchtop pH/Water Quality Analyzer

Model: DS-72G

Model description: COND METER

Be sure to read this manual before using the product to ensure proper and safe operation of the instrument. Also safely store the manual so it is readily possible whenever necessary.

Product specifications and appearance, as well as the contents of this manual are subject to change without notice.

● Warranty and responsibility

HORIBA Advanced Techno Co., Ltd. warrants that the Product shall be free from defects in material and workmanship and agrees to repair or replace free of charge, at option of HORIBA Advanced Techno Co., Ltd., any malfunctioned or damaged Product attributable to responsibility of HORIBA Advanced Techno Co., Ltd. for a period of one (1) year from the delivery unless otherwise agreed with a written agreement. In any one of the following cases, none of the warranties set forth herein shall be extended;

- Any malfunction or damage attributable to improper operation
- Any malfunction attributable to repair or modification by any person not authorized by HORIBA Advanced Techno Co., Ltd.
- Any malfunction or damage attributable to the use in an environment not specified in this manual
- Any malfunction or damage attributable to violation of the instructions in this manual or operations in the manner not specified in this manual
- Any malfunction or damage attributable to any cause or causes beyond the reasonable control of HORIBA Advanced Techno Co., Ltd. such as natural disasters
- Any deterioration in appearance attributable to corrosion, rust, and so on
- Replacement of consumables

HORIBA Advanced Techno Co., Ltd. SHALL NOT BE LIABLE FOR ANY DAMAGES RESULTING FROM ANY MALFUNCTIONS OF THE PRODUCT, ANY ERASURE OF DATA, OR ANY OTHER USES OF THE PRODUCT.

● Trademarks

Company names and brand names are either registered trademarks or trademarks of the respective companies. (R), (TM) symbols may be omitted in this manual.

■ Regulations

● EU regulations

● Conformable standards

This equipment conforms to the following standards:



EMC: EN61326-1
Class B, Basic electromagnetic environment
Safety: EN61010-1
RoHS: EN50581
9. Monitoring and control instruments

Warning: This product is not intended for use in industrial environments. In an industrial environment, electromagnetic environmental effects may cause the incorrect performance of the product in which case the user may be required to take adequate measures.

● Installation environment

This product is designed for the following environment.

- Overvoltage category II
- Pollution degree 2

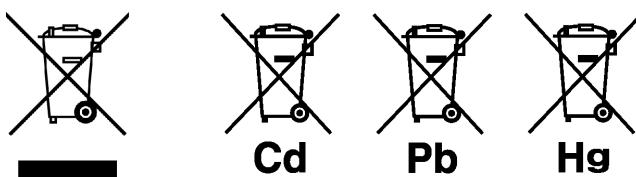
● Information on disposal of electrical and electronic equipment and disposal of batteries and accumulators

The crossed out wheeled bin symbol with underbar shown on the product or accompanying documents indicates the product requires appropriate treatment, collection and recycle for waste electrical and electronic equipment (WEEE) under the Directive 2012/19/EU, and/or waste batteries and accumulators under the Directive 2006/66/EC in the European Union.

The symbol might be put with one of the chemical symbols below. In this case, it satisfies the requirements of the Directive 2006/66/EC for the object chemical.

This product should not be disposed of as unsorted household waste. Your correct disposal of WEEE, waste batteries and accumulators will contribute to reducing wasteful consumption of natural resources, and protecting human health and the environment from potential negative effects caused by hazardous substance in products.

Contact your supplier for information on applicable disposal methods.



Regulations

● Authorised representative in EU

HORIBA UK Limited
2 Dalston Gardens, Stanmore, Middx HA7 1BQ, UK

● FCC rules

Any changes or modifications not expressly approved by the party responsible for compliance shall void the user's authority to operate the equipment.

● Warning

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

● Korea certification

● B급 기기 (가정용 방송통신기자재)

이 기기는 가정용(B 급) 전자파적합기기로서 주로 가정에서 사용하는 것을 목적으로 하며, 모든 지역에서 사용할 수 있습니다.

● Taiwan battery recycling mark



● China regulation

标记的意义

Meaning of Marking

マークの意味

本标记适用在中华人民共和国销售电器电子产品，标记中央的数字表示环境保护使用期限的年数。(不是表示产品质量保证期间。)只要遵守这个产品有关的安全和使用注意事项，从制造日开始算起在这个年限内，不会给环境污染、人体和财产带来严重的影响。请不要随意废弃本电器电子产品。

This marking is applied to electric and electronic products sold in the People's Republic of China. The figure at the center of the marking indicates the environmental protection use period in years. (It does not indicate a product guarantee period.) It guarantees that the product will not cause environment pollution nor serious influence on human body and property within the period of the indicated years which is counted from the date of manufacture as far as the safety and usage precautions for the product are observed. Do not throw away this product without any good reason.



本マークは、中華人民共和国で販売される電気電子製品に適用され、マークの中央の数字は環境保護使用期限の年数を意味します（製品の品質保証期間を示すものではありません）。この製品に関する安全や使用上の注意をお守り頂く限り、製造日から起算するこの年限内では、環境汚染や人体や財産に深刻な影響を及ぼすことはありません。本製品をみだりに廃棄しないでください。

Regulations

产品中有害物质的名称及含量

Name and amount of hazardous substance used in a product

部件名称 Unit name	有害物质 Hazardous substance					
	铅 Lead (Pb)	汞 Mer- cury (Hg)	镉 Cad- mium (Cd)	六价铬 Hexa- valent chrom- ium (Cr (VI))	多溴联苯 Poly bromo- biphenyl (PBB)	多溴二苯醚 Poly bromo- diphenyl ether (PBDE)
本体 Main unit	×	○	○	○	○	○
电池 Battery	×	○	○	○	○	○
AC适配器 AC adapter ^{*1}	×	○	○	○	○	○
电缆 Cable	×	○	○	○	○	○
支架 Stand ^{*2}	○	○	○	○	○	○
打印机 Printer ^{*2}	×	○	○	○	○	○
电极 Electrode ^{*2}	×	○	×	○	○	○

本表格依据 SJ/T 11364 的规定编制。

This form is prepared in accordance with SJ/T 11364.

○: 表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下。

Denotes that the amount of the hazardous substance contained in all of the homogeneous materials used in the component is below the limit on the acceptable amount stipulated in the GB/T 26572.

×: 表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求。

Denotes that the amount of the hazardous substance contained in any of the homogeneous materials used in the component is above the limit on the acceptable amount stipulated in the GB/T 26572.

*1: 本部件的环保使用期限为10年。 The environmental protection use period of this product is 10 years.

*2: 选配件 Optional products

■ For Your Safety

● Hazard classification and warning symbols

Warning messages are described in the following manner. Read the messages and follow the instructions carefully.

● Hazard classification



This indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.



This indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



This indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

● Warning symbols



Description of what should be done, or what should be followed



Description of what should never be done, or what is prohibited

● [DEU] Sicherheitsinformation

Lesen Sie vor der Verwendung des Produkts unbedingt diese Anleitung, um den ordnungsgemäßen und sicheren Betrieb des Produkts zu gewährleisten. Bewahren Sie die Anleitung sicher auf, damit sie bei Bedarf jederzeit zur Hand ist.

Die Inhalt dieser Anleitung können ohne Vorankündigung geändert werden.

● Installationsumgebung

Dieses Produkt ist nicht zum Gebrauch in industriellen Umgebungen, wie in EN61326-1 definiert, vorgesehen.

In einer industriellen Umgebung können die elektromagnetischen Störungen eventuell zu Produktfehlfunktionen führen. Um dieses Produkt unter solchen Umständen verwenden zu können, muss der Benutzer ggf. angemessene Maßnahmen ergreifen.

Das Produkt ist gemäß EN61010-1 für die folgende Umgebung vorgesehen.

- Überspannungskategorie II
- Verschmutzungsgrad 2

● [FRA] Informations de sécurité

Veillez à lire le présent manuel avant d'utiliser le produit de manière à garantir son utilisation correcte et sûre. De même, rangez le manuel dans un lieu sûr de manière à pouvoir vous y reporter lorsque cela est nécessaire.

Le contenu du présent manuel peut être modifié sans notification préalable.

● Environnement d'installation

Ce produit n'est pas destinés à une utilisation dans des environnements industriels, tels que définis dans la norme EN61326-1.

Dans un environnement industriel, les interférences électromagnétiques peuvent entraîner un dysfonctionnement du produit. Pour utiliser le produit dans ce type d'environnements, l'utilisateur peut avoir à prendre des mesures appropriées.

Le produit est conçu pour l'environnement suivant, tel que défini dans la norme EN61010-1.

- Catégorie de surtension II
- Degré de pollution 2

● [ITA] Informazioni sulla sicurezza

Leggere attentamente questo manuale prima di utilizzare il prodotto al fine di utilizzarlo in modo sicuro e adeguato. Inoltre, conservare in un luogo sicuro il manuale per poterlo consultare se necessario.

Le contenuti di questo manuale sono soggetti a modifiche senza preavviso.

● Ambiente di installazione

Questo prodotto non è stati progettati per essere utilizzati in ambienti industriali, secondo la norma EN61326-1.

In un ambiente industriale, le interferenze elettromagnetiche potrebbero causare un malfunzionamento del prodotto. Per utilizzare il prodotto in tali ambienti, all'utente potrebbe essere richiesto di adottare le contromisure necessarie.

Il prodotto è designato per il seguente ambiente, definito nello standard EN61010-1.

- Categoria di sovratensione II
- Livello di inquinamento 2

● [SWE] Säkerhetsinformation

Se till att du läser denna handbok innan du börjar använda produkten för en korrekt och säker användning av den. Spara sedan handboken på en säker och lättåtkomlig plats så att du kan konsultera den när så behövs.

Innehållet i denna handbok kan komma att ändras utan föregående meddelande därom.

● Installationsmiljö

Detta produkten är ej avsedda för användning i industriella miljöer enligt riktlinjerna i EN61326-1.

Om den används i industrimiljöer kan de elektromagnetiska störningarna orsaka tekniska fel hos produkten. Om produkten ska användas i sådana miljöer kan användaren behöva vidta lämpliga åtgärder för att lösa dessa problem.

Produkten är utformad för användning i följande miljöer, i enlighet med SS-EN 61010-1.

- Överspänningskategori II
- Förureningsgrad 2

● [SPA] Información de seguridad

Asegúrese de leer este manual antes de utilizar el producto para garantizar un uso correcto y seguro del mismo. Asimismo, guarde de forma segura el manual para que esté disponible siempre que sea necesario.

El contenido de este manual están sujetos a cambios sin previo aviso.

● Entorno de instalación

Este producto está diseñado para su uso en entornos industriales, tal y como se define en EN61326-1.

En un entorno industrial, las interferencias electromagnéticas pueden provocar un funcionamiento incorrecto del producto. Para usar el producto en tales entornos, el usuario debe tomar las medidas adecuadas.

El producto se ha diseñado para el siguiente entorno, definido en EN61010-1.

- Categoría de sobretensión II
- Nivel de contaminación 2

● [POL] Informacje dotyczące bezpieczeństwa

Przed przystąpieniem do użytkowania tego produktu należy dokładnie zapoznać się z niniejszą instrukcją, aby zapewniona była prawidłowa i bezpieczna eksploatacja produktu. Instrukcję przechowywać w bezpiecznym miejscu, aby w razie potrzeby była zawsze dostępna.

Treść niniejszej instrukcji może ulec zmianie bez wcześniejszego powiadomienia.

● Środowisko instalacji

Ten produkt nie są przeznaczone do użytkowania w środowisku przemysłowym, zgodnie z definicją określoną w normie EN61326-1.

W środowisku przemysłowym zakłócenia elektromagnetyczne mogą powodować nieprawidłowe działanie produktów. Możliwe, że aby użytkować produkt w takich środowiskach, użytkownik będzie musiał podjąć stosowne środki zaradcze.

Produkt jest przeznaczony do użycia w poniższym środowisku zdefiniowanym w normie EN61010-1.

- Kategoria przepięciowa II
- Stopień zanieczyszczenia 2

● [NLD] Veiligheidsinformatie

Lees deze handleiding voordat u dit product gebruikt zodat u het op de juiste manier en veilig kunt gebruiken. Bewaar de handleiding goed zodat u hem wanneer nodig kunt raadplegen.

De inhoud van deze handleiding kunnen zonder voorafgaande kennisgeving worden gewijzigd.

● Installatieomgeving

Dit product is niet bedoeld voor gebruik in een industriële omgeving zoals gedefinieerd in EN 61326-1.

In een industriële omgeving kan de elektromagnetische interferentie de werking van dit product storen. Voor gebruik van het product in een dergelijke omgeving moet de gebruiker mogelijk maatregelen treffen om de storing te verhelpen.

Het product is ontworpen voor de volgende omgeving, gedefinieerd in EN 61010-1.

- Overspanningscategorie II
- Vervuylingsgraad 2

● [JPN] 安全情報

ご使用になる前に、本書を必ずお読みください。お読みになった後は必要なときにすぐに取り出せるように大切に保管してください。

本書に記載されている内容は予告なく変更される場合があります。あらかじめご了承ください。

● 設置環境

本製品は、EN61326-1 で定義される工業環境で使用することを想定した製品ではありません。

工業環境においては、電磁妨害の影響を受ける可能性があり、その場合には使用者が適切な対策を講ずることが必要となることがあります。

本製品は、EN61010-1 で定義される以下の環境用に設計されています。

- 過電圧カテゴリー II
- 汚染度 2

For Your Safety

● Safety Precautions

This section provides precautions to enable you to use the product safely and correctly and to prevent injury and damage. The terms of DANGER, WARNING, and CAUTION indicate the degree of imminency and hazardous situation. Read the precautions carefully as it contains important safety messages.

 WARNING	
	Do not use an unspecified AC adapter. Otherwise, it may heat up or be ignited resulting in a fire or an accident.
	Do not disassemble or modify the meter. Otherwise, it may heat up or be ignited resulting in a fire or an accident.
	Fire <ul style="list-style-type: none">For your safety, make sure to unplug the power plug from the electrical outlet when not in use.Clear dust on the power plug periodically (a few times a year). If the power supply cord is left plugging into the electrical outlet for a long period of time, electrical tracking may occur due to dust and moisture, and it may result in an ignition or a fire.
	Fire or electric shock <ul style="list-style-type: none">Do not bundle the power supply cord during use.Do not damage the power supply cord nor apply an excessive load to it, such as bending and stretching it repeatedly, putting a heavy thing on it.If it cannot be plugged into an electrical outlet firmly, stop use of the power supply cord. If may result in overheating, a fire, an electrical shock, or breakdown.

 CAUTION	
	Harmful chemicals <p>Some ion electrodes are used with hazardous standard solutions. Handle them with care. If the internal solution comes in contact with the skin, wash it off immediately. If it gets into eyes, flush with plenty of water and then consult a doctor.</p>
	Harmful chemicals <p>The internal solution of an electrode is highly concentrated potassium chloride (3.33 mol/L KCl). If the internal solution comes in contact with the skin, wash it off immediately. If it gets into eyes, flush with plenty of water and then consult a doctor.</p>
	Broken glass <p>Broken glass may cause injury. The outer tube and tip of an electrode are made of glass. Handle them with care.</p>

For Your Safety



CAUTION



Do not use the cable of serial communication, USB, or AC adapter under wet or humid conditions.
Otherwise, it may cause a fire, electric shock, or breakage.

■ Product Handling Information

● Operational precautions

- Only use the product including accessories for their intended purpose.
- Do not drop, crash, or give any physical impact on the instrument.
- Do not immerse the instrument into alcohol, organic solvent, strong acid, strong alkaline, or the like. The instrument body contains ABS resin, acrylic resin, and some rubber parts.
- If the instrument is dropped into water or gets wet, wipe it using soft cloth. Do not heat to dry it with a hair-dryer (or the like).
- Use fingers to press the operation keys or the touch panel.
Do not use a hard object like a metal stick or rod.
- Be careful not to let water into the instruction inside.
The instrument is not water-proof.
- To disconnect an electrode or interface cable, hold the connector and pull it off. If you pull at the cable, it may cause a breakage.
- The touch panel is capacitance-type. Make sure to turn OFF the power before cleaning the panel. If you wipe it with the power ON, it may cause instrument malfunction.
- RS-232C or USB communication between the instrument and a personal computer may fail because of environmental conditions, such as (radio/electromagnetic) noise.
- Make sure to use the provided power supply cable to power this product.

● Environmental conditions for use and storage

- Temperature: 0°C to 45°C
- Humidity: under 80% in relative humidity and free from condensation

Avoid the following conditions:

- Dusty environment
- Strong vibration
- Direct sunlight
- Corrosive gas environment
- Close to an air-conditioner
- Direct wind

● Transportation

When transporting the instrument, repackage it in the original package box. Otherwise, it may cause instrument breakage.

● Disposal

Standard solution used for the calibration must be under neutralized before the disposal. As for the disposal of the meter, treat it as an industrial waste.

■ Manual Information

● Description in this manual

— **NOTE** —

This interprets the necessary points for correct operation and notifies the important points for handling the product.

— **REF** —

This indicates the part where to refer for information.

— **HINT!** —

This indicates reference information.

● Original language

This is the English translation of an original Japanese document.

Contents

■ Preface	I
■ Regulations	II
■ For Your Safety	VI
■ Product Handling Information	XIII
■ Manual Information	XIV
Chapter 1 Overview	1
1.1 Description of Each Part	1
1.1.1 Rear	1
1.1.2 Display	1
1.1.3 Left Side	2
1.1.4 Right Side	2
1.1.5 Accessories	3
1.1.6 Identification of Manufacturing Date	4
1.1.7 Operation Keys	4
1.1.8 Icons (Icon Bar)	5
1.1.9 Status Icons	6
1.1.10 Meas Screen	7
1.2 Basic Operation of Touch-Panel and Touch-Key	8
1.3 Function and Operation of the Meas Screen	9
1.4 Assembling the Electrode Stand	11
1.5 Connecting the Electrode	12
1.5.1 Electrode Connector	12
1.5.2 Temperature Connector	12
1.6 Connecting the Power Source	13
1.7 Connecting the Printer	13
1.8 Connecting the Personal Computer	14
1.9 Turn ON the Power	15
Chapter 2 Before Measurement (Meter SET)	16
2.1 Meter SET Screen	16
2.2 Auto Hold Setting	16
2.3 Custom Setting	17
2.4 Sample Name Setting	18
2.5 Interval Memory Setting	19
2.6 USB Memory Setting	20
2.7 Printer Setting	22
2.8 Screen Settings	24
2.9 Sound Setting	26
2.10 Language Setting	27
2.11 Security Setting	27
2.12 User Entry/Info Change/Delete	29
2.13 Date Setting	31
2.14 Analog Output Adjustment	32
2.15 Temperature Sensor Calibration	33

Contents

2.16 Resetting to Factory Defaults	34
Chapter 3 COND (Conductivity) Measurement	35
3.1 COND Calibration	35
3.1.1 Automatic Calibration Setting	35
3.1.2 Calibration of Standard Solution	36
3.2 COND Measurement Setting	39
3.2.1 Cell Constant Setting	39
3.2.2 COND Measurement Unit Setting	40
3.2.3 Temperature Setting	41
3.2.4 Temperature Conversion Function Setting	42
3.2.5 Alarm Setting	43
3.2.6 Electrode Model Setting	45
3.2.7 Electrode Lot No. Setting	46
3.3 COND Measurement	47
Chapter 4 SAL (Salinity) Measurement	48
4.1 Measurement Target Selection	48
4.2 SAL Calibration Setting	49
4.3 SAL Measurement Setting	50
4.4 SAL Measurement Unit Setting	50
4.5 Temperature Setting	50
4.6 Alarm Setting	51
4.6.1 Input Upper or Lower Limit Values	51
4.7 Electrode Model Setting	52
4.8 SAL Measurement	52
Chapter 5 Resist (Resistivity) Measurement	53
5.1 Resist Measurement Setting	53
5.2 Resist Measurement Unit Setting	53
5.3 Temperature Setting	53
5.4 Alarm Setting	54
5.4.1 Input Upper or Lower Limit Values	54
5.5 Electrode Model Setting	55
5.6 Resist Measurement	55
Chapter 6 TDS (Total Dissolved Solids) Measurement	56
6.1 TDS Measurement Setting	56
6.2 TDS Measurement Mode Setting	56
6.2.1 Input TDS Linear Value when Selecting LINEAR	57
6.3 Temperature Setting	57
6.4 Alarm Setting	57
6.4.1 Input Upper or Lower Limit Values	58
6.5 Electrode Model Setting	58

Contents

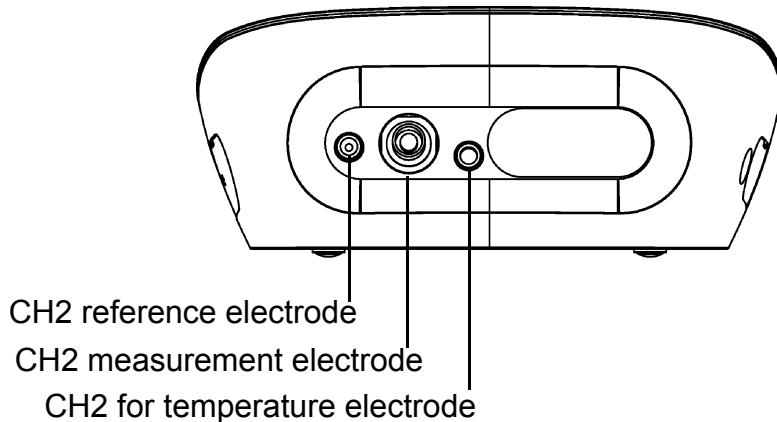
6.6 TDS Measurement	59
Chapter 7 Application Mode	60
7.1 Pharmacopeia Mode	60
7.1.1 Shift to Pharmacopeia Mode	61
7.1.2 Measured by USP (Stage 1)	61
7.1.3 Measured by USP (Stage 2)	62
7.1.4 Measured by EP	63
7.1.5 Measured by JP (OFF-LINE)	64
7.1.6 Measured by JP (0mL-10mL (in container))	65
7.1.7 Measured by JP (10mL- (in container))	66
7.1.8 Measured by PPRC (CP) (Stage 1)	67
7.1.9 Measured by PPRC (CP) (Stage 2)	68
7.1.10 Temperature and Conductivity Requirements	69
Chapter 8 Periodic Inspection Mode	70
8.1 COND Periodic Inspection Mode Setting	70
8.1.1 Pharmacopoeia Mode	70
8.1.2 COND Checker (X-52) Mode	72
8.2 Comment Input	73
Chapter 9 Data	74
9.1 Measured data_All	74
9.2 Deleting Saved Data	74
9.3 Measured data_latest50	75
9.4 Measured data_search	75
9.5 Copy all meas. Data	76
9.6 Delete all meas. Data	76
Chapter 10 Specifications	77
10.1 Model Information	77
10.2 Measuring Object	77
10.3 Default Settings	79
10.3.1 Meter Default Settings	79
10.3.2 Measurement Condition Default Settings (Can Be Set per Operator)	80
10.4 Options	82

Chapter 1 Overview

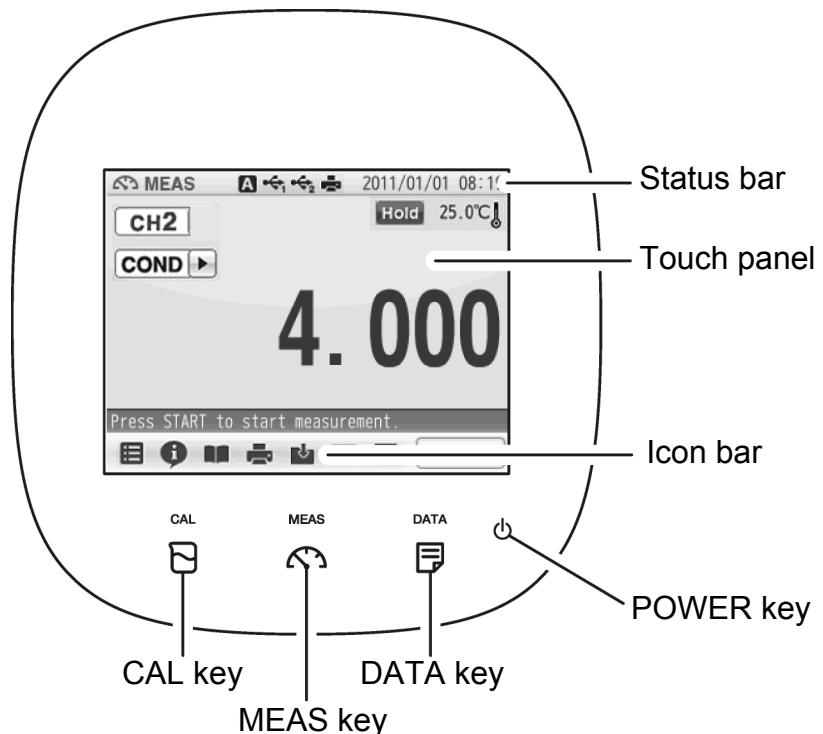
This chapter describes functions and basic operations of the instrument.

1.1 Description of Each Part

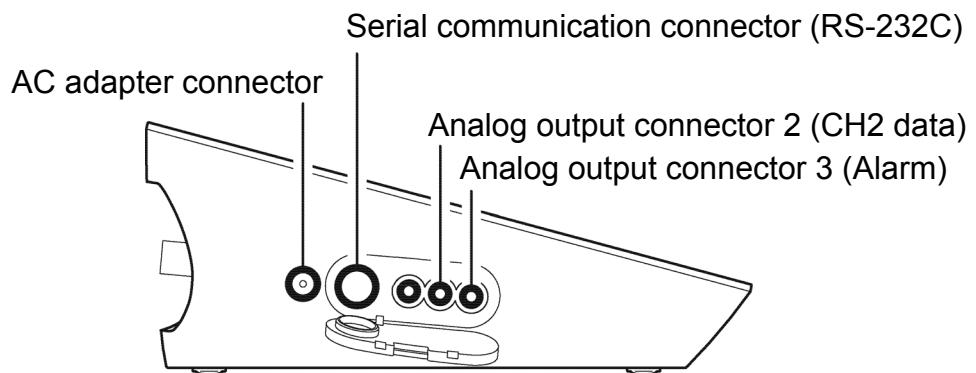
1.1.1 Rear



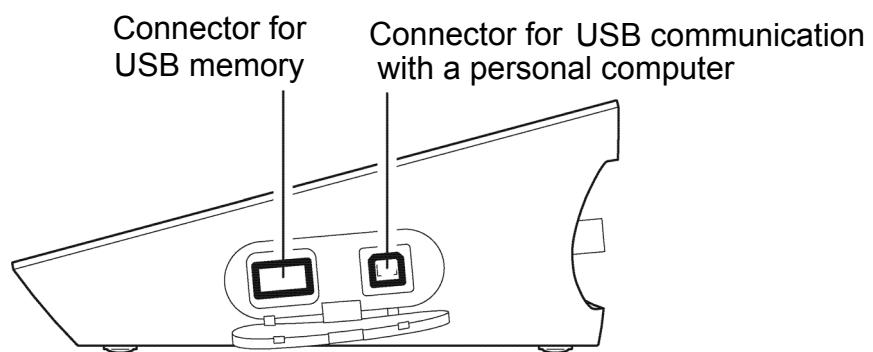
1.1.2 Display



1.1.3 Left Side



1.1.4 Right Side

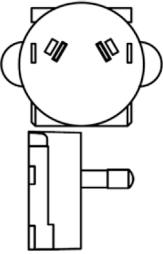
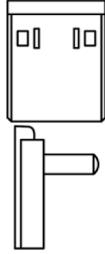
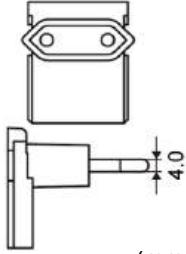
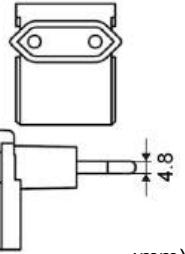
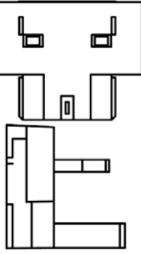
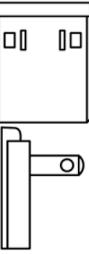


1.1.5 Accessories

Name	Function
AC adapter*	Used to power the instrument.
Electrode stand	Used to move and set electrodes during measurement.
Rubber cover	Protects the instrument side surfaces.
Instruction manual	Instructs the usage of the instrument.
Quick manual	Instructs the operations of calibration and measurement.

*: The AC adapter includes 6 plug adapters.

Referring to the following table, attach the appropriate plug adapter to the AC adapter depending on the country to be used.

① Australia	② China	③ Europe	④ Korea	⑤ U.K., Singapore	⑥ USA, Canada, Taiwan
		 (mm)	 (mm)		

NOTE

Clock battery (CR-2032) is put into the battery cover at the instrument bottom.

1.1.6 Identification of Manufacturing Date

Manufacturing date can be identified from MFG No. described in the ID label on the backside of the instrument.

Third number from the left in the MFG No. indicates manufacturing year.

Forth alphabet from the left in the MFG No. indicates manufacturing month.

The alphabet is assigned to month according to the table below.

Ex.: ID: AA6A0000 means the device manufactured in 2016 January.

JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
A	B	C	D	E	F	G	H	J	K	L	M

1.1.7 Operation Keys



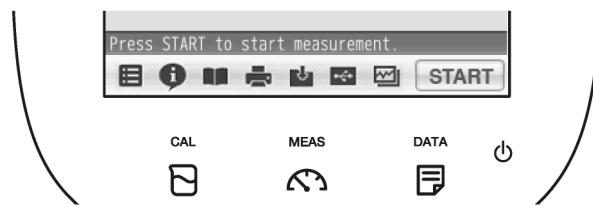
Operation key		Function
	POWER	Turns ON or OFF the power. (Press and hold for 2 seconds or more.)
	CAL	Displays the calibration screen (CAL screen).
	MEAS	Displays the measurement screen (MEAS screen).
	DATA	Displays the data screen (DATA screen).

— **NOTE** —

The POWER key does not work for 10 seconds after the AC adapter is connected.
Wait for a while after connecting AC adapter.

1.1.8 Icons (Icon Bar)

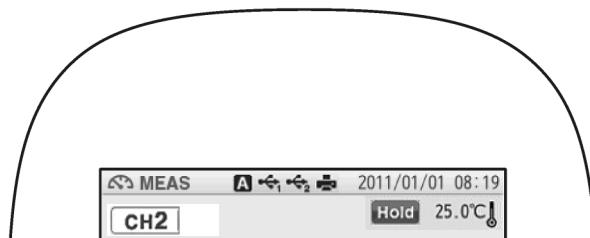
The icons displayed on the bottom of the touch panel allow you to set up the instrument, check calibration information, and print out and save data.



Icon	Function
	Used to perform measurement, display the Meter SET screen, and switch to the inspection and application modes.
	Used to check calibration information on the MEAS or CAL screen, and application information on the Meter SET screen.
	Used to check operation instructions and information about measurement and maintenance.
	Used to print out measurement or calibration values or saved data when a printer is connected.
	Used to save measured data into a USB memory.
	Used to save measurement values displayed on the screen into the instrument.
	Used to delete calibration data or the data saved in the instrument.
	Used to start and stop the operations of measurement and calibration, and to change to the instantaneous value display. The icon label depends on the corresponding operation.

1.1.9 Status Icons

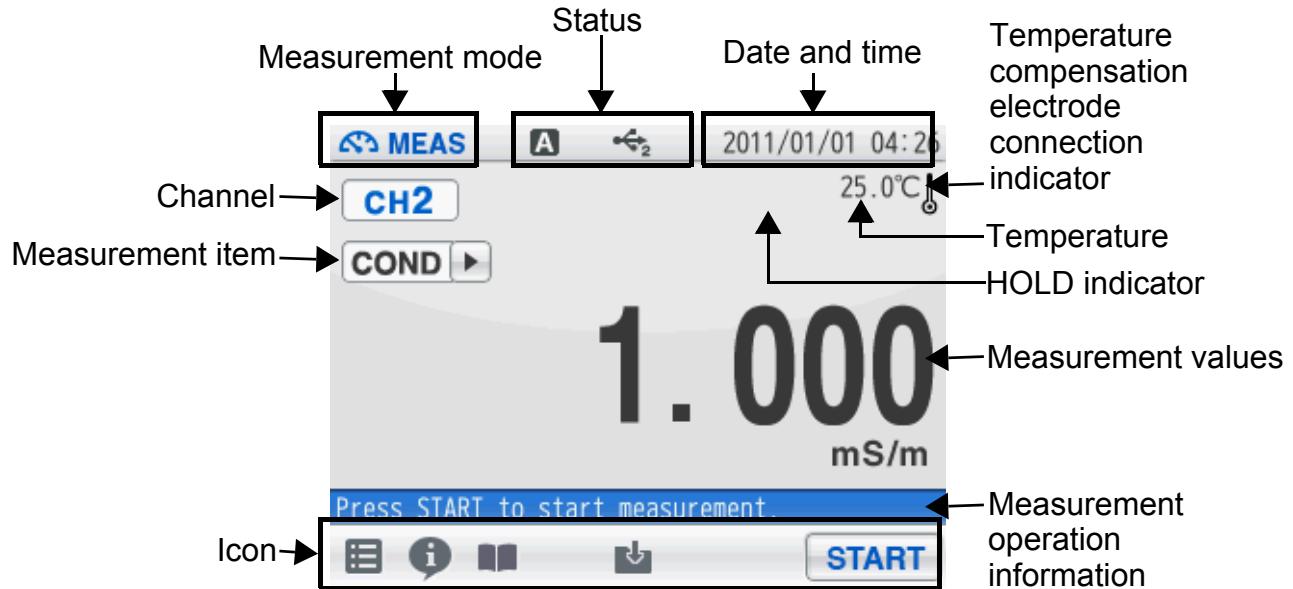
The icons displayed on the top of the touch panel show information on the instrument.



Status icon		Function
A	Auto hold	Shows that the automatic hold function is ON, and that the end point is determined automatically according to input signals from the electrode based on the pre-selected stability criterion of measurement values. Refer to "2.2 Auto Hold Setting" (P.16).
M	Manual hold	Shows that the manual hold function is ON, and that the end point is determined manually. Refer to "2.2 Auto Hold Setting" (P.16).
•  1	USB1 ^{*1}	Shows that the instrument is connected with a personal computer via a USB cable.
•  2	USB2 ^{*1}	Shows that the instrument is connected with a USB data storage media.
	Printer	Shows that the instrument is connected with a printer with a dedicated printer cable.

*1: These icons appear when a USB cable is connected, but it does not always mean that the communication is conducted.

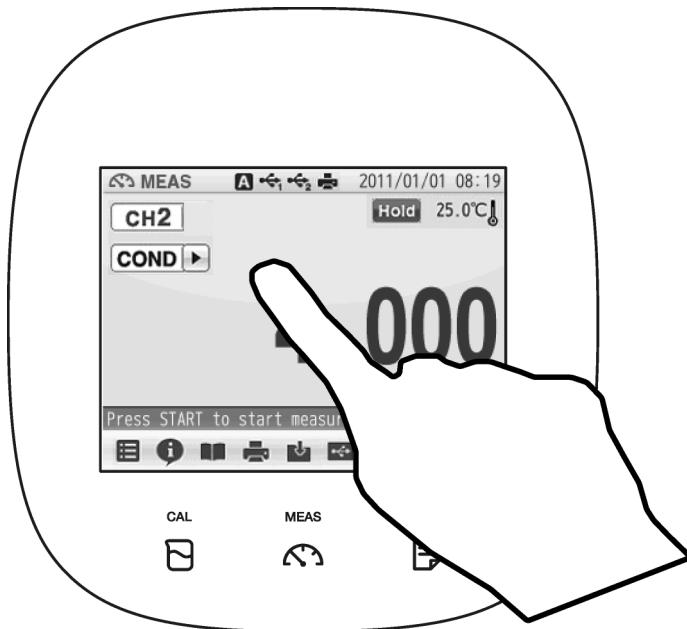
1.1.10 Meas Screen



Indicator	Name	Description	
thermometer icon	Temperature compensation electrode connection indicator	Displayed:	A temperature compensation electrode is connected. The displayed temperature is the electrode temperature (ATC).
Hold button	HOLD indicator	Not displayed: Blinking: Lighting up:	The displayed temperature is preset value (MTC). Not displayed: Blinking: Lighting up: An instantaneous value is displayed. In-process for HOLD HOLD completed.

1.2 Basic Operation of Touch-Panel and Touch-Key

The instrument has touch panel and keys and you can operate it by touching the screen. The 3 basic operations of Tap, Flick, and Drag allow you to operate the instrument intuitively. This section describes the basic operations.



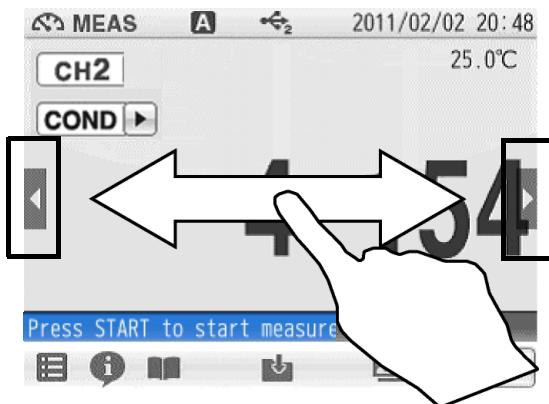
Operation	Description
Tap	Tap on the screen lightly once with a finger. Tap a menu item or icon to select it or change settings.
Flick	Touch and flick on the screen with a finger. Used to switch to the digital or graph display on the MEAS or CAL screen.
Drag	Keep a finger in contact with the screen and drag it on the screen. Used to search a setting item, or measurement data on the DATA screen. When a scroll bar is displayed on the right of the screen, you can scroll the screen by this operation.

1.3 Function and Operation of the Meas Screen

The MEAS screen has three display methods to check variation and tendency of measurement values.

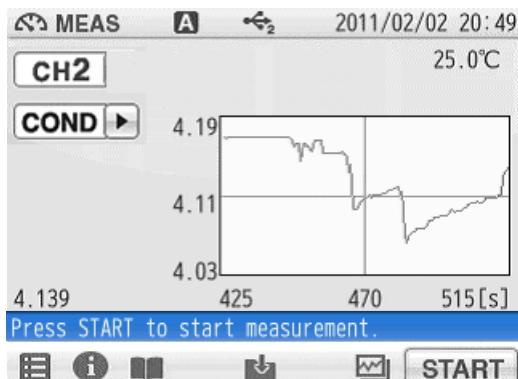
You can shift the screen to the digital, graph or analog screen by flicking it.

Digital display

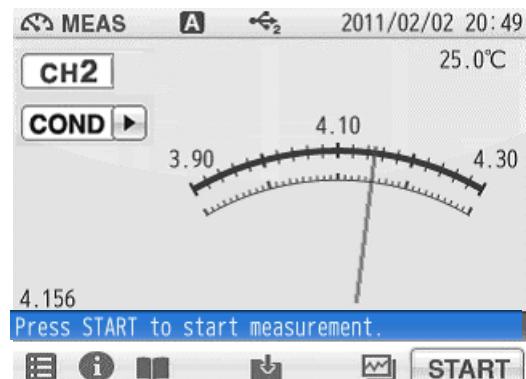


If arrows, like and , appear when you touch the screen, you can flick in the directions to switch the screen display.

Graph display



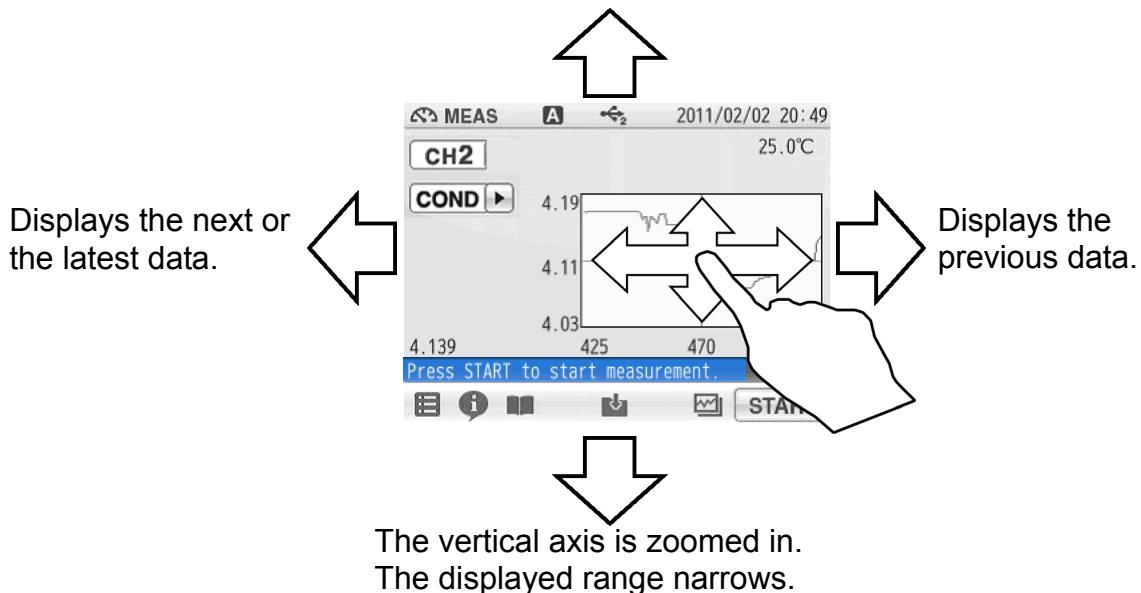
Analog display



● Graph display

You can change the scale of the vertical axis in the graph display.
It allows you to check a small change in measurement values.

The vertical axis is zoomed in.
The displayed range narrows.

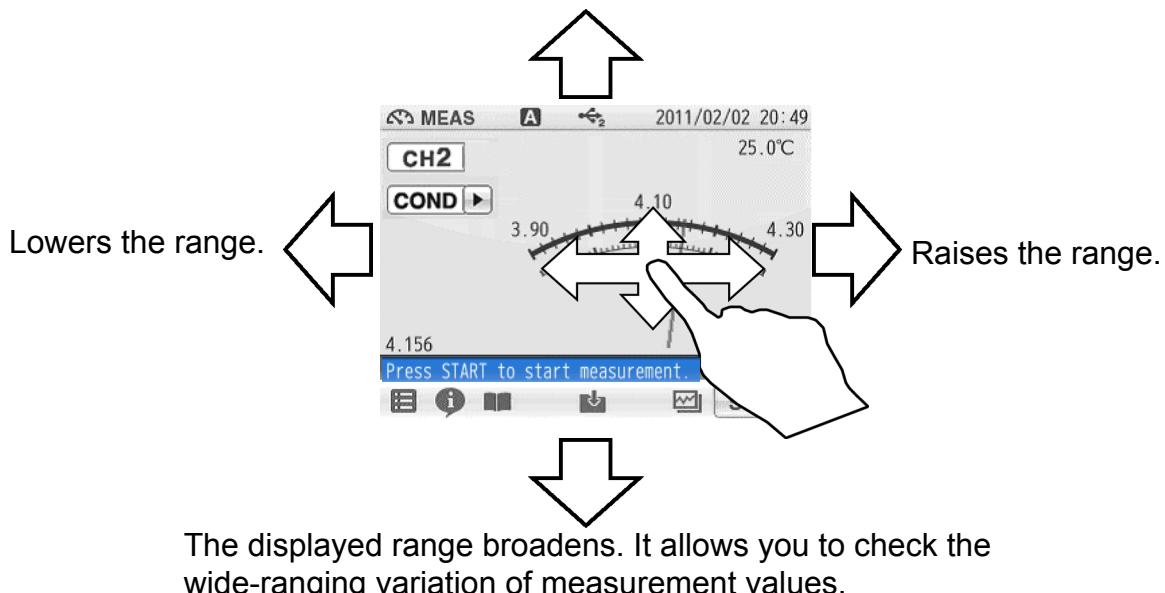


Tap on the screen after the above operations, and the latest data will be displayed in optimized range.

● Analog display

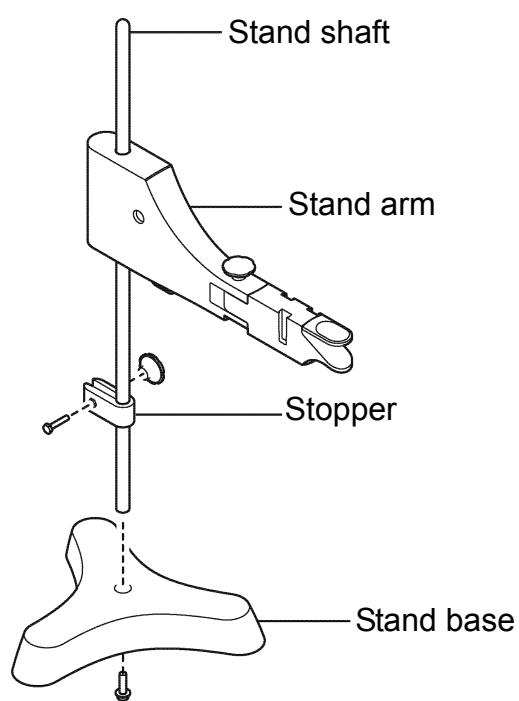
You can change the scale of the vertical axis in the analog display.
It allows you to check a small change in measurement values.

The displayed range narrows. It allows you to check the detailed variation of measurement values.



Tap on the screen after the above operations, and the latest data will be displayed in optimized range.

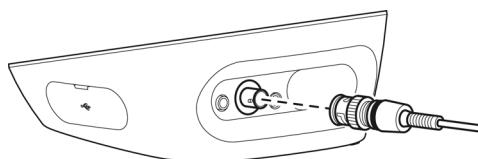
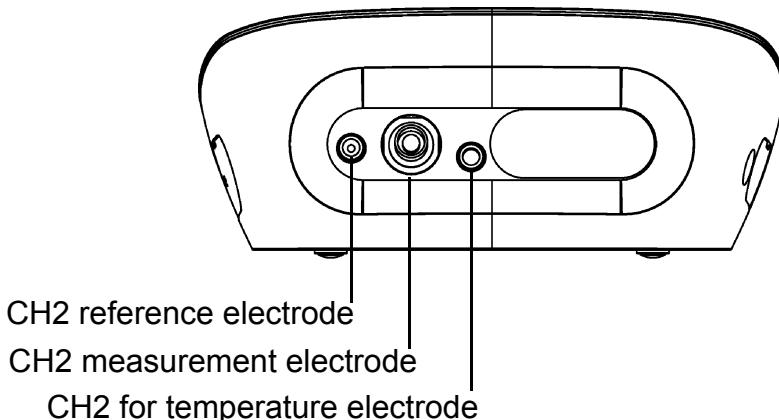
1.4 Assembling the Electrode Stand



1. Attach the stand shaft to the stand base.
2. Attach the stopper and the stand arm to the stand shaft.

1.5 Connecting the Electrode

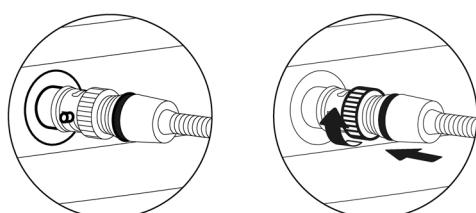
1.5.1 Electrode Connector



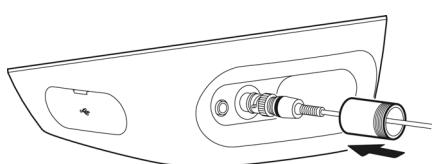
1. Insert the groove of electrode connector by fitting with the connector socket pin of the instrument.

NOTE

Do not insert it with force when the pin and groove are misaligned.



2. Turn the electrode connector to the right along the groove to plug the connector.

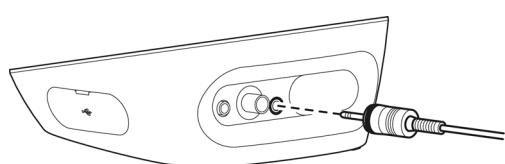


3. Put the connector cover on the connector.

NOTE

Just push the cover on the instrument.
Do not screw in it.

1.5.2 Temperature Connector

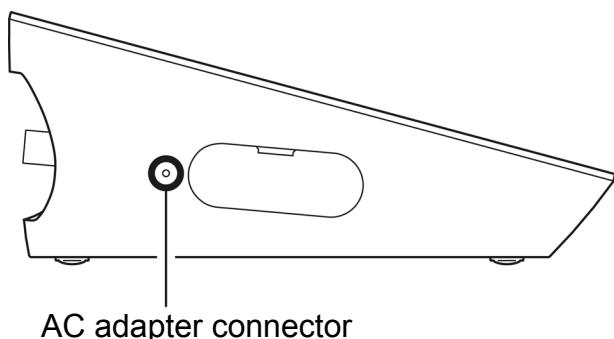


1. Insert the temperature connector into the jack socket on the instrument.

NOTE

If the temperature connector is unconnected or the connection is wrong, the MTC set temperature is displayed as the liquid temperature.

1.6 Connecting the Power Source

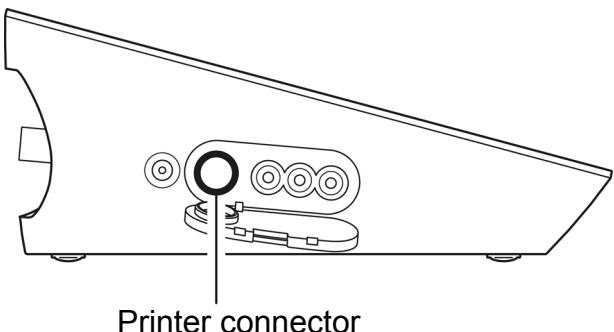


1. Insert the AC adapter cable by fitting with the connector socket of in the instrument.

NOTE

Do not insert the cable with force when the connectors do not match.

1.7 Connecting the Printer



1. Insert the printer cable by fitting with the connector socket of in the instrument.

NOTE

Do not insert the cable with force when the connectors do not match.

The following printer is available.

Printer

CITIZEN CBM-910-24RJ120 V: plain paper type (Parts No.: 3014030146)

CITIZEN CBM-910-24RJ230 V: plain paper type (Parts No.: 3014030147)

Optional printer cable (Parts No.: 3014030148) is required.

NOTE

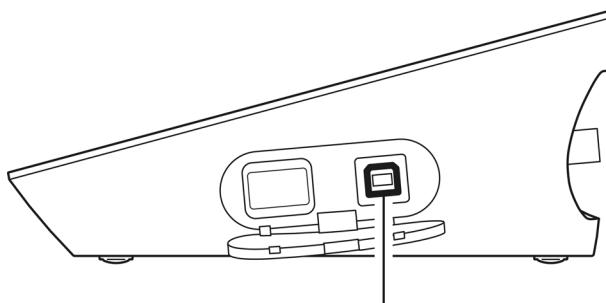
- Make sure to use the appropriate cable for the printer.
- Make sure to power OFF the instrument before connecting a printer.
- When you do not connect a printer with the instrument, disconnect the printer cable and put the rubber cap firmly on the connector socket on the instrument.

● Setting the Printer

Refer to the instruction manual of the printer for settings and operations of the printer.

1. Set the DIP switch No. 6 to ON and No. 7 to OFF, and then set printer paper and ink ribbon. Keep the LF key held down.
2. Keep the SEL key held down.
The printer prints output when the SEL key is being pressed.

1.8 Connecting the Personal Computer



USB connector for personal computer communication

- Use designated cables to connect with a personal computer.

Designated cable

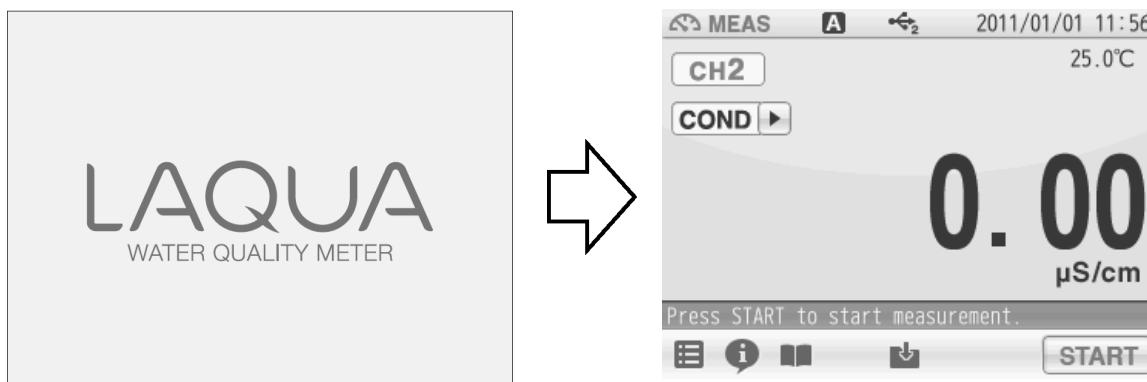
Parts name: USB cable (1 m)

Parts No.: 3200373941

- Make sure that the transfer formats of the measuring instrument and personal computer are same. Otherwise, communication may fail due to a communication error or the online mode start failure. If you change the transfer formats, power OFF both of the instrument and the personal computer once, and then turn ON them again.
- For the details, register with our website and see the free download page of manuals.
- The communication software is subject to change without notice. Use the latest version of communication software uploaded on our website.
The latest version of software is 1.47 at this manual is issued.

1.9 Turn ON the Power

Press and hold the POWER key for 2 seconds or longer.
Following the startup screen, the MEAS screen will be displayed.



— **NOTE** —

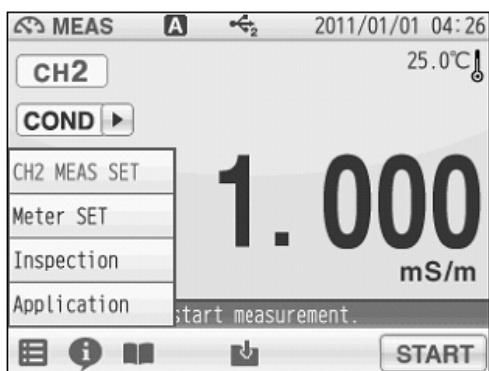
- The POWER key does not work for 10 seconds after the AC adapter is connected. Wait for a while after connecting AC adapter.
- If the following message appears on the screen during operation, disconnect the AC adapter and then connect it again and power ON the instrument.

==DS-7X series memory manager==
Exception failure occurred.
Please detach AC adapter and restart.

Chapter 2 Before Measurement (Meter SET)

This chapter explains the procedures of the instrument condition setting, which should be performed before measurement.

2.1 Meter SET Screen



1. Tap and tap Meter SET.
Meter SET items are displayed.
You will see the remaining items by dragging.
2. Select items and set the conditions.

The setting procedures for each item are explained below.

2.2 Auto Hold Setting



In the AUTO HOLD mode, the instrument judges potential stability automatically to the measurement values. This instrument allows you to select one among the 6 type criteria of potential stability.

1. Change the auto hold settings, tap on the right of the AUTO HOLD item.
2. Tap on the right of the HOLD TYPE item.
3. Select the measurement stability condition of the 6 types (EXACT, NORMAL, BRIEF, TIME, CUSTOMIZE, Manual) in the AUTO HOLD selection screen.
To cancel the operation, tap to return to the previous screen.

Each HOLD condition is described below.

Stability condition		Function			
Mode	Measuring target	Content			
		Time (s)	Temperature (°C)	Criteria	【Default】
EXACT	COND, Resist	10	2.0	Minimum display digit: 1 digit	Default setting of auto hold
	SAL			0.30 ppt (0.03%)	
	TDS			10 mg/L	
NORMAL	COND, Resist	10	2.0	Minimum display digit: 3 digits	Default setting of auto hold
	SAL			1.00 ppt (0.10%)	
	TDS			30 mg/L	
BRIEF	COND, Resist	10	2.0	Minimum display digit: 5 digits	Default setting of auto hold
	SAL			3.00 ppt (0.30%)	
	TDS			100 mg/L	
TIME	Common	-	-	Arbitrarily set at 2 s to 999 s.	【10 s】
CUSTOMIZE	COND	Arbitrary setting 2 s to 60 s 【10 s】	2.0	Arbitrarily set at 0.001 mS/cm to 0.100 mS/cm (0.1 mS/m to 10.00 mS/m).	【0.001 mS/cm (0.1 mS/m)】
	SAL			Arbitrarily set at 0.10 PPT to 10.00 PPT (0.01% to 1.00%).	【0.3 PPT (0.03%)】
	Resist			Setting value of COND is reflected.	
	TDS			Arbitrarily set at 0.1 mg/L to 100 mg/L.	【0.1 mg/L】
M	Manual hold	Determine an end point manually. (Tap START to hold it.)			

2.3 Custom Setting

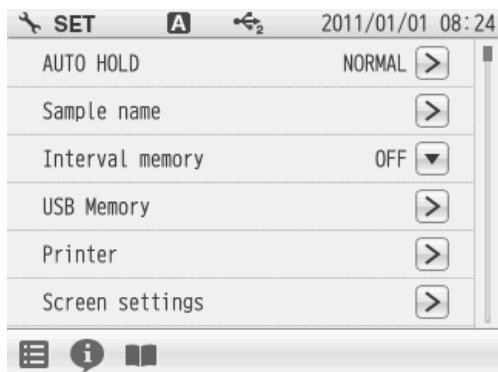


We will explain the procedures of CUSTOMIZE setting taking the AUTO HOLD item as an example.

1. Select the CUSTOMIZE of the Hold type to set the stability condition time and the stability condition value.
2. Use the numeric-key screen to enter measurement variations as HOLD criteria for each measurement item.

Tap **<** to return to the previous screen.

2.4 Sample Name Setting



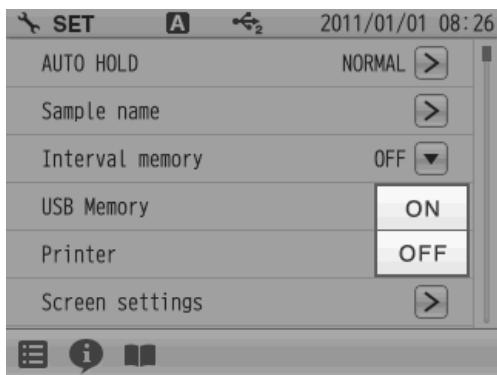
You can set sample names for CH2.

1. Tap **>** on the right of the Sample name item.
2. Tap **▼** on the right of the item in the CH2 to enter the sample name.
3. Tap **A1** to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap **SHIFT** to input in lower-case alphabets.
Up to 10 characters can be input.
4. Tap **ENTER**.
The setting applies.
To cancel the settings, tap **X**.
Tap **<** to return to the previous screen.

— HINT ! —

To delete a registered sample name, tap **▼** on the right of the sample name, enter nothing, and tap **ENTER**.

2.5 Interval Memory Setting



The measured data can be stored at set time intervals.

1. Tap ▼ on the right of the Interval memory item and select ON.

Enter Interval Time



1. Display the Time item when select ON.
Tap ▼ on the right of the Time item.
2. Enter the interval time in the numerical key screen.
(Setting range: 1 second to 999 seconds)
3. Tap ENTER .
The setting applies.
To cancel the settings, tap X .

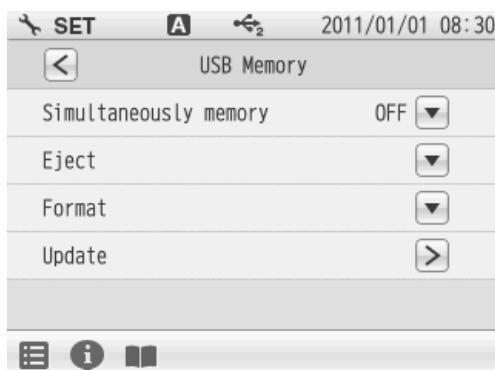
2.6 USB Memory Setting



Memory data can be written into a USB memory.

1. Tap > on the right of the USB Memory item. The USB memory setting screen is displayed. Tap < to return to the previous screen.

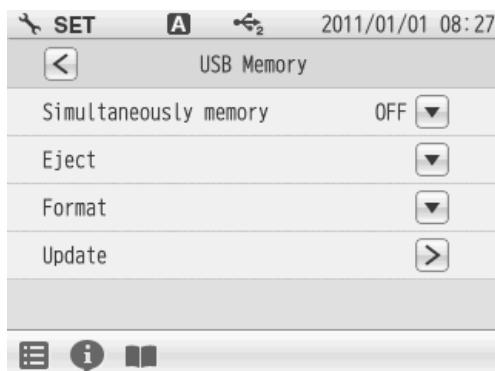
Simultaneously Memory



When a USB memory is inserted into the instrument, the data can be written into both the instrument and USB memories at the same time.

1. Tap < on the right of the Simultaneously memory item and select ON.

Eject



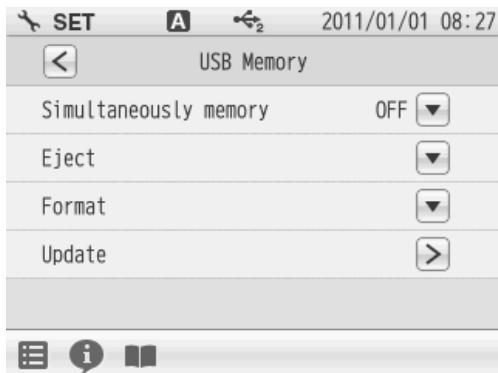
Use this item to eject the USB memory from the instrument.

1. Tap < on the right of the Eject item and tap in the execution confirmation screen. To cancel the operation, tap .
2. When the ejection is completed, a notice message will appear. Tap .

NOTE

If you remove a USB memory from the instrument in a way other than mentioned above, data may not be saved correctly or data may be corrupted.

Format



Use this item to format a USB memory in FAT16.
Note that formatting deletes all stored data.

1. Tap on the right of the Format item and tap in the execution confirmation screen.
To cancel the operation, tap .

NOTE

A message that formatting is in progress appears during formatting. Do not remove the USB memory and do not disconnect the instrument power while this message appears. The instrument and USB memory are being accessed.

2. When the format is completed, a notice message will appear. Tap .

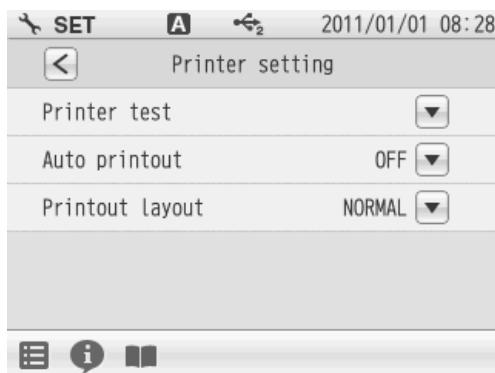
2.7 Printer Setting



The Printer item allows you to set printing contents, etc. effective only when a printer is connected with the instrument.

1. Tap on the right of the Printer item.
The printer setting screen is displayed.
Tap to return to the previous screen.

Printer Test

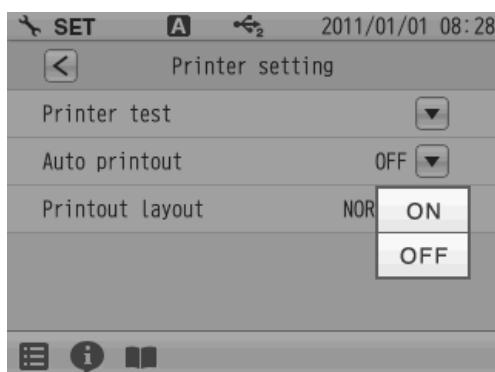


When a printer is connected with the instrument, this item allows you to perform a printer test.

1. Tap on the right of the Printer test item.
The printing test is executed.
Printout contents

```
! "#$%&*()*+,-./0123  
456789:;=>?@ABCDEFG  
HIJKLMNOPQRSTUVWXYZ[  
\$]^_`abcdefghijklmnopqrstuvwxyz  
pqrstuvwxyz{}|}
```

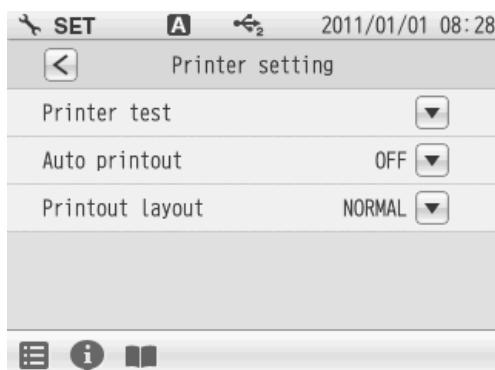
Auto Printout



When a printer is connected with the instrument, this item allows you to perform an automatic printer test after measurement or calibration completion.

1. Tap on the right of the Auto printout item and select ON.

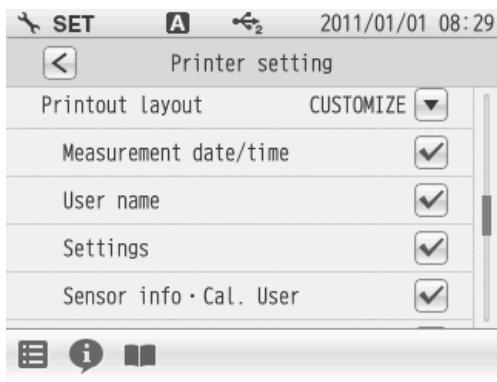
Printout Layout



This item allows you to change printing contents.

1. Tap on the right of the Printout Layout item.
The printing format screen is displayed.
Tap to return to the previous screen.

● When selecting CUSTOMIZE



CUSTOMIZE allows you to select items you want to print out among Measurement date/time, User name, Settings, Sensor info・Cal. User.

1. Select CUSTOMIZE from Printout Layout, and tap on the right of each printing item.

is ON: The item is selected.
 is OFF: The item is not selected.

● Printout example

The following are the examples of BRIEF, NORMAL and GLP printouts.

Contents of results or conditions follow colon mark (:) of each item name.

If they exceed 10 characters, the exceeded part is displayed on the next line with right alignment.

When selecting CUSTOMIZE, you can select items that you want to print out among the GLP printing contents. But measurement values are always printed.

BRIEF COND measurement	NORMAL COND measurement	GLP (CUSTOMIZE) COND measurement
Date :2010/12/18 Time :11:36 COND : HOLD :1.001mS/cm HOLD :AUTO Temperature :25.0°C ATC	Date :2011/01/01 Time :10:10 COND :1.001mS/cm HOLD :AUTO Temperature :25.0°C ATC Operator :*GUEST* Sample :COND Sol Inst. model :DS-72 Inst. SN :1234567 Elect. model :3551-10D Elect. lot :1234567 Temp. Coef :2.00%/ ^o C Cal. Operator :*GUEST*	GLPFormat Date :2011/01/01 Time :10:10 COND :1.001mS/cm HOLD :AUTO Temperature :25.0°C ATC Operator :*GUEST* Sample :COND Sol Inst. model :DS-72 Inst. SN :1234567 Elect. model :3551-10D Elect. lot :1234567 Cell : 1.000 × 10 ⁻¹ Temp. Coef :2.00%/ ^o C Cal. Operator :*GUEST* Calibration data Cal. data :2011/01/01 Cal. Time :10:00 Signature:

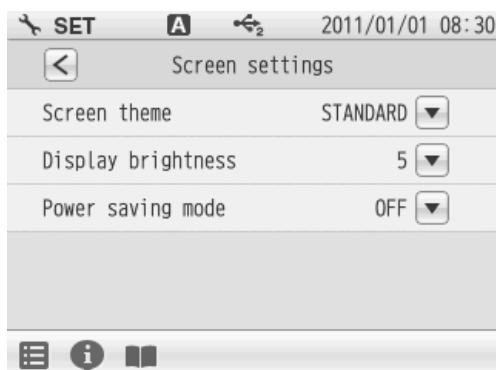
2.8 Screen Settings



You can change screen settings.

1. Tap **>** on the right of the Screen settings item. The screen settings screen is displayed.
Tap **<** to return to the previous screen.

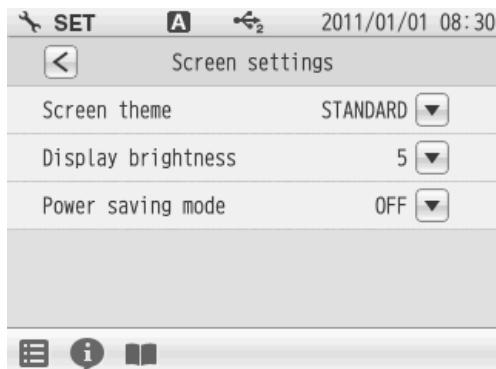
Screen Theme



You can select one among 4 type screen themes; STANDARD, COOL, MONOTONE and KYOTO.

1. Tap **▼** on the right of the Screen theme item.
2. Select screen theme.
To cancel the operation, tap **X** to return to the previous screen.

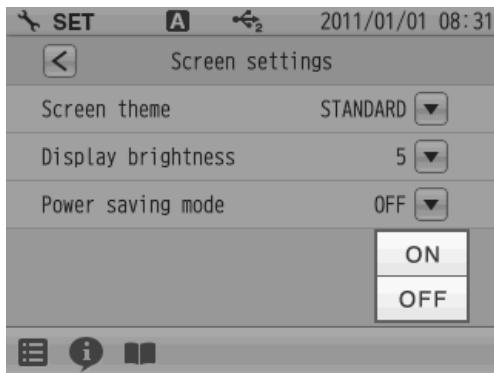
Display Brightness



You can adjust the display brightness by tapping **+** or **-**, or by dragging on the scale.

1. Tap **▼** on the right of the Display brightness item.
2. When the screen becomes the desired brightness, tap **ENTER**.
To cancel the operation, tap **X** to return to the previous screen.

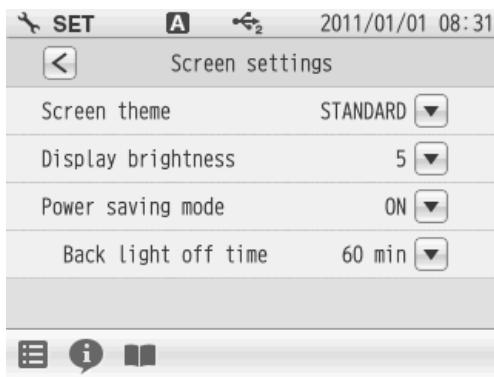
Power Saving Mode



You can set the time for power saving mode.

1. Tap on the right of the Power saving mode item and select ON.

● Back light off time



When selecting ON for Power saving mode, the Back light off time item is displayed.

1. Tap on the right of the Back light off time item.
2. Enter the desired time on the numerical key screen. (Setting range: 1 minute to 999 minutes)
3. Tap .

The set time applies.

To cancel the settings, tap .

HINT!

During the power saving mode, the LED lamp above the POWER key lights up.
Press the POWER key to exit the power saving mode.

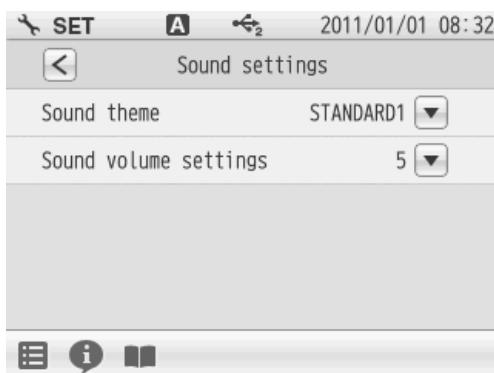
2.9 Sound Setting



You can change sound settings.

1. Tap on the right of the Sound settings item. The sound settings screen is displayed.
Tap to return to the previous screen.

Sound Theme



You can select one among 4 type sound themes; STANDARD, COOL, MONOTONE and KYOTO.

1. Tap on the right of the Sound theme item.
2. Select sound theme.
To cancel the operation, tap to return to the previous screen.

Volume Setting



You can adjust the sound volume by tapping or , or by dragging on the scale.
When the sound volume is set to 0, the instrument is in the mute mode.

1. Tap on the right of the Sound volume settings item.
2. When the screen becomes the desired volume, tap .
To cancel the operation, tap to return to the previous screen.

2.10 Language Setting



You can change language settings.

1. Tap on the right of the Language item.
2. Select the language.
To cancel the operation, tap .

2.11 Security Setting



Security setting allows you to set a password for an administrator of the instrument.

After the setting is ON, the instrument requires you to select an operator name at the startup. Security setting, Date/Time setting, Analog output adj., Temp. calibration and Meter initialization are restricted to the administrator.

To change the administrator or operator when the Security setting is ON, power OFF the instrument. At the next startup, the user selection screen appears to allow you change it.

25 administrators or operators in total can be registered.

1. Tap on the right of the Security item.
The User management screen is displayed.
To cancel the operation, tap to return to the previous screen.
2. Tap on the right of the User management item and select ON.

When using the Security setting, administrator registration is required.



1. Tap the blank area at the right of "User name" to display the letter entry screen.
2. Enter the operator name, and tap **ENTER**.
Tap the **A1** to switch the keyboard entry screen of Alphabet and Numerical/Symbol. Tap the **SHIFT** to input in lower-case alphabets. Up to 12 characters can be input.
3. Tap the blank area at the right of "Password" to display the numerical screen.
4. Enter the password, and tap **ENTER**.
The password can be set between 2 and 10 characters.
5. Tap **ENTER** to set.

NOTE

When the Security setting is ON, at least 1 administrator is required for the instrument. Administrators have to keep the password. We recommend registering 2 or more administrators.

Administrator's names are marked with a star on the user selection screen.

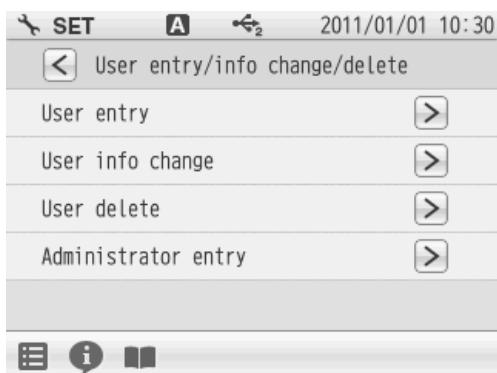
2.12 User Entry/Info Change/Delete



When an operator is registered, the operator name can be put in measurement/calibration information, data printouts, data memory.

1. Tap **>** on the right of the User entry/info change/delete item, when user registration, change password and user deletion. The User entry/info change/delete screen is displayed.
To cancel the operation, tap **<** to return to the previous screen.

User Registration



You can register operators.

1. Tap **>** on the right of the User entry item.
2. Tap the blank area at the right of "User name" to display the letter entry screen.
3. Enter the operator name, and tap **ENTER**.
Tap the **A1** to switch the keyboard entry screen of Alphabet and Numerical/Symbol.
Tap the **SHIFT** to input in lower-case alphabets.
Up to 12 characters can be input.
4. Tap the blank area at the right of "Password" to display the numerical screen.
5. Enter the password, and tap **ENTER**.
The password can be set between 2 and 10 characters.
6. Tap **ENTER** to set.

NOTE

When the Security setting is ON, at least 1 administrator is required for the instrument. Administrators have to keep the password. We recommend registering 2 or more administrators.

Administrator's names are marked with a star on the user selection screen.

User Information Changing

Operators can change the password.

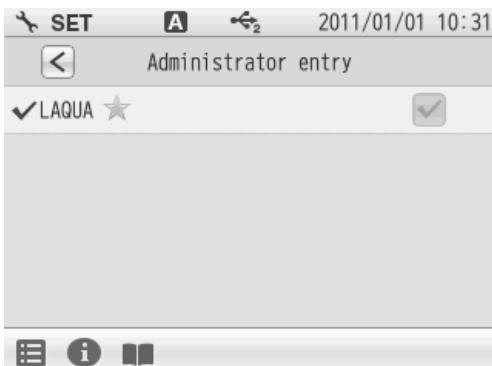
1. Tap > on the right of the User info change item.
2. Enter the password, and tap .
3. Tap the current password at the right of "Password" to display the numerical-key screen.
4. Enter the password, and tap .
The password can be set between 2 and 10 characters.

User Deleting

Only administrators can deregister an operator.

1. Tap > on the right of the User delete item.
2. Tap > on the right of the operator item.
3. Tap .
Tap , when do not deleting.

Administrator Registration



Only administrators can assign/remove an operator as an administrator.

1. Tap > on the right of the Administrator entry item.
2. Tap to add a new administrator at the Administrator entry screen. Then, the lights up to show it is in the state of being selected. Tap to change the current administrator to operator.
At this time, the lights out to show it is in the state of being unselected.

NOTE

When the Security setting is ON, at least 1 administrator is required for the instrument. Administrators have to keep the password. We recommend registering 2 or more administrators.

Administrator's names are marked with a star on the user selection screen.

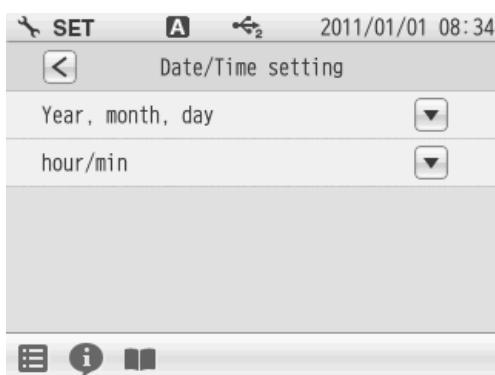
2.13 Date Setting



You can set the date and time.

1. Tap on the right of the Date/Time setting item.
The Date/Time setting screen is displayed.
Tap to return to the previous screen.

Date

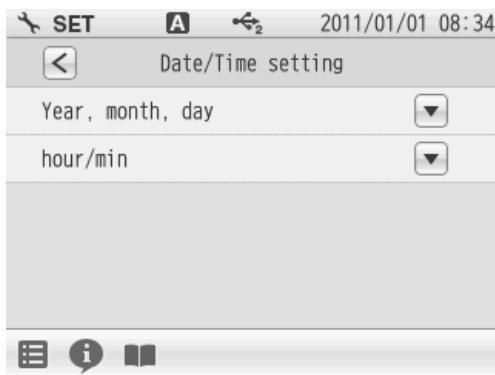


You can set the date.

1. Tap on the right of the Year, month, day item.
2. Tap or to set the date.
3. Tap .

To cancel the operation, tap to return to the previous screen.

Time



You can set the time.

1. Tap on the right of the hour/min item.
2. Tap or to set the time.
3. Tap .

To cancel the operation, tap to return to the previous screen.

2.14 Analog Output Adjustment



Voltage output can be acquired from the analog output connector located at the instrument side

1. Tap **>** on the right of the Analog output adj. item.
The Analog output adj. screen is displayed.
Tap **<** to return to the previous screen.

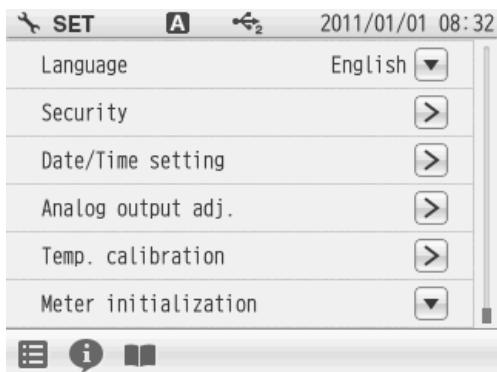
How to Analog Output Adj.



Connect the instrument with a digital multimeter, digital recorder, pen recorder or the like using a designated cable (analog output cable: Parts No.3014030152), and check and adjust the analog output value of the instrument.

1. Tap **>** on the right of the analog output item.
The Output value adjustment screen is displayed.
2. Tap **▲** or **▼** to adjust the analog output voltage.
3. Tap **ENTER**.
To cancel the operation, tap **X** to return to the previous screen.

2.15 Temperature Sensor Calibration



You can perform calibration of the temperature sensor.

1. Tap **>** on the right of the Temp. calibration item.
The Temp. calibration setting screen is displayed.
To cancel the operation, tap **<** to return to the previous screen.
2. Display the measured temperature by the temperature sensor connected to the instrument.
Display "-----", when not connecting the temperature sensor.
3. Tap **>** on the right of the temperature sensor's channel item.
4. Enter the temperature with the numerical screen and tap **ENTER**.
Tap **X** when do not reflect the setting.

2.16 Resetting to Factory Defaults



You can reset the instrument to the factory default conditions.

1. Tap on the right of the Meter initialization item.
2. Tap in the execution confirmation screen.
Tap - 3. Display the confirmation screen again, and tap .
Tap - 4. Restart after the Meter initialization was finished.
Press the POWER key to turn OFF.
- 5. Press and hold the POWER key for 2 seconds to turn ON.

— **NOTE** —

If you disconnect the AC adapter after powering OFF, the POWER key does not work for 10 seconds after the AC adapter is reconnected.
Wait for a while after reconnecting AC adapter.

Chapter 3 COND (Conductivity) Measurement

3.1 COND Calibration

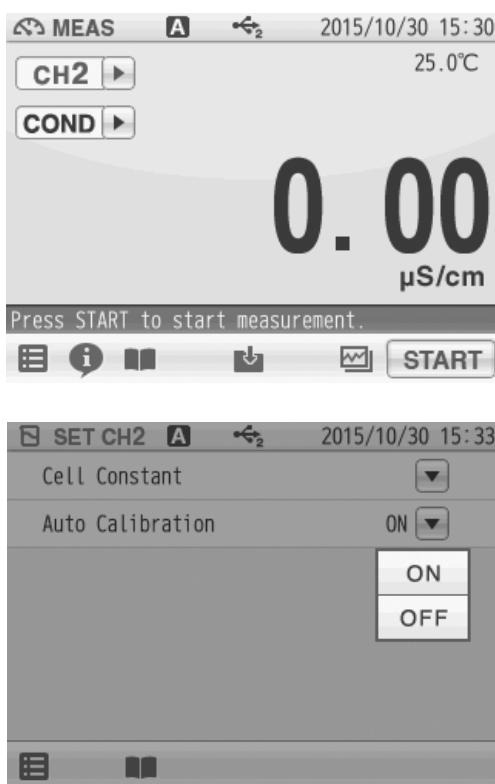
This section describes the procedures to set the conditions of COND calibration.

Set the condition of temperature compensation before COND calibration according to "3.2 COND Measurement Setting" (P.39).

The cell constants of COND electrodes are different.

When using the conductivity electrode for the first time, set the cell constant written on the electrode into the instrument before use according to "3.2.1 Cell Constant Setting" (P.39).

3.1.1 Automatic Calibration Setting



1. Press the CAL key.

2. Tap  and tap "CH2 CAL SET".

A screen to select Cell Constant and Auto Calibration is displayed.

3. Tap  on the right of the Auto Calibration item.

4. Tap .

3.1.2 Calibration of Standard Solution

A verified cell constant is written on a COND electrode label.

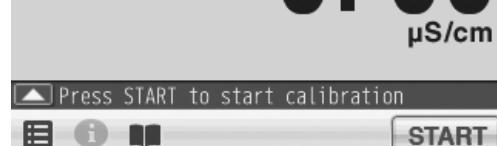
However, the actual cell constant may fluctuate depending on the usage circumstances and it is desirable to calibrate the cell constant in that case.

The procedures of cell constant calibration are mentioned below.

NOTE

- Perform "3.1.1 Automatic Calibration Setting" (P.35), before the following operations.
- Make sure that the temperatures of the standard solution and the electrode are stable before the following operations. If you perform the operations with unstable temperatures, the calibration result may be incorrect.
- Immerse the electrode into the standard solution at the proper depth and stir it slowly with a stirrer. Do not return the used standard solutions into the original container. Dispose of them.
- Tapping  on the COND CAL screen allows you to check the current calibration data. To clear the calibration data, tap .
- When auto calibration is turned OFF in "3.1.1 Automatic Calibration Setting" (P.35), it is necessary to enter the concentration value of the standard solution in accordance with the settings in " Manual calibration" (P.37).

Automatic calibration



1. Tap the channel and measurement item in the measurement screen to set "CH2" and "COND".
2. Tap **START** to start the calibration. When the calibration is completed, the HOLD indicator is lit up and the calibration state is displayed.
3. Tap **CLOSE** after checking the calibration result to return to the CAL screen. To start the COND measurement, press the MEAS key.

Manual calibration



1. Tap the value next to "Set:" to display the numerical-key screen.
2. Enter the conductivity value of the standard solution, and then tap **ENTER**.
3. Select the auxiliary unit of the standard solution for calibration using **mS/m**  , and then enter the concentration of the standard solution. After that, tap **ENTER**.
4. Tap **START** to start the calibration.
When the calibration is completed, the HOLD indicator is lit up and the calibration state is displayed.
5. Tap **CLOSE** after checking the calibration result to return to the CAL screen.
To start the COND measurement, press the MEAS key.

— **NOTE** —

The conductivity value of the standard solution used in the calibration process is the compensated value into the calibrating temperature by the temperature coefficient 2%/°C from the 25°C value. For more precise measurement, it is recommended to operate the calibration process at 25°C.

● Conductivity standard values at various temperature

Temp. (°C)	Conductivity value at 25°C			
	84.00 (μS/cm)	1413 (μS/cm)	12.88 (mS/cm)	111.8 (mS/cm)
0	64.01	776	7.15	65.4
5	65.00	896	8.22	74.1
10	67.00	1020	9.33	83.2
15	68.00	1147	10.48	92.5
16	70.00	1173	10.72	94.4
17	71.00	1199	10.95	96.3
18	73.00	1225	11.19	98.2
19	74.00	1251	11.43	100.2
20	76.00	1278	11.67	102.1
21	78.00	1305	11.91	104.0
22	79.00	1332	12.15	105.9
23	81.00	1359	12.39	107.9
24	82.00	1386	12.64	109.8
25	84.00	1413	12.88	111.8
26	86.00	1440	13.13	113.8
27	87.00	1467	13.37	115.7
28	89.00	1494	13.62	117.7
29	90.00	1521	13.87	119.7
30	92.00	1548	14.12	121.8
31	94.00	1575	14.37	123.9

3.2 COND Measurement Setting

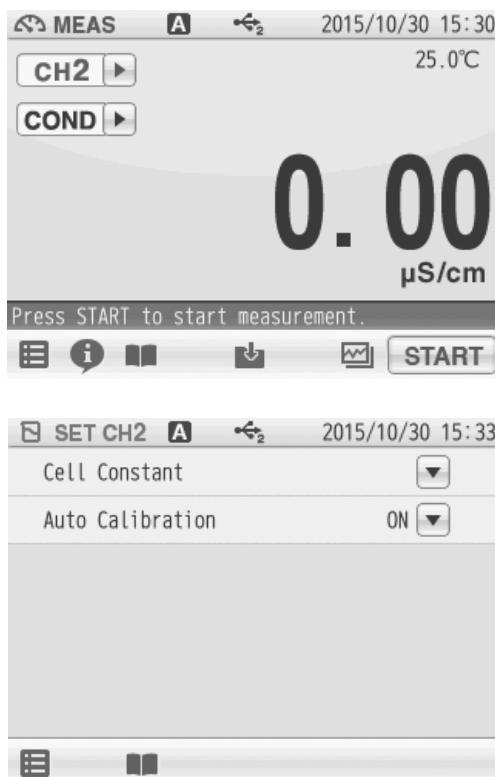
This section describes the procedures to set the conditions of COND measurement.



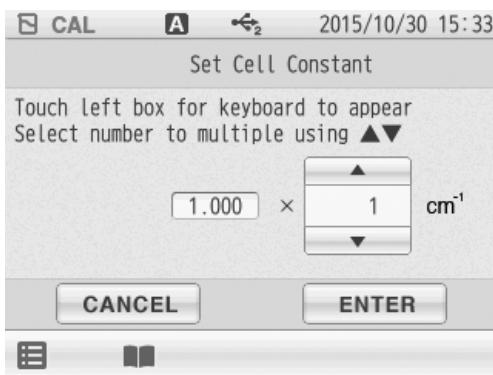
1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "COND".
2. Tap and tap "CH2 MEAS SET".
3. COND measurement setting items are displayed.
You will see the remaining items by dragging.
4. Select items and set the conditions.

The setting procedures for each item are explained below.

3.2.1 Cell Constant Setting



1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "COND".
2. Press the CAL key.
3. Tap and tap "CH2 CAL SET".
A screen to select Cell Constant and Auto Calibration is displayed.
4. Tap on the right of the Cell Constant item.
The cell constant setting screen is displayed.



5. Tap the left side numerical value to display the numerical screen.
6. Enter the numerical value written on the COND electrode.
7. Tap \blacktriangle or \blacktriangledown to enter the digit written on the COND electrode.
8. Tap **ENTER**.
Reflect the setting.
To cancel the settings, tap **CANCEL**.

— **NOTE** —

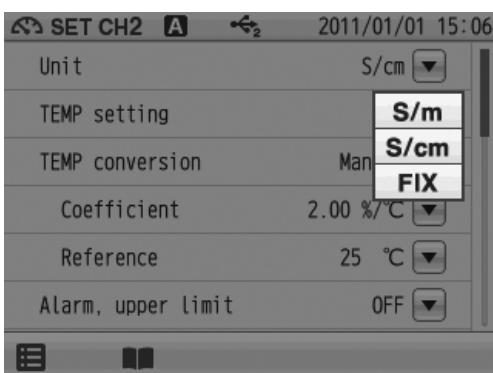
The unit indication of the cell constant depends on the electrode.
Convert the unit to the one for the meter before input.

$$100 \text{ m}^{-1} = 1 \text{ cm}^{-1}$$

$$1000 \text{ m}^{-1} = 10 \text{ cm}^{-1}$$

$$10 \text{ m}^{-1} = 0.1 \text{ m}^{-1}$$

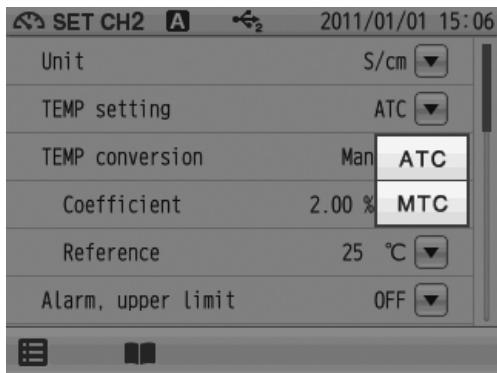
3.2.2 COND Measurement Unit Setting



You can select S/m, S/cm or FIX (Unit is fixed at mS/cm as the COND measurement unit).

1. Tap \blacktriangledown on the right of the Unit item.
2. Select S/m, S/cm or FIX.
The selected unit applies.

3.2.3 Temperature Setting



There are two types of temperature setting for COND measurement; Automatic Temperature Compensation (ATC) and Manual Temperature Compensation (MTC).

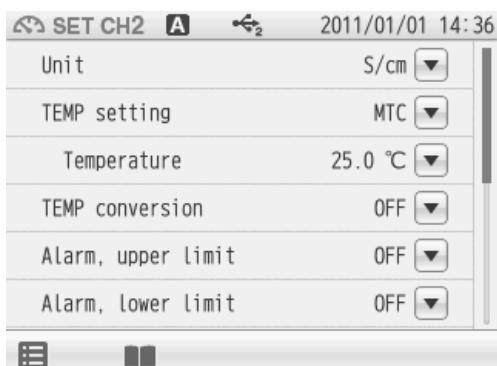
In ATC, the instrument detects the solution temperature with the connected temperature sensor, and performs temperature compensation for the COND values of the standard solutions used for calibration.

In MTC, measure the solution temperature and enter the value in advance. The instrument performs temperature compensation using the entered temperature.

NOTE

If the temperature terminals of the instruction and electrode are not connected, temperature setting is performed in MTC even when ATC is set.

Solution Temperature Entry in MTC (Manual Temperature Compensation)



1. Display the Temperature item when select MTC.
Tap on the right of the Temperature item.
2. Enter the solution temperature on the numerical-key screen.
3. Tap .
The setting applies.
To cancel the settings, tap .

3.2.4 Temperature Conversion Function Setting

SET CH2 A		2015/10/30 15:38
Unit	S/cm	▼
TEMP setting	MTC	▼
Temperature	25.0 °C	▼
TEMP conversion	OFF	▼
Alarm, upper limit	OFF	▼
Alarm, lower limit	OFF	▼

The measured COND value of a sample varies with the temperature. In addition, the change degree with temperature depends on the sample property.

If the change degree (temperature coefficient) of the sample is known, set this item to ON to display COND values converted at 25°C.

If the temperature coefficient is unknown, set this item to OFF.

1. Tap ▼ on the right of the TEMP conversion item.
2. Select the temperature conversion method.

— HINT ! —

When select the pure water mode or the natural water mode, the temperature conversion conforms to the following standards.

Pure water: ASTM D 1125-91 Table3

Natural water: ISO7888:1985 (JIS K0400-13-10:1999)

Input Temperature Conversion Factor

SET CH2 A		2015/10/30 15:39
Unit	S/cm	▼
TEMP setting	MTC	▼
Temperature	25.0 °C	▼
TEMP conversion	Manual	▼
Coefficient	2.00 %/°C	▼
Reference	25 °C	▼

1. Tap ▼ on the right of the TEMP conversion item.
2. Select "Manual" on the TEMP conversion screen.
3. Tap ▼ on the right of the Coefficient item.
4. Enter the temperature conversion factor on the numerical-key screen.
5. Tap **ENTER**.
The setting applies.
To cancel the settings, tap **X**.

Reference Temperature Setting of Temperature Conversion

SET CH2 A		2015/10/30 15:39
Unit	S/cm	▼
TEMP setting	MTC	▼
Temperature	25.0 °C	▼
TEMP conversion	Manual	▼
Coefficient	2.00 %/°C	▼
Reference	25 °C	▼

1. Tap ▼ on the right of the TEMP conversion item.
2. Select "Manual" on the TEMP conversion screen.
3. Tap ▼ on the right of the Reference item.
4. Enter any temperature value between 15°C and 30°C on the numerical-key screen.
5. Tap **ENTER**.
The setting applies.
To cancel the settings, tap **X**.

3.2.5 Alarm Setting

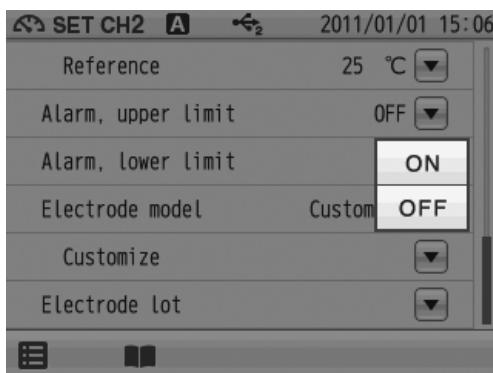
When the measurement values exceed the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external output terminal.

If the measurement values exceed the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

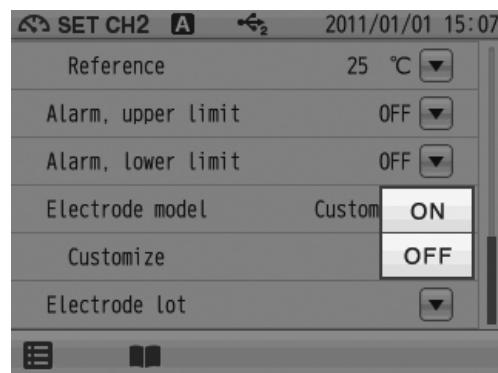
Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.

Upper limit value

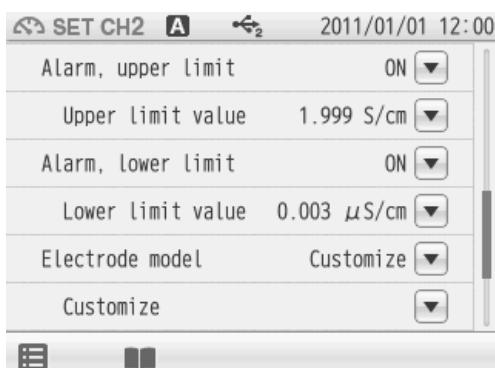


Lower limit value



Input Upper or Lower Limit Values

Upper limit value entry



1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.

To change the unit (mS/m, μS/m, etc.), tap on the unit change key on the right of the numerical-key screen.

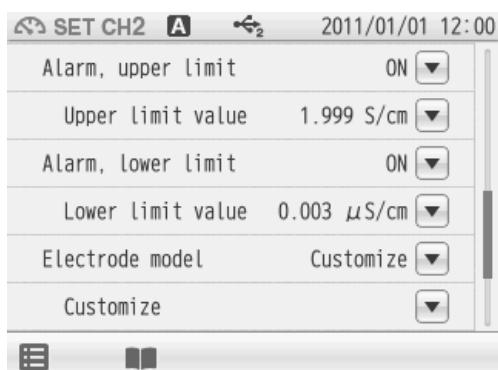
3. Tap .

The setting applies.

To cancel the settings, tap .

Input Upper or Lower Limit Values

Lower limit value entry



Alarm, upper limit	ON
Upper limit value	1.999 S/cm
Alarm, lower limit	ON
Lower limit value	0.003 μ S/cm
Electrode model	Customize
Customize	

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap on the right of the Lower limit value item.
2. Enter an upper limit value on the numerical-key screen.
To change the unit (mS/m, μ S/m, etc.), tap on the unit change key on the right of the numerical-key screen.
3. Tap .
The setting applies.
To cancel the settings, tap .

NOTE

Even if changing units (S/m, S/cm, FIX), the alarm set value is not changed.

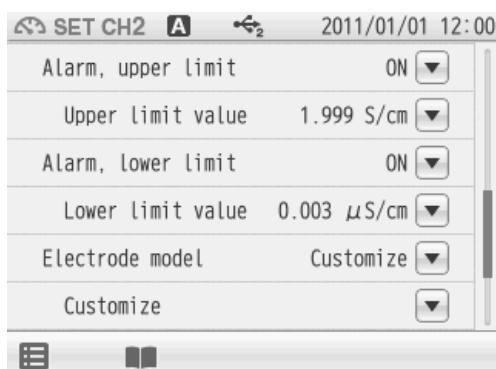
3.2.6 Electrode Model Setting

When an electrode model is set, the model name can be displayed on data printouts or recorded in saved data.

Select the electrode model to be used for measurement.

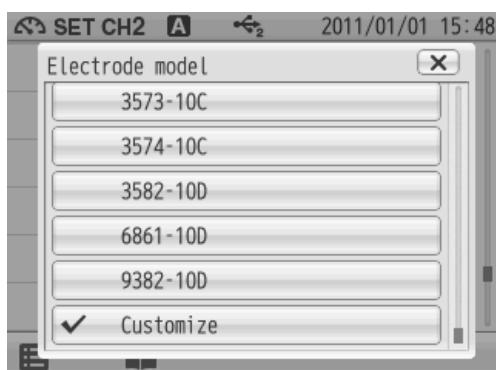
You can set a desired name with up to 10 characters by selecting the Customize item.

Electrode Model Selection



1. Tap on the right of the Electrode model item. The electrode model selection screen appears. To cancel the settings, tap .
2. Select the electrode model to be used. Tap an electrode model name, and the selected model applies.

Electrode Model Entry



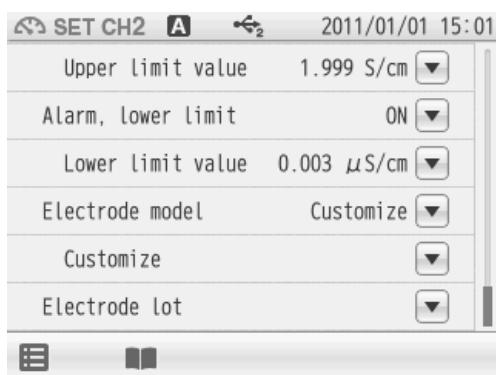
You can set a desired name with up to 10 characters.

1. Tap "Customize" in the electrode model selection screen.
2. When selecting Customize for the Electrode model item, the Customize item is displayed. Tap on the right of the Customize item.
3. Enter an electrode model name using the keyboard screen. Tap to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap to input in lower-case alphabets. Up to 10 characters can be input.
4. Tap . The setting applies. To cancel the settings, tap .

HINT!

To delete a registered electrode model name, tap on the right of the electrode model name, enter nothing, and tap .

3.2.7 Electrode Lot No. Setting



When an electrode lot No. is entered, the lot No. can be displayed on data printouts or recorded in saved data.

1. Tap on the right of the Electrode lot item.
2. Enter the electrode lot No. on the numerical-key screen.
Up to 8 digits can be entered.
To cancel the settings, tap .

— HINT ! —

To delete a registered electrode model name, tap on the right of the electrode model name, enter nothing, and tap .

3.3 COND Measurement

This section describes the procedures of COND measurement.

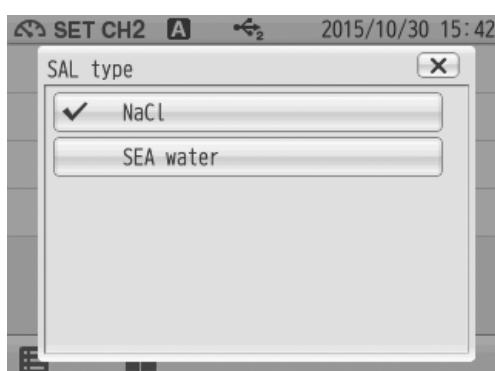
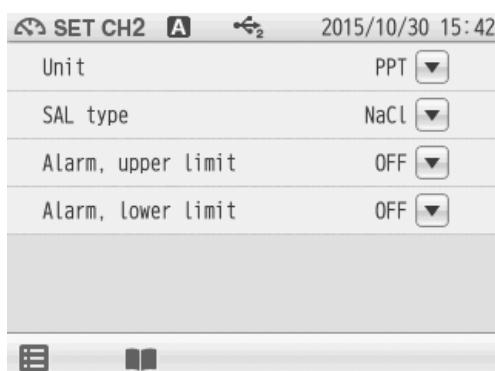


1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "COND".
2. Tap **START** to start measurement.
The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.
To stop measurement tap **STOP** while the HOLD indicator blinks.
When the reading stabilizes, the value is held and HOLD indicator lights up.
During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping  on the bottom of the screen.
3. After the measurement is completed, tap **STOP** to proceed to the next measurement.

Chapter 4 SAL (Salinity) Measurement

4.1 Measurement Target Selection

Select measurement target for SAL measurement from sea water or other liquid.



1. Tap the channel setting and measurement item in the measurement screen to set "CH2" and "SAL".
2. Tap and tap "CH2 MEAS SET".
The SAL measurement setting items are displayed.
3. Tap on the right of the SAL type item.
4. When the target for measurement is sea water, tap "SEA water."
5. Tap .

4.2 SAL Calibration Setting

This section describes the procedures to set the conditions of SAL calibration.

A SAL (salinity) value is obtained by conversion of a COND (conductivity) value. However, you can perform calibration using standard solutions.

Make sure to perform the calibration at the temperature specified on the standard solution label. The procedures are mentioned below.

NOTE

- Before SAL calibration, do the unit settings of "3.1.1 Automatic Calibration Setting" (P.35) and "4.3 SAL Measurement Setting" (P.50).
- Tapping  on the SAL CAL screen allows you to check the current calibration data. To clear the calibration data, tap .
- For the sea water measurement, perform the procedure in "4.1 Measurement Target Selection" (P.48) before SAL calibration.



1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "SAL".
2. Press the CAL key to display the SAL CAL screen.
3. Wash the COND electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.
4. Open the internal solution filler port of the COND electrode.
5. Immerse the COND electrode into a beaker of the standard solution.
6. Tap the numerical value at the right of "Set:" to display the numerical-key screen.
7. Enter the salinity value of standard solution, and tap **ENTER**.
The conductivity value of standard solution used for calibration applies.
8. Tap **START** to start the calibration.
When the calibration is completed, the HOLD indicator is lit up and the calibration result is displayed.
9. Tap **CLOSE** after checking the calibration result to return to the CAL screen.
To start SAL measurement, press the MEAS key.

4.3 SAL Measurement Setting

This section describes the procedures to set the conditions of SAL measurement.

Salinity concentration is calculated (Practical Salinity Scale (UNESCO 1978)) from the measured value of conductivity.

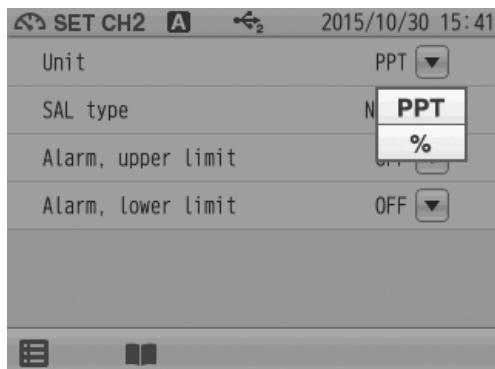
Therefore, when the cell constant is set in conductivity measurement, there is no need to input the cell constant. If no cell constant is set, refer to "3.1.1 Automatic Calibration Setting" (P.35).



1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "SAL".
2. Tap  and tap "CH2 MEAS SET".
The SAL measurement setting items are displayed.
3. Select items and set the conditions.

The setting procedures for each item are explained below.

4.4 SAL Measurement Unit Setting



The measurement unit of SAL measurement values select either PPT or %.

1. Tap  on the right of the Unit item.
2. Select PPT or %.
The selected unit applies.

4.5 Temperature Setting

The settings of temperature compensation and temperature conversion in COND measurement apply for SAL measurement (refer to "3.2.3 Temperature Setting" (P.41) and "3.2.4 Temperature Conversion Function Setting" (P.42)).

4.6 Alarm Setting

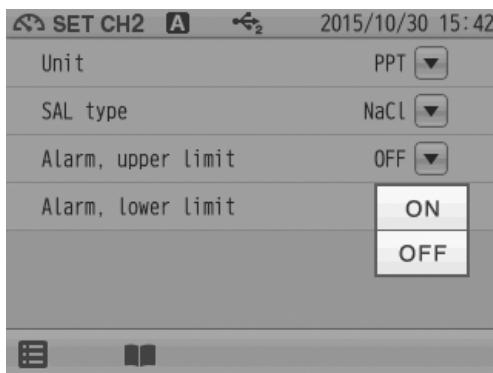
When the measurement values exceed the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external output terminal.

If the measurement values exceed the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

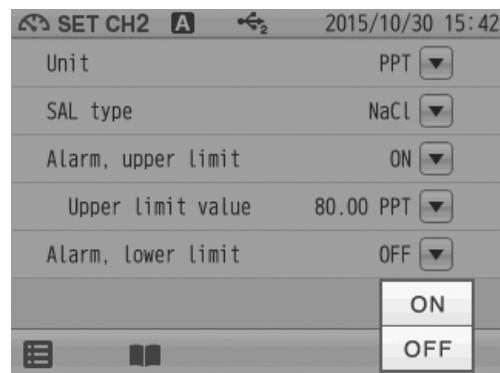
Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.

Upper limit value

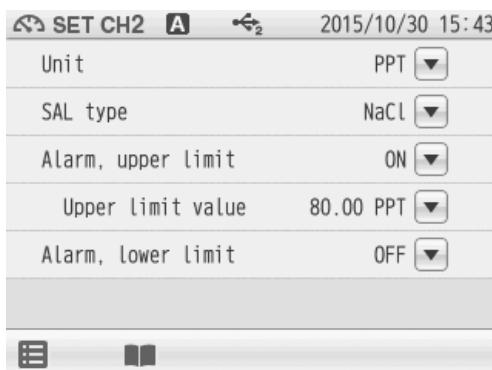


Lower limit value



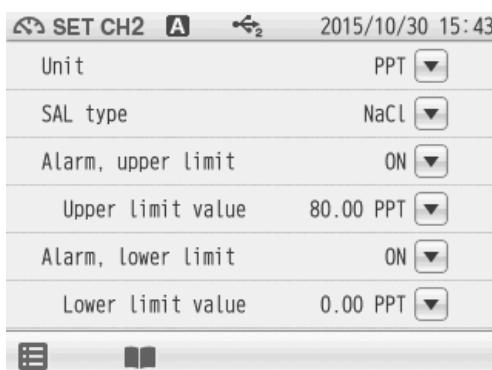
4.6.1 Input Upper or Lower Limit Values

Upper limit value entry



1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap on the right of the Upper limit value item.
2. Enter an upper limit value on the numerical-key screen.
3. Tap **ENTER**.
The setting applies.
To cancel the settings, tap **X**.

Lower limit value entry



1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap on the right of the Lower limit value item.
2. Enter an upper limit value on the numerical-key screen.
3. Tap **ENTER**.
The setting applies.
To cancel the settings, tap **X**.

4.7 Electrode Model Setting

The electrode model setting in COND measurement applies for SAL measurement (refer to "3.2.6 Electrode Model Setting" (P.45)).

4.8 SAL Measurement

This section describes the procedures of SAL measurement.



1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "SAL".
2. Tap **START** to start measurement.
The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.
To stop calibration tap **STOP** while the HOLD indicator blinks.
When the reading stabilizes, the value is held and HOLD indicator lights up.
During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping **↓** on the bottom of the screen.
3. After the measurement is completed, tap **STOP** to proceed to the next measurement.

Chapter 5 Resist (Resistivity) Measurement

This section describes the procedures to set the conditions of Resist measurement.

5.1 Resist Measurement Setting



1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "Resist".
2. Tap  and tap "CH2 MEAS SET".
The Resist measurement setting items are displayed.
3. Select items and set the conditions.

The setting procedures for each item are explained below.

5.2 Resist Measurement Unit Setting

The measurement units ($\Omega \cdot m$ or $\Omega \cdot cm$) of the Resist measurement values are reflecting the setting units (S/m or S/cm) of COND measurement setting ("3.2.2 COND Measurement Unit Setting" (P.40)).

5.3 Temperature Setting

The settings of temperature compensation and temperature conversion in COND measurement apply for Resist measurement (refer to "3.2.3 Temperature Setting" (P.41) and "3.2.4 Temperature Conversion Function Setting" (P.42)).

5.4 Alarm Setting

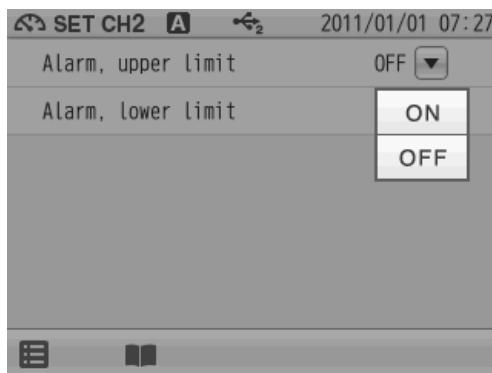
When the measurement values exceed the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external output terminal.

If the measurement values exceed the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

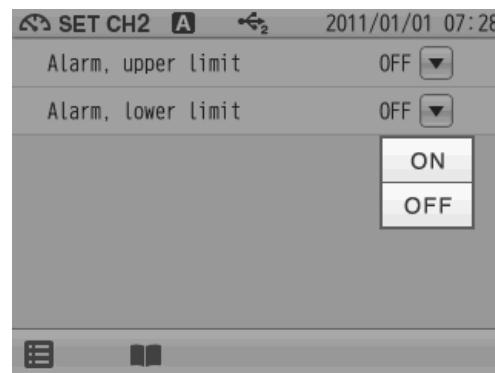
Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.

Upper limit value

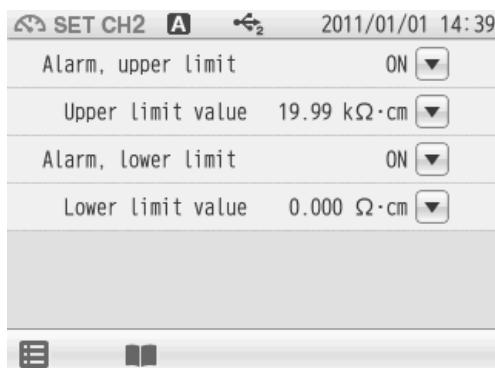


Lower limit value



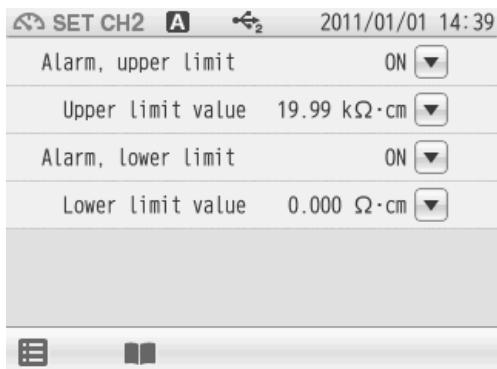
5.4.1 Input Upper or Lower Limit Values

Upper limit value entry



1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap on the right of the Upper limit value item.
2. Enter an upper limit value on the numerical-key screen.
To change the unit (MΩ•m, kΩ•m etc.), tap on the unit change key on the right of the numerical-key screen.
3. Tap .
The setting applies.
To cancel the settings, tap .

Lower limit value entry



1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap on the right of the Lower limit value item.
2. Enter an upper limit value on the numerical-key screen.
To change the unit (MΩ·m, kΩ·m etc.), tap on the unit change key on the right of the numerical-key screen.
3. Tap .
The setting applies.
To cancel the settings, tap .

5.5 Electrode Model Setting

The electrode model setting in COND measurement applies for Resist measurement (refer to "3.2.6 Electrode Model Setting" (P.45)).

5.6 Resist Measurement

This section describes the procedures of Resist measurement.



1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "Resist".
2. Tap to start measurement.
The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.
To stop calibration tap while the HOLD indicator blinks.
When the reading stabilizes, the value is held and HOLD indicator lights up.
During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping on the bottom of the screen.

Chapter 6 TDS (Total Dissolved Solids) Measurement

This section describes the procedures to set the conditions of TDS measurement.

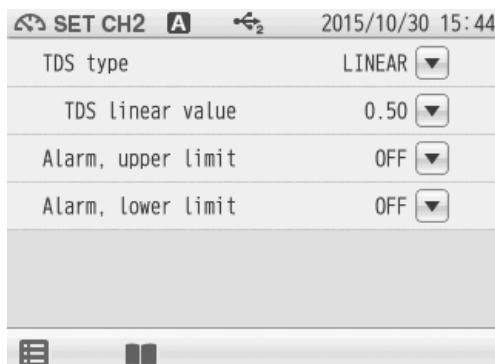
6.1 TDS Measurement Setting



1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "TDS".
2. Tap and tap "CH2 MEAS SET".
The TDS measurement setting items are displayed.
3. Select items and set the conditions.

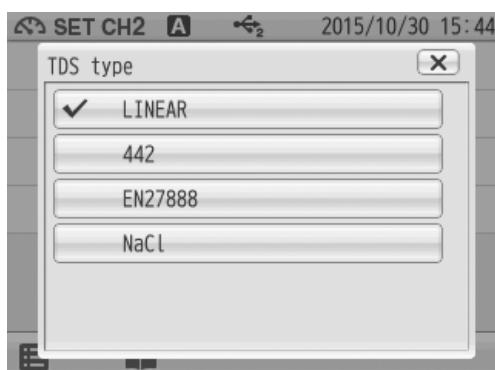
The setting procedures for each item are explained below.

6.2 TDS Measurement Mode Setting

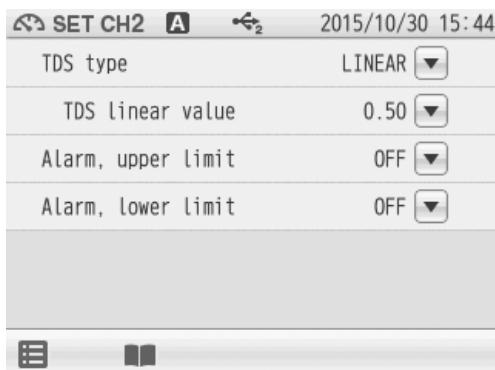


For the TDS measurement, calculation using LINEAR, 442, EN27888, or NaCl can be selected.

1. Tap on the right of the TDS type item.
The TDS type is displayed.
2. Select the item to set.
3. Tap .
The setting applies.



6.2.1 Input TDS Linear Value when Selecting LINEAR



1. Tap on the right of the TDS linear value item.
2. Enter the TDS linear value on the numerical-key screen and tap .

The setting applies.
To cancel the settings, tap .

6.3 Temperature Setting

The settings of temperature compensation and temperature conversion in COND measurement apply for TDS measurement (refer to "3.2.3 Temperature Setting" (P.41) and "3.2.4 Temperature Conversion Function Setting" (P.42)).

6.4 Alarm Setting

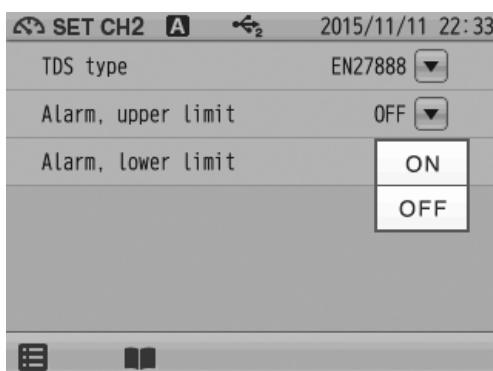
When the measurement values exceed the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external output terminal.

If the measurement values exceed the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

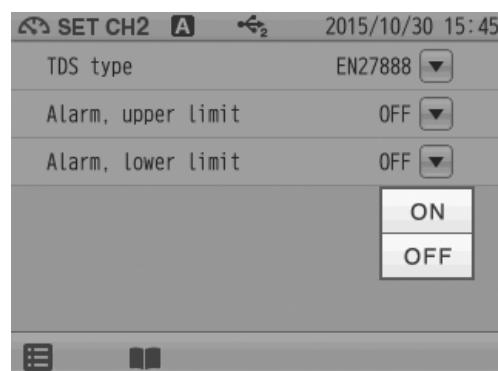
Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.

Upper limit value



Lower limit value



6.4.1 Input Upper or Lower Limit Values

Upper limit value entry

SET CH2 A		2015/10/30 15:46
TDS type	EN27888	<input type="button" value="▼"/>
Alarm, upper limit	ON	<input type="button" value="▼"/>
Upper limit value	1.00 g/L	<input type="button" value="▼"/>
Alarm, lower limit	OFF	<input type="button" value="▼"/>

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap on the right of the Upper limit value item.
2. Enter an upper limit value on the numerical-key screen.
To change the unit, tap on the unit change key on the right of the numerical-key screen.
3. Tap **ENTER**.
The setting applies.
To cancel the settings, tap .

Lower limit value entry

SET CH2 A		2015/10/30 15:46
TDS type	EN27888	<input type="button" value="▼"/>
Alarm, upper limit	ON	<input type="button" value="▼"/>
Upper limit value	1.00 g/L	<input type="button" value="▼"/>
Alarm, lower limit	ON	<input type="button" value="▼"/>
Lower limit value	0.00 mg/L	<input type="button" value="▼"/>

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap on the right of the Lower limit value item.
2. Enter an upper limit value on the numerical-key screen.
To change the unit, tap on the unit change key on the right of the numerical-key screen.
3. Tap **ENTER**.
The setting applies.
To cancel the settings, tap .

6.5 Electrode Model Setting

The electrode model setting in COND measurement applies for TDS measurement (refer to "3.2.6 Electrode Model Setting" (P.45)).

6.6 TDS Measurement

This section describes the procedures of TDS measurement.



1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "TDS".
2. Tap **START** to start the measurement.
The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.
To stop calibration tap **STOP** while the HOLD indicator blinks.
When the reading stabilizes, the value is held and HOLD indicator lights up.
During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping  on the bottom of the screen.
3. After the measurement is completed, tap **STOP** to proceed to the next measurement.

Chapter 7 Application Mode

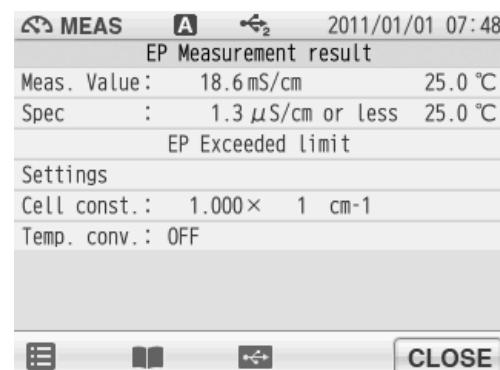
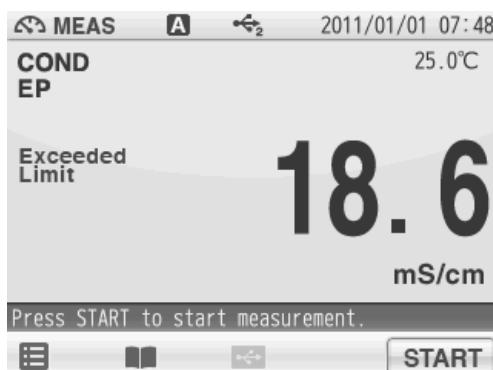
The application mode enables the measurement for the pharmaceutical water inspection methods under various Pharmacopeias by conductivity measurement in conformance to specific measurement methods. By simply submerging the electrode to a sample, the instrument will walk you through the process and will determine the result. This chapter explains about the settings and procedures of measurement using the pharmaceutical water inspection methods under various Pharmacopeias by conductivity measurement.

7.1 Pharmacopeia Mode

In this mode, evaluation of pharmaceutical water (purified water and injection syringe water) in conformity with US Pharmacopeia (USP), European Pharmacopeia (EP), Japanese Pharmacopeia (JP), and Pharmacopoeia of the People's Republic of China (PPRC) can be evaluated. This mode enables evaluation of pharmaceutical water that is measured based on the standards in accordance with the Pharmacopeia regulations in each country.

This mode has the function to indicate "Exceeded Limit" which shows that the sample does not conform to the specifications when a measurement value does not satisfy the Pharmacopeia regulations during measurement. When a measurement value is out of the specification after the measurement, the non-conformity is indicated in the measurement results. This applies for printouts.

This mode, you can save the measurement results only into a USB memory and print out them. If you need to save or print out the data, turn ON the "Simultaneously Memory" of "2.6 USB Memory Setting" (P.20) or "Auto Printout" of "2.7 Printer Setting" (P.22) in advance.

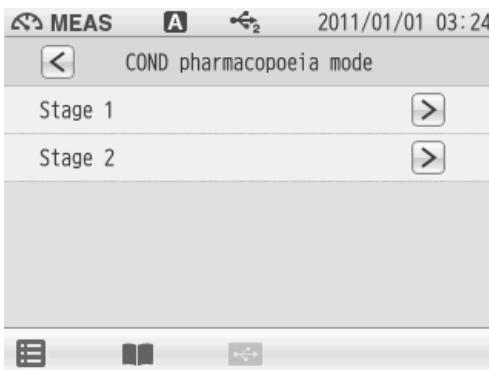


7.1.1 Shift to Pharmacopeia Mode



1. Tap and tap "Application".
2. Tap on the right of the COND pharmacopeia mode item and select a desired Pharmacopoeia from USP, EP, JP, and CP (PPRC).

7.1.2 Measured by USP (Stage 1)

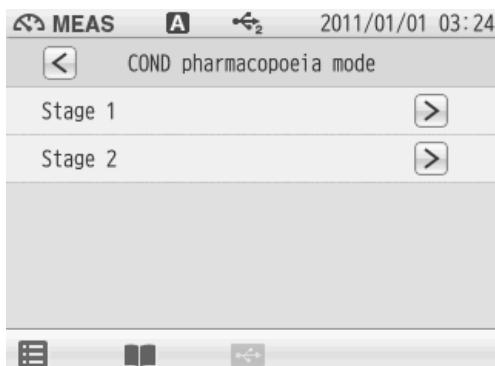


Evaluation is conducted based on the "7.1.10 Temperature and Conductivity Requirements" (P.69).

If the measured temperature is between the indicated temperatures, the value at temperature lower than the measured temperature is applied as the permissible conductivity.

1. Select the USP in the COND pharmacopeia mode screen.
2. Tap on the right of the Stage 1 item.
3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by USP, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.
4. Tap to proceed to next the procedure.
5. Immerse the COND electrode in sample solution and tap to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap to return to the COND pharmacopeia mode screen.

7.1.3 Measured by USP (Stage 2)



In this mode the value when the measured temperature is at $25^{\circ}\text{C} \pm 1^{\circ}\text{C}$ and the conductivity change for 5 minutes is $0.1 \mu\text{S}/\text{cm}$ or less is judged whether it exceeds the evaluation standard, $2.1 \mu\text{S}/\text{cm}$ or not.

1. Select the USP in the COND pharmacopeia mode screen.
2. Tap **>** on the right of the Stage 2 item.
3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by USP, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.
4. Tap **OK** to proceed to the next procedure.
5. Immerse the COND electrode in sample solution and tap **START** to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap **CLOSE** to return to the COND pharmacopeia mode screen.

7.1.4 Measured by EP

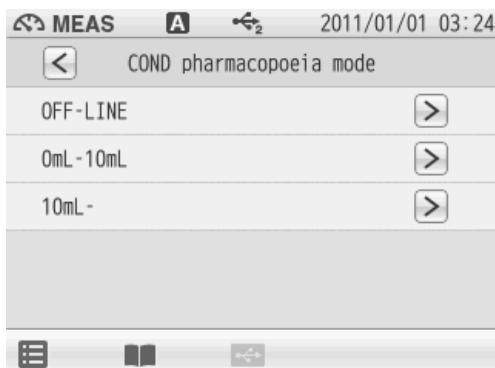


Evaluation is conducted based on the "7.1.10 Temperature and Conductivity Requirements" (P.69).

If the measured temperature is between the indicated temperatures, the value at temperature lower than the measured temperature is applied as the permissible conductivity.

1. Select the EP in the COND pharmacopoeia mode screen.
2. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by EP, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.
3. Tap **OK** to proceed to the next procedure.
4. Immerse the COND electrode in sample solution and tap **START** to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap **CLOSE** to return to the COND pharmacopoeia mode screen.

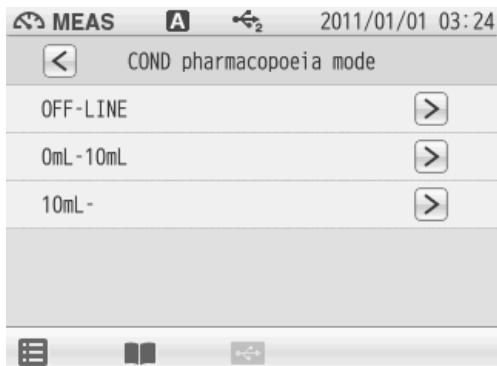
7.1.5 Measured by JP (OFF-LINE)



In this mode the value when the measured temperature is at $25^{\circ}\text{C} \pm 1^{\circ}\text{C}$ and the conductivity change for 5 minutes is $0.1 \mu\text{S}/\text{cm}$ or less is judged whether it exceeds the evaluation standard, $2.1 \mu\text{S}/\text{cm}$ or not.

1. Select the JP in the COND pharmacopoeia mode screen.
2. Tap **>** on the right of the OFF-LINE item.
3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by JP, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.
4. Tap **OK** to proceed to the next procedure.
5. Immerse the COND electrode in sample solution and tap **START** to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap **CLOSE** to return to the COND pharmacopoeia mode screen.

7.1.6 Measured by JP (0mL-10mL (in container))

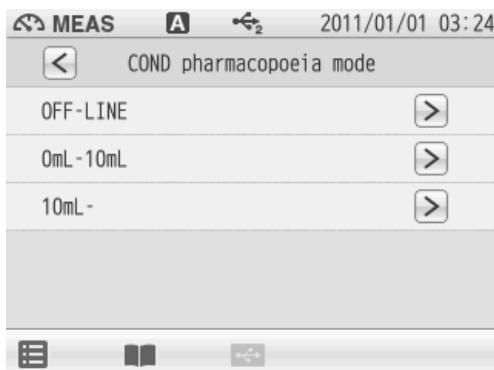


This is the test procedure for purified water, sterile purified water or water for injection contained in a container of 10 mL or less.

The value when the measured temperature is at $25^{\circ}\text{C} \pm 1^{\circ}\text{C}$ and the conductivity change for 5 minutes is $0.1 \mu\text{S}/\text{cm}$ or less is judged whether it exceeds the evaluation standard, $25 \mu\text{S}/\text{cm}$ or not.

1. Select the JP in the COND pharmacopoeia mode screen.
2. Tap **>** on the right of the 0mL-10mL item. The changed settings are applied.
3. Tap **OK** to proceed to the next procedure.
4. Immerse the COND electrode in sample solution and tap **START** to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap **CLOSE** to return to the COND pharmacopoeia mode screen.

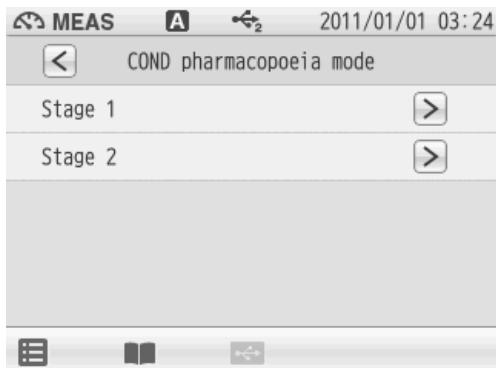
7.1.7 Measured by JP (10mL- (in container))



This is the test procedure for purified water, sterile purified water or water for injection contained in a container of 10 mL or more. The value when the measured temperature is at $25^{\circ}\text{C} \pm 1^{\circ}\text{C}$ and the conductivity change for 5 minutes is $0.1 \mu\text{S}/\text{cm}$ or less is judged whether it exceeds the evaluation standard, $5.0 \mu\text{S}/\text{cm}$ or not.

1. Select the JP in the COND pharmacopoeia mode screen.
2. Tap **>** on the right of the 10mL- item.
The changed settings are applied.
3. Tap **OK** to proceed to the next procedure.
4. Immerse the COND electrode in sample solution and tap **START** to start the measurement.
When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap **CLOSE** to return to the COND pharmacopoeia mode screen.

7.1.8 Measured by PPRC (CP) (Stage 1)

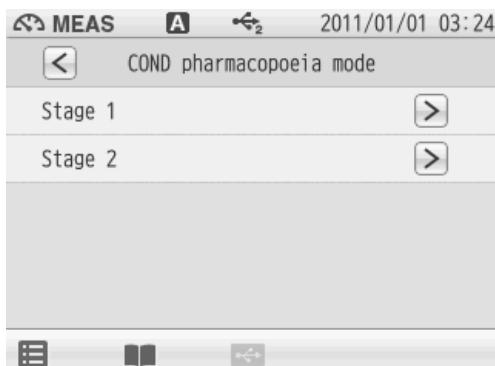


Evaluation is conducted based on the "7.1.10 Temperature and Conductivity Requirements" (P.69).

If the measured temperature is between the indicated temperatures, the value at temperature lower than the measured temperature is applied as the permissible conductivity.

1. Select the CP in the COND pharmacopeia mode screen.
2. Tap **>** on the right of the Stage 1 item.
3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by PPRC, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.
4. Tap **OK** to proceed to next procedure.
5. Immerse the COND electrode in sample solution and tap **START** to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap **CLOSE** to return to the COND pharmacopeia mode screen.

7.1.9 Measured by PPRC (CP) (Stage 2)



In this mode the value when the measured temperature is at $25^{\circ}\text{C} \pm 1^{\circ}\text{C}$ and the conductivity change for 5 minutes is $0.1 \mu\text{S}/\text{cm}$ or less is judged whether it exceeds the evaluation standard, $2.1 \mu\text{S}/\text{cm}$ or not.

1. Select the CP in the COND pharmacopoeia mode screen.
2. Tap **>** on the right of the Stage 2 item.
3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by PPRC, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.
4. Tap **OK** to proceed to the next procedure.
5. Immerse the COND electrode in sample solution and tap **START** to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.
Tap **CLOSE** to return to the COND pharmacopoeia mode screen.

7.1.10 Temperature and Conductivity Requirements

(for non-temperature compensated conductivity measurement)

Temperature (°C)	Required maximum (μS/cm)
0	0.6
5	0.8
10	0.9
15	1.0
20	1.1
25	1.3
30	1.4
35	1.5
40	1.7
45	1.8
50	1.9
55	2.1
60	2.2
65	2.4
70	2.5
75	2.7
80	2.7
85	2.7
90	2.7
95	2.9
100	3.1

Corresponding to USP (Stage1), EP, PPRC (CP) (Stage 1).

Chapter 8 Periodic Inspection Mode

This chapter explains about the function to periodically check performance of the instrument and the electrode in COND measurements using.

We recommend that you perform the check once every 3 months. Setting conditions are described individually in each COND measurement item.

8.1 COND Periodic Inspection Mode Setting

There are two modes for the COND periodical check: Pharmacopoeia mode, or Checker (X-52) mode.

Pharmacopoeia mode

This mode conforms to the Japanese Pharmacopoeia 16th edition.

You can check the cell constant and assess the conformity of the instrument.

Checker (X52) mode

Only the instrument check can be performed using the optional COND checker (X-52).

— **NOTE** —

The Pharmacopoeia mode is based on the corresponding regulations, but not fully compliant with the regulations. Note that the modes may not follow the regulations if the regulations are revised or amended.

8.1.1 Pharmacopoeia Mode

You can perform the inspection compliant with the 16th edition of the Japanese Pharmacopoeia; checking the cell constant (within 5% difference between the actual cell constant and the value written on the COND electrode), measuring standard solutions 3 times to 5 times to check the error (within 5%) from the standard values and relative standard deviation (within 2%).

Before the operation, set the cell constant written on the COND electrode referring to "3.1.1 Automatic Calibration Setting" (P.35).

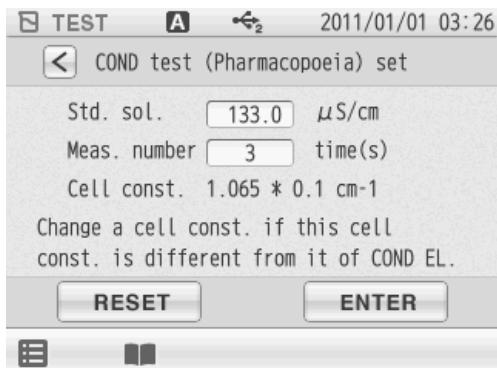
In this mode, the settings are changed as follows automatically.

Unit: S/cm

Temperature conversion: OFF

Temperature setting: MTC, 20.0°C





1. Select COND periodic inspection in the check mode screen.
2. Tap **>** on the right of the COND periodic inspection.
3. Tap the Std. sol. value to display the numerical-key screen, and enter value of the standard solution used for the inspection.
4. Tap the Meas. number value, and use **▲** and **▼** to select measurement times (3 times to 5 times) for checking relative standard deviation.
5. After the setting is completed, tap **ENTER**.
To return the set value to default, tap **RESET**.

According to the operation guide, perform the check.

When the measurement and check is completed, the result data is displayed.

Result data output

- Measurement values
- Cell constant (calculated from the measured standard solution values)
- Error (difference between the cell constant written on the electrode and the calculated cell constant (regulated value: within 5%))
- Repeated measurement average
- Error (difference between the setting standard solution value and the repeated measurement average (regulated value: within 5%))
- Relative standard deviation (relative standard deviation at the repeated measurement (regulated value: within 2%))

NOTE

An accurate thermometer is required for the measurement. Prepare an accurate thermometer and perform the measurement at $20^{\circ}\text{C} \pm 0.1^{\circ}\text{C}$.

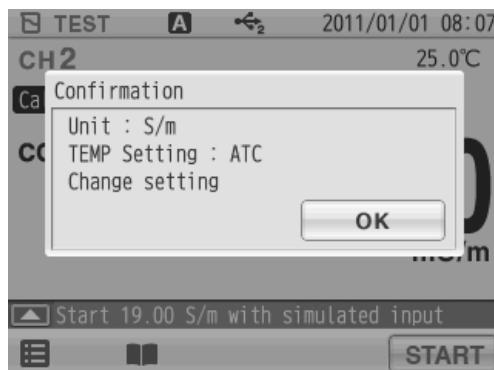
The cell constant calculated in this check does not apply for cell constant calibration.

8.1.2 COND Checker (X-52) Mode

In this mode, the instrument operations are checked by using the optional checker X-52. Refer also to the instruction manual of the checker X-52 before the operation.

When the COND periodical check mode (X-52) starts, the following items are set automatically as follows.

- Unit: S/m
- Cell constant: $1.000 \times 100 \text{ m}^{-1}$
- Temperature setting: ATC



Follow the guidance to check.

Span check

19.00 S/m
1.900 S/m
190.0 mS/m
19.00 mS/m
1.900 mS/m

Linearity check

10.00 S/m
1.000 S/m
100.0 mS/m
10.00 mS/m
1.000 mS/m
0.000 mS/m

Temperature check

0.0°C
30.0°C
60.0°C
100.0°C

— **NOTE** —

The conductivity measurement values displayed during in the above operations are not concerned with measurement.

When all the check is completed, the result is displayed automatically.

Span check result

Criteria: $\pm 0.5\%$ ± 1 digit of the full scale

$\pm 1.5\%$ ± 1 digit of the full scale only when 19.00 S/m is entered.

Linearity check result

Criteria: $\pm 0.5\%$ ± 1 digit of the full scale

$\pm 1.5\%$ ± 1 digit of the full scale only when 10.00 S/m is entered.

Temperature check result

Indication error for each entry (regulated value $\pm 0.4^\circ\text{C}$).

8.2 Comment Input

A comment can be entered up to 100 characters. Use this function to record periodical checks, etc.

Tap **INPUT** to use the function.

To delete the content input previously, tap **ALL DEL**.



Chapter 9 Data

The DATA screen allows you to check and delete saved measurement data, check the calibration data, save data into a USB memory, and delete all measurement and calibration data.



You can search saved data by measurement item, operator, or sample name.

1. Press the DATA key to display the DATA screen.

9.1 Measured data_All



1. Tap **>** on the right of the Measured data_All item.
One item of measured data is displayed in one line. Data can be checked by dragging the item in order. 100 items of data can be viewed on 1 page.
2. Tap **◀ ▶** to check other pages.
The next 100 items are displayed.
3. Tap **>** of the each data to check details of the data.
4. Flick on a detailed data screen, and the previous/next detailed data screen is displayed.

9.2 Deleting Saved Data



Data can be deleted selectively.

1. Tap **>Delete** on a detailed data screen.
"DELETE" is displayed under the ID number.
2. Tap **CLOSE** to return the Measured data_All screen.
"del" is indicated as the ID of the data to be deleted.
3. After that, tap **<** to execute deletion.
To execute, tap **YES**. Not to execute, tap **NO**.

9.3 Measured data_latest50

You can check just the latest 50 data.
The data are sorted in descending order of measurement data.

9.4 Measured data_search



You can search saved data by one of measurement item, operator, or sample name.
(You cannot use multiple search conditions at a time.)

1. Tap > on the right of the Measured data_- search item.
2. Search by measurement date
Enter measurement date in the measurement date search screen, and tap .
Search by measurement item
Tap > on the right of each measured item.
Search by operator name
Enter operator name in input screen, and tap .
Search by sample ID
Enter sample name in input screen, and tap .
3. When you select Measured on, enter the measurement date and tap on the next screen.
When you select Measuring mode, tap > on a measurement item on the next screen.
When you select User name, enter operator name and tap on the next screen.
When you select Sample ID, enter sample name and tap item on the next screen.
Search is performed and the result is displayed.

9.5 Copy all meas. Data



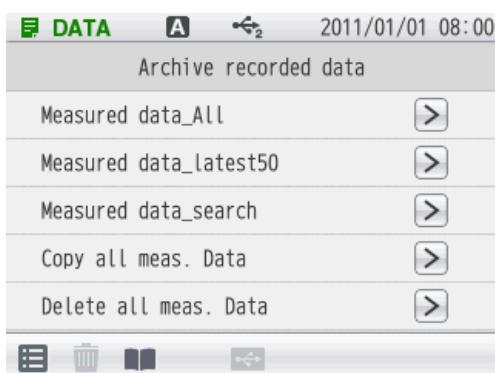
You can save the copy of the measurement data saved in the instrument into a USB memory. To execute the copy, connect a USB memory to the instrument.

1. Tap **>** on the right of the Copy all meas. Data.
2. Tap **YES** to copy the all measurement data. To cancel the operation, tap **NO**.
3. Tap **OK** in the Copy all meas. Data completion screen.

NOTE

Before copying data, make sure that sufficient capacity is available in the USB memory. If the copy stops in the middle, turn OFF the power and reboot the instrument, and then execute the copy again.

9.6 Delete all meas. Data



You can delete all measurement data saved in the instrument.

1. Tap **>** on the right of the Delete all meas. Data
2. Tap **YES** to delete the all measurement data. To cancel the operation, tap **NO**.
3. Tap **OK** in the Delete all meas. DATA screen.

Chapter 10 Specifications

10.1 Model Information

Item	Description
Brand (pet name)	LAQUA
Series name	Benchtop pH/Water Quality Analyzer
Model	DS-72G
Model description	COND METER

10.2 Measuring Object

Measuring object	Item	Description
Temperature	Measuring principle	Thermistor method
	Display range	-30.0°C to 130.0°C
	Measuring range	0.0°C to 100.0°C
	Resolution	0.1°C
	Repeatability	±0.1°C ±1 digit
Conductivity (COND)	Measuring principle	2 AC bipolar method
	Measuring range	Cell constant 1 cm ⁻¹ : 0.00 µS/cm to 199.9 mS/cm
		Cell constant 0.1 cm ⁻¹ : 0.000 µS/cm to 19.99 mS/cm
		Cell constant 10 cm ⁻¹ : 0.0 µS/cm to 1.999 mS/cm
	Resolution	0.05% of full scale
Resistivity (Resist)	Measuring principle	Conversion from conductivity value
	Measuring range	Cell constant 1 cm ⁻¹ : 0.000 kΩ•cm to 19.99 MΩ•cm
		Cell constant 0.1 cm ⁻¹ : 0.00 kΩ•cm to 199.9 MΩ•cm
		Cell constant 10 cm ⁻¹ : 0.0 Ω•cm to 1.999 MΩ•cm
	Resolution	0.05% of full scale
Salinity (SAL)	Measuring principle	Conversion from conductivity value
	Measuring range	0.00 PPT to 80.00 PPT (0.000% to 8.000%)
	Resolution	0.01 PPT (0.001%)

Measuring object	Item	Description
TDS	Measuring principle	Conversion from conductivity value
	Measuring range	0.01 mg/L to 1000 g/L
	Resolution	0.01 mg/L

10.3 Default Settings

10.3.1 Meter Default Settings

Item		Selection item/Setting range	Default values
Security	Security management function	Enable, Disable	Disable
Hold condition	Hold setting mode	EXACT, NORMAL, BRIEF, TIME, CUSTOM, OFF (Manual)	NORMAL
In selecting "TIME"	Time setting value	2 seconds to 999 seconds	10 seconds
In selecting "CUSTOM"	Time setting value	2 seconds to 60 seconds	10 seconds
	Conductivity variation width	1 digit to 100 digits	1 digit
	Salinity variation width	0.10 PPT to 10.00 PPT	0.30 PPT
	Resistivity variation width	1 digit to 100 digits	1 digit
	TDS variation width	0.1 mg/L to 100.0 mg/L	100.0 mg/L
Interval memory	Interval memory function	Enable, Disable	Disable
	Time setting value	1 second to 999 seconds	30 seconds

10.3.2 Measurement Condition Default Settings (Can Be Set per Operator)

Item		Selection item/ Setting range	Default values
Conductivity measurement condition	Alarm condition	Upper limit value setting	Enable, Disable
		Lower limit value setting	Enable, Disable
		Upper limit value	0.003 μ S/cm to 1.999 S/cm
		Lower limit value	0.003 μ S/cm to 1.999 S/cm
	Measurement value unit		S/m, S/cm, FIX
	Temperature setting	Temperature setting	ATC (Automatic temperature compensation), MTC (Manual temperature compensation)
		Temperature input value in selecting "MTC"	0.0°C to 100.0°C
	Temperature conversion	Temperature conversion function	Pure water, Natural water, Manual, Disable
		Temperature conversion coefficient	0.00%/ $^{\circ}$ C to 10.00%/ $^{\circ}$ C
		Reference temperature	15.0°C to 30.0°C
	Electrode data	Model	None
		lot No.	None
Salinity measurement condition	Alarm condition	Upper limit value setting	Enable, Disable
		Lower limit value setting	Enable, Disable
		Upper limit value	0.00 PPT to 80.00 PPT (0.000% to 8.000%)
		Lower limit value	0.00 PPT to 80.00 PPT (0.000% to 8.000%)
	Measurement value unit		PPT, %
	SAL type		NaCl, SEA water
			NaCl

Item		Selection item/ Setting range	Default values
Resistivity measurement condition	Alarm condition	Upper limit value setting	Enable, Disable
		Lower limit value setting	Enable, Disable
		Upper limit value	0.000 Ω•cm to 19.99 kΩ•cm
		Lower limit value	0.000 Ω•cm to 19.99 kΩ•cm
TDS measurement condition	Alarm condition	Upper limit value setting	Enable, Disable
		Lower limit value setting	Enable, Disable
		Upper limit value	0.00 mg/L to 1000.0 g/L
		Lower limit value	0.00 mg/L to 1000.0 g/L
	TDS measurement mode		LINEAR, 422, EN27888, NaCl
TDS linear value		0.40 to 1.00	0.50
Sample ID			None
Interface condition	Language		Japanese, English, Chinese, Korean, Vietnamese
	Screen setting	Screen theme	STANDARD, COOL, MONOTONE, KYOTO
		Brightness	1 to 10
		Power saving mode	Enable, Disable
		Back light off time	1 minute to 999 minutes
	Sound setting	Volume	0 to 9
		Sound theme	STANDARD1, STANDARD2, AQUA, KYOTO
	Printer setting	Automatic printing	Enable, Disable
		Printing format	BRIEF, NORMAL, GLP, CUSTOMIZE
	USB memory	Simultaneous memory	Enable, Disable

10.4 Options

This section lists spare and optional parts for LAQUA series. These parts are possible through our representatives in your region. Place an order specifying their name, model, and part number.

Part name	Part number	Remarks
AC adapter	3200647413	With 6 plug adapters
Plain paper printer	Printer (USA, 120 V)	3014030146
	Printer (EU, 230 V)	3014030147
	Printer cable	3014030148
	Roll paper	3014030149
	Ink ribbon	3014030150
USB cable	3200373941	1 m
Serial cable	3014030151	
Analog (alarm) output cable	3014030152	
Electrode stand (Standard type)	3200382557	
Electrode stand (Long type)	3200382560	
Stand arm	3200373991	
Sensor holder	3200373961	
X-51 Digital Simulator	—	For pH, mV, ION, and DO
X-52 Digital Simulator	—	For COND

HORIBA Advanced Techno

31, Miyanonishi-cho, Kisshoin Minami-ku, Kyoto 601-8306, Japan
<http://www.horiba-adt.jp>

For any questions regarding this product, please contact your local agency, or inquire from the following website.

http://global.horiba.com/contact_e/index.htm

